

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:

NEW ASSIGNMENT

NATURE OF CONVEYANCE:

SECURITY AGREEMENT

CONVEYING PARTY DATA

Name	Execution Date
CRC Holdings Corp.	05/23/2007
CRC-Evans International, Inc.	05/23/2007

RECEIVING PARTY DATA

Name:	Wachovia Bank, National Association
Street Address:	201 South College Street
Internal Address:	23rd Floor NC 0680 (Attn: Syndication Agency Services)
City:	Charlotte
State/Country:	NORTH CAROLINA
Postal Code:	28288

PROPERTY NUMBERS Total: 28

Property Type	Number
Patent Number:	5090608
Patent Number:	6915943
Patent Number:	5059765
Patent Number:	5148000
Patent Number:	5535938
Patent Number:	5593605
Patent Number:	5361659
Patent Number:	5943927
Patent Number:	5651638
Patent Number:	6389872
Patent Number:	5092150
Patent Number:	6253595
Patent Number:	6092406

PATENT

500289357

REEL: 019365 FRAME: 0796

CH \$1120.00 5090608

Patent Number:	6354123
Patent Number:	6164113
Patent Number:	6298706
Patent Number:	5984581
Patent Number:	4953496
Patent Number:	5129355
Patent Number:	5520734
Patent Number:	5052423
Patent Number:	5074323
Patent Number:	5092357
Patent Number:	5178171
Patent Number:	5209245
Patent Number:	5265634
Patent Number:	5361791
Patent Number:	5136969

CORRESPONDENCE DATA

Fax Number: (713)615-5554

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 713.758.3554

Email: plai@velaw.com

Correspondent Name: Phillina Lai

Address Line 1: 1001 Fannin Street

Address Line 2: Suite 2500

Address Line 4: Houston, TEXAS 77002-6760

ATTORNEY DOCKET NUMBER:	LIO200/58002
-------------------------	--------------

NAME OF SUBMITTER:	Phillina Lai
--------------------	--------------

Total Attachments: 10

source=Patent Security Agreement (2)#page1.tif
source=Patent Security Agreement (2)#page2.tif
source=Patent Security Agreement (2)#page3.tif
source=Patent Security Agreement (2)#page4.tif
source=Patent Security Agreement (2)#page5.tif
source=Patent Security Agreement (2)#page6.tif
source=Patent Security Agreement (2)#page7.tif
source=Patent Security Agreement (2)#page8.tif
source=Patent Security Agreement (2)#page9.tif
source=Patent Security Agreement (2)#page10.tif

PATENT SECURITY AGREEMENT

THIS AGREEMENT is made this 23rd day of May, 2007, between **CRC Holdings Corp.**, a Delaware corporation (the "**Parent**"), **CRC-Evans International, Inc.**, a Delaware corporation ("**CRC-E**", and together with Parent, the "**Grantors**") and **Wachovia Bank, National Association**, a national banking association together with its successors and assigns, as agent for the financial institutions who may from time to time become a party to the Credit Agreement described below ("**Agent**").

WHEREAS, Grantors own the Patents listed on Schedule A attached hereto, as the same may be amended from time to time;

WHEREAS, the Grantors, the guarantors party thereto, Agent and the lenders party thereto have entered into that certain Senior Secured Credit Agreement dated as of May 23, 2007, as the same may hereafter be amended, restated, modified or supplemented from time to time (the "**Credit Agreement**");

WHEREAS, the Grantors, the guarantors party thereto and Agent have entered into that certain Guaranty and Collateral Agreement dated as of May 23, 2007, as the same may hereafter be amended, restated, modified or supplemented from time to time (the "**GC Agreement**");

WHEREAS, pursuant to the terms of the GC Agreement, Grantors have granted to Agent a security interest in all of the Patents owned or at any time hereafter acquired by Grantors or in which Grantors now have or at any time in the future may acquire any right, title, or interest, as collateral to secure Grantors' obligations enumerated in the Credit Agreement and the GC Agreement;

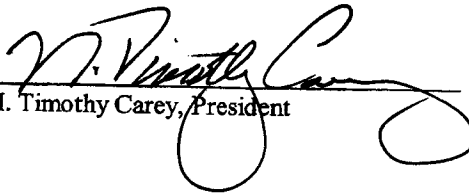
NOW, THEREFORE, for good and valuable consideration, the receipt of which is hereby acknowledged, the parties hereby agree as follows:

