

# PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY
CONVEYING PARTY DATA	
Name	Execution Date
Wells Fargo Bank, National Association	10/31/2006
RECEIVING PARTY DATA	
Name:	Imperial Custom Molding, Inc.
Street Address:	20600 County Road 81
City:	Rogers
State/Country:	MINNESOTA
Postal Code:	55374
PROPERTY NUMBERS Total: 2	
Property Type	Number
Application Number:	11058448
Patent Number:	6854964
CORRESPONDENCE DATA	
Fax Number:	(612)340-8856
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
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ATTORNEY DOCKET NUMBER:	149206-800
NAME OF SUBMITTER:	Barb Avery
Total Attachments: 2 source=Discharge#page1.tif source=Discharge#page2.tif	

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**PATENT**

**500183002**

**REEL: 018545 FRAME: 0118**

**DISCHARGE OF RECORDED SECURITY INTEREST**  
**IN INTELLECTUAL PROPERTY**

WHEREAS, by a Patent and Trademark Security Agreement dated October 31, 2005 (the "Security Agreement") Imperial Custom Molding, Inc. ("Imperial") granted a security interest in the United States patents listed in Exhibit A attached hereto (the "Collateral") to Wells Fargo Bank, National Association, acting through its Wells Fargo Business Credit operating division. (hereinafter referred to as the "Secured Party"), in order to secure repayment of certain amounts then owing to the Secured Party (herein called the "Indebtedness").

AND WHEREAS the Security Agreement was recorded in the records of the United States Patent and Trademark Office (herein referred to as the "U.S. Patent Office") on November 18, 2005 and such recordation is located on Reel 017034 at Frame 0591 of the U.S. Patent Office.

NOW THEREFORE, to all who it may concern be it known that for and in consideration of the payment to the Secured Party of the full amount of the Indebtedness, the Secured Party hereby (a) releases and discharges all the security interests granted by the Security Agreement, being the security interests granted in respect of the patents and trademarks and all other Collateral and (b) acknowledges, confirms and agrees that the Security Agreement is discharged, released and terminated and of no further force or effect.

Executed at Minneapolis, MN this 31st day of October, 2006.

WELLS FARGO BANK, NATIONAL ASSOCIATION,  
acting through its Wells Fargo Business Credit  
operating division

By: Warren Lindman

(Authorized signatory)

Warren Lindman, Vice President

(Print name and title)

**EXHIBIT A**

**PATENTS**

<b><u>Issued Patent Title</u></b>	<b><u>Patent No.</u></b>	<b><u>Issue Date</u></b>
Apparatus for Molding a Plate	6,854,964	Feb. 15, 2005
<b><u>Patent Application Title</u></b>	<b><u>Serial No.</u></b>	<b><u>Filing Date</u></b>
Method and Apparatus for Molding a Plate	11-058448	Feb. 15, 2005