

PATENT ASSIGNMENT

Electronic Version v1.1

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Stan C. Weidmer	03/01/2007
RECEIVING PARTY DATA	
Name:	Makino, Inc.
Street Address:	7680 Innovation Way
City:	Mason
State/Country:	OHIO
Postal Code:	45040
PROPERTY NUMBERS Total: 1	
Property Type	Number
Application Number:	11683191
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ATTORNEY DOCKET NUMBER:	0048604/0541457
NAME OF SUBMITTER:	Andrew B. Ulmer
Total Attachments: 4 source=Shaped_boreDeclPOA#page1.tif source=Shaped_boreDeclPOA#page2.tif source=Shaped_boreAssignment#page1.tif	

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PATENT

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**DECLARATION
and
POWER OF ATTORNEY**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled METHOD AND APPARATUS FOR PRODUCING A SHAPED BORE, the specification of which

☒ is attached hereto.

☐ was filed on _____ as
Application Serial No. _____.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim U.S. provisional application or foreign priority benefits under Title 35, United States Code, §119 of any U.S. provisional applications or any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior U.S. Provisional or Foreign Application(s)				
			Priority Claimed	
Number	Country	Day/Month/Year Filed	Yes	No

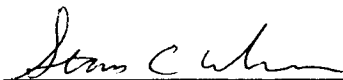
I hereby appoint the Practitioners at Customer Number 26874, c/o Frost Brown Todd LLC as my attorney(s) or agent(s) to prosecute the application identified above, and to transact all business in the United States Patent and Trademark Office connected therewith.

The undersigned hereby authorizes the foregoing Practitioners to accept and follow instructions from Makino, Inc. as to any action to be taken in the Patent and Trademark Office regarding this

application without direct communication between the undersigned and the aforementioned Practitioners. In the event of a change in the firm or persons from whom instructions may be taken, the aforementioned Practitioners will be so notified in writing by the undersigned.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Sole or first inventor:

Signature:	<u></u>	Date:	<u>3-1-07</u>
Full Name:	<u>Stan C. Weidmer</u>		
Residence:	<u>2837 Minot Avenue</u>		
	<u>Cincinnati, Ohio 45209</u>		
Citizenship:	<u>US</u>		
Postal Address:	<u>same as residence</u>		

ASSIGNMENT

The undersigned inventor (hereinafter "Assignor") of the residence indicated below has invented a METHOD AND APPARATUS FOR PRODUCING A SHAPED BORE (hereinafter the "Invention"). Preferred embodiments of the Invention are disclosed in a United States Patent Application executed on or near even date herewith under the same title (hereinafter the "Application").

Makino, Inc., a corporation having a principal place of business at 7680 Innovation Way, Mason, Ohio 45040, and its successors, assigns, and legal representatives (hereinafter "Assignee") desires to secure the entire right, title and interest in and to the Invention.

For one dollar in hand paid and for other good and valuable consideration, the receipt and adequacy of which is acknowledged, Assignor hereby:

1. Sells, assigns and transfers to Assignee the entire right, title and interest in and to the Invention, the Application, any other applications to which the Application claims priority benefit, including but not limited to related provisional applications, any other patent applications based in whole or in part upon the Invention or Application in any country (including divisional, renewal, substitute, continuation, and continuation-in-part applications), and all patents which may be granted thereon (including all reissues, reexaminations, and extensions thereof);

2. Authorizes Assignee to file patent applications on the Invention in any country in the name of Assignee, or otherwise as Assignee may deem advisable;

3. Authorizes and requests the Director of the United States Patent & Trademark Office, and such patent office officials in foreign countries as are duly authorized by their laws to issue patents, to issue any patents on the Invention to Assignee as the owner of the entire right, title, and interest therein or otherwise as Assignee may direct;

4. Agrees, without expense to Assignor but without further consideration, to carry out in good faith the intent and purpose of this Assignment by executing all divisional, renewal, substitute, continuation, continuation-in-part, reissue, and all other patent applications based on the Invention; executing all rightful oaths, assignments, powers of attorney and other papers; communicating to Assignee all facts known to Assignor relating to the Invention and the history thereof; and generally, doing everything reasonably possible which Assignee shall consider desirable for aiding in securing, maintaining, and enforcing proper protection for the Invention and for vesting title in Assignee to the Invention and all patent applications and patents based on the Invention;

5. Represents and warrants that Assignor has the full right to convey to Assignee the entire interest to the Invention, and that Assignor has not executed, and will not execute, any agreement in conflict herewith;

6. Agrees to transfer a like interest upon request of Assignee, and without further remuneration, in and to any improvements growing out of or relating to the Invention or any patent applications or patents based thereon;

7. Authorizes Assignee to insert in this Assignment the serial number and filing date of the Application or any other information which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this Assignment; and

8. Covenants that this Assignment shall be binding upon Assignor's heirs, successors, and legal representatives.

Sole or first inventor:

Signature: Stan C Weidmer Date: 3-1-07
Full Name: Stan C. Weidmer
Residence: 2837 Minot Avenue
Cincinnati, Ohio 45209

STATE OF Ohio)
COUNTY OF Warren) SS:

On this 3 day of March, 2007, personally appeared before me Stan Weidmer, who proved to me on the basis of satisfactory evidence to be the person whose name is subscribed to on this Assignment, and acknowledged that he executed the same.

Notary Public: Steve H Mathews
My Commission Expires: March 16, 2009

STEVE H. MATHEWS
Notary Public, State of Ohio
My Commission Expires March 16, 2009