PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Rick Steven Wehrmann	05/27/2005

RECEIVING PARTY DATA

Name:	Automated Packaging Systems, Inc.
Street Address:	10175 Philipp Parkway
City:	Streetsboro
State/Country:	ОНІО
Postal Code:	44241

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	11594540

CORRESPONDENCE DATA

Fax Number: (216)241-0816

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 216-622-8674 Email: ksmith@calfee.com Correspondent Name: Kenneth J. Smith

Address Line 1: Calfee, Halter & Griswold LLP Address Line 2: 800 Superior Ave., Ste. 1400 Address Line 4: Cleveland, OHIO 44114

ATTORNEY DOCKET NUMBER: 02946/04870

NAME OF SUBMITTER: Kenneth J. Smith

Total Attachments: 2 source=k-b8479#page1.tif source=k-b8479#page2.tif

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PATENT REEL: 018551 FRAME: 0113

ASSIGNMENT

For good and valuable consideration received from the hereinafter named assignee, receipt of which is hereby acknowledged, I, the undersigned, Rick Steven Wehrmann of 6100 Stow Rd., Hudson, Ohio 44236, hereby assign to Automated Packaging Systems, Inc., an Ohio corporation, having a place of business at 10175 Philipp Parkway, Streetsboro, Ohio 44241, its successors and assigns, the entire right, title and interest, so far as concerns the United States and the Territories and Possessions thereof and all foreign countries, in and to the inventions in

WEB AND METHOD FOR MAKING FLUID FILLED UNITS

as set forth in the following applications: U.S. Utility Patent Application Serial No. (Attorney Docket No. 02946/04148) and filed Express Mail Label No. EV 284564891US) and U.S. Provisional Patent Application Serial No. 60/576,004 filed on June 1, 2004, and any and all other applications for Letters Patent on said inventions in the United States and in all countries foreign to the United States, including but not limited to all provisional, non-provisional, national, divisional, renewal, substitute, continuation, PCT and Convention applications based in whole or in part upon said inventions or upon said applications, and any and all Letters Patents and reissues and extension of Letters Patent granted for said inventions or upon said applications, and every priority right that is or may be predicated upon or arise from said inventions, said applications and said Letters Patent; said assignee being hereby authorized to file patent applications in any or all countries on any or all said inventions in the name of the undersigned or in the name of said assignee or otherwise as said assignee may deem advisable, under the International Convention or otherwise; the Commissioner of Patents of the United States of America and the empowered officials of all other governments being hereby authorized to issue or transfer all said Letters Patent to said assignee in accordance herewith; this assignment being under covenant, not only that full power to make the same is had by the undersigned, but also that such assigned right is not encumbered by any grant, license, or other right heretofore given, and that the undersigned will do all acts reasonably serving to assure that the said inventions, patent applications and Letters Patent shall be held and enjoyed by said assignee as fully and entirely as the same could have been held and enjoyed by the undersigned if this assignment had not been made, and particularly to execute and deliver to said assignee all lawful documents including petitions, specifications, oaths, assignments, invention disclaimers,

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furnish said assignee with all facts relating to said inventions or the history thereof and any and all documents, photographs, models, samples or other physical exhibits which may be useful for establishing the facts of conception, disclosure and reduction to practice of said inventions, and the testify in any proceedings relating to said inventions, patent applications and Letters Patent.

I hereby authorize attorneys for assignee to enter the corresponding serial number and filing date of the afore-referenced patent application prior to recording this assignment, to have the same effect as if entered prior to my signature.

Date: 5/27/05	RICK STEVEN WEHRMANN
State of Ohio)	
County of SUMMIT)	
On this, the 27 day of MAY me, RICK STEVEN WEHRMANN, to me know the above instrument, and acknowledged to me purposes therein mentioned.	2005, personally appeared before on to be the person named in and who executed that he executed the same for the uses and the
SEAL. Date:	Notary Public R. Cales, Notary Pablic State of Ohio ** My Commission Expires Dec. 15, 2009

RECORDED: 11/27/2006

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