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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Douglas M. Woehlke	12/19/2006
Raymond J. Donahue	12/19/2006
Kevin R. Anderson	12/21/2006

RECEIVING PARTY DATA

Name:	Brunswick Corporation
Street Address:	One North Field Court
City:	Lake Forest
State/Country:	ILLINOIS
Postal Code:	60045

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	11638544

CORRESPONDENCE DATA

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Address Line 4: Milwaukee, WISCONSIN 53202

ATTORNEY DOCKET NUMBER:	1636-00586 (M09614)
NAME OF SUBMITTER:	Michael E. Taken

Total Attachments: 2

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PATENT **REEL: 018906 FRAME: 0866**

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PATENT REEL: 018906 FRAME: 0867

ASSIGNMENT

I, identified below as "Inventor", have made certain new and useful improvements in an invention ("Invention"), as set forth in an application for United States Letters Patent executed or about to be executed by me or otherwise in which I am an inventor and bearing the following title and Attorney Docket No. and for which the Attorney of record is hereby authorized to insert the serial number and filing date when ascribed:

Title: RESTORATION PROCESS FOR POROSITY DEFECTS IN HIGH PRESSURE DIE CAST ENGINE BLOCKS

Application Number: 11/638,544

Filing Date: 12/13/2006

Atty. Docket No. 1636-00586 (M09614)

Customer No. 26753

For good and valuable consideration, I do hereby sell, assign, and transfer to Brunswick Corporation ("Assignee"), a Delaware corporation, located and doing business at One North Field Court, Lake Forest, Illinois 60045, and to its legal representatives, successors, and assigns, my entire right, title, and interest in and to the Invention and to all United States and foreign patent applications any of whose claims cover all or part of the Invention, to any prior or provisional application, including any application from which priority is claimed, together with all patents resulting from such applications including any continuations, divisions, reissues, re-examinations and extensions thereof and any applications claiming priority therefrom. Assignee shall hold such right, title, and interest as fully and completely as they would have been held by me had this assignment and sale not been made.

I agree, upon Assignee's request, to execute or assent to such United States and foreign patent applications and to execute all separate assignments and other legal documents that Assignee may find necessary or desirable in its exercise of the right, title, and interest assigned above. I also agree to communicate to Assignee any facts relating to the Invention or to any of the patent applications or patents contemplated above that may be useful to Assignee and to testify as to such facts in any interferences or in litigation, if requested to do so. I shall do all these things without additional compensation but at no expense to me.

I hereby request the Commissioner of Patents to issue to Assignee, as the owner of my entire right, title, and interest therein, any Letters Patent of the United States that may be issued for the Invention.

Inventor: //w///	nature)	Date: 12-19-06	
Name typed or printed: Address:	Douglas M. Woehlke N5645 Valley Creek Road Fond du Lac, WI 54935		
State of <u>Wisconsin</u> County of Fond du La)) ss ~)		
	who executed the above instrume	re me personally appeared said Douglas M. Woeh nent and acknowledged to me that he or she execu	
SEAL	Notary Public	Theresa Wooduff c sign expires: 6-6-2010	

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ENGINE BLOCKS		·
Application Number: 11/638,544 Filing	Date: 12/13/2006	Atty. Docket No. 1636-00586 (M09614) Customer No. 26753
Inventor: Signature)	on Ine Date	: 12/19/06
Name typed or printed: Address: Raymond J. Do N7818 Ledgev Fond du Lac, V	iew Springs Drive	
State of Wisconsin) County of Fond du Lac)		
On this <u>19</u> day of <u>December</u> known to me to be the person who executed the the same for the uses and purposes therein set for	e above instrument and a prth.	cknowledged to me that he or she executed
SEAL	Notary Public My Commission expir	_ Wooduff es: 6-6-2010
Inventor: (Signature)	denso Date	e: 12/2//06
Name typed or printed: Address: Kevin R. Ander 1026 New Hav Fond du Lac, V	ven Avenue	
State of Wisconsin) ss County of Fond du Lac) ss		
County of Fond du Lac)ss		
On this 21 day of December known to me to be the person who executed the the same for the uses and purposes therein set for	e above instrument and a	rsonally appeared said Kevin R. Anderson, acknowledged to me that he or she executed
SEAL	Notary Public My Commission expir	Wooduff es: 6-6-2010

Title: RESTORATION PROCESS FOR POROSITY DEFECTS IN HIGH PRESSURE DIE CAST

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RECORDED: 02/20/2007