1. Subject to the terms and conditions of the Credit Agreement and the GC Agreement, Grantors do hereby grant to Agent a security interest in the following property, wherever arising or located (the "**Patent Collateral**"): all of Grantors' right, title and interest in and to the Patents (including but not limited to the items listed on Schedule A) now owned or at any time hereafter acquired by Grantors or in which Grantors now have or at any time in the future may acquire any right, title, interest or license to, including all proceeds and products of any and all of the foregoing.
2. Grantors do hereby further acknowledge and affirm that the rights and remedies of Agent with respect to the security interest in the Patents and the Patent Collateral made and granted herein are more fully set forth in the Credit Agreement and the GC Agreement, the terms and provisions of which are incorporated by reference herein. Except as otherwise specified herein, capitalized terms used herein but not otherwise defined herein shall have the meaning ascribed to them in the Credit Agreement and the GC Agreement.
3. This Agreement and the relationship hereunder between the parties shall be exclusively interpreted in accordance with and governed by the law of the State of Texas.

[SIGNATURE PAGE FOLLOWS]

IN WITNESS WHEREOF, Grantor has caused this Patent Security Agreement to be duly executed and delivered as of the date first above written.

CRC HOLDINGS CORP.
CRC-EVANS INTERNATIONAL, INC.

By: 
M. Timothy Carey, President

Houston 3263788

SIGNATURE PAGE TO PATENT SECURITY AGREEMENT

PATENT
REEL: 019365 FRAME: 0800

IN WITNESS WHEREOF, Grantor has caused this Patent Security Agreement to be duly executed and delivered as of the date first above written.

CRC - EVANS WEIGHTING SYSTEMS, INC.

By: 

Gregory D. Laake, Treasurer and Assistant Secretary

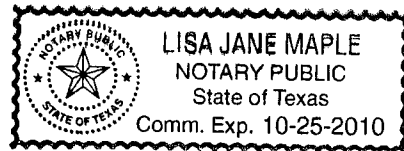
STATE OF TEXAS)
)
COUNTY OF)

BEFORE ME, the undersigned authority, on this day personally appeared Timothy Carey, President of **CRC-Evans International, Inc.**, a Delaware corporation, to me known to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he/she executed the same for purposes and consideration therein expressed, in the capacity therein stated, and as the act and deed of said corporation.

GIVEN UNDER MY HAND AND SEAL OF OFFICE on this 23rd day of May, 2007.

Lisa Jane Maple
Notary Public
My Commission Expires: 10-25-2010

Notorial Seal



STATE OF TEXAS)
)
COUNTY OF)

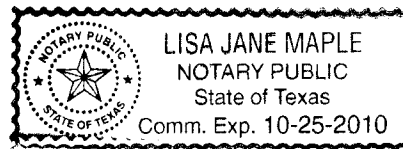
BEFORE ME, the undersigned authority, on this day personally appeared Timothy Carey, President of **CRC Holdings Corp.**, a Delaware corporation, to me known to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he/she executed the same for purposes and consideration therein expressed, in the capacity therein stated, and as the act and deed of said corporation.

GIVEN UNDER MY HAND AND SEAL OF OFFICE on this 23rd day of May, 2007.



Notary Public
My Commission Expires: 10-25-2010

Notorial Seal



STATE OF TEXAS)

COUNTY OF)

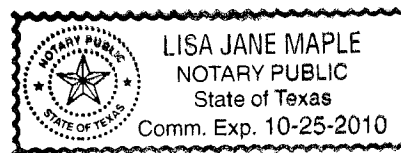
BEFORE ME, the undersigned authority on this day personally appeared Gregory D. Laake, Treasurer and Assistant Secretary of CRC - Evans Weighting Systems, Inc., an Oklahoma corporation, to me known to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he/she executed the same for the purposes and consideration therein expressed, in the capacity therein stated, and as the act and deed of said corporation.

GIVE UNDER MY HAND AND SEAL OF OFFICE on this 23rd day of May, 2007.

Lisa Jane Maple
Notary Public

My Commission Expires: 10-25-2010

Notarial Seal



SCHEDULE A

Patents

See attached list.

Active Patents
as of 5-16-07

Country Name	Type Name	Patent / Design Number	Current Renewal Date	Current Annulity	Proprietor	Client's reference	CPA case status
Europe	Patent Application	90906577.3			0 CRC-EVANS PIPELINE INT. INC.	B-2914EEP	Granted
Europe	Patent Application	80902507.4			0 CRC-EVANS PIPELINE INT. INC.	B-29430EP	Granted
Europe	Patent Application	91102140			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Europe	Patent Application	88305111			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Ukraine	Patent	93004257			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Europe	Patent Application	91702726.7			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Japan	New Law Patent	296012			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Europe	Patent Application	91112893			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	50906000			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	6815943			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Extended Patent	5059765			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Australia	Patent	635735			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Canada	Large Entity Granted Patent	2047704			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
France	European Patent	461203			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Great Britain	European Patent	461203			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Germany	European Patent	68028298.2			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Russia (SU)	Patent	2120845			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity PCT Patent	5146000			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Japan	Granted New Law Patent	3046442			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	5835938			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Europe	Patent Application	94250743.8			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	5593605			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Canada	Large Entity Patent	2139595			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Europe	Patent Application	2045741			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Canada	Large Entity Patent	5361659			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	2110350			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Canada	Large Entity Patent	5943027			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	68822322.5			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Germany	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Italy	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Great Britain	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Luxembourg	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Spain	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Mexico	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Portugal	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Greece	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Sweden	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Europe	Patent Application	88938111			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
France	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Ireland	European Patent	1028825			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	5851638			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	6308872			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	5092150			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Italy	Patent	1253894			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
U.S.A.	Large Entity Patent	6253595			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Canada	Large Entity Patent Application	2317075			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Mexico	Patent	224046			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Europe	Patent Application	119579.9			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Italy	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Spain	European Patent	119579.9			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
France	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Denmark	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Germany	European Patent	60238484			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Great Britain	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Cyprus	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Belgium	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Netherlands	European Patent - New Law	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Monaco	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted
Luxembourg	European Patent	1065760			0 CRC-EVANS PIPELINE INT. INC.	B-28624EP	Granted

RECORDED: 06/05/2007

Ireland	European Patent	1086760	8-Sep-07	8 CRC-EVANS PIPELINE INT INC	8 CRC-EVANS PIPELINE INT INC	1081907705 AUTOMATIC PIPE BENDING	Pay
Greece	European Patent	1086760	8-Sep-07	8 CRC-EVANS PIPELINE INT INC	8 CRC-EVANS PIPELINE INT INC	1081907705 AUTOMATIC PIPE BENDING	Pay
Austria	European Patent	1086760	8-Sep-07	8 CRC-EVANS PIPELINE INT INC	8 CRC-EVANS PIPELINE INT INC	1081907705 AUTOMATIC PIPE BENDING	Pay
U.S.A.	Large Entity Patent	6082406	23-Jan-06	2 CRC-EVANS PIPELINE INTERNATIONAL	2 CRC-EVANS PIPELINE INT INC	1081908101	None
U.S.A.	Large Entity Patent	6354123	12-Sep-06	2 CRC-EVANS PIPELINE INTERNATIONAL	2 CRC-EVANS PIPELINE INT INC	1081908102	None
Europe	Patent Application	926474.8		0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1081908104	Granted
U.S.A.	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Austria	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Ireland	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Greece	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Luxembourg	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Great Britain	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
France	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Monaco	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Spain	European Patent	926474.8	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Denmark	European Patent	1171736	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Germany	European Patent	80007824.5	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Italy	European Patent	1171736	1-Jun-07	8 CRC-EVANS PIPELINE INTERNATIONAL	8 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	Pay
Sweden	European Patent	926474.8	26-Apr-08	9 CRC-EVANS PIPELINE INTERNATIONAL	9 CRC-EVANS PIPELINE INT INC	1081908104 PIPELINE MANDREL *	None
Canada	Large Entity Patent	2371307	26-Apr-08	0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1081908106 PIPELINE MANDREL *	None
Mexico	Patent	10866		0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1081908107	Fees not yet due
U.S.A.	Large Entity Patent	6164113	26-Jun-08	2 CRC-EVANS PIPELINE INTERNATIONAL	2 CRC-EVANS PIPELINE INT INC	1081908301	None
U.S.A.	Large Entity Patent	2333001	31-Jan-08	8 CRC-EVANS PIPELINE INT INC	8 CRC-EVANS PIPELINE INT INC	1081908303 VARIABLE SPEED PIPE BEN	None
Canada	Patent	2333001		0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1081908303	Fees not yet due
Mexico	Patent	2333001		0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1081908301	None
U.S.A.	Large Entity Patent	6298706	9-Apr-09	8 CRC-EVANS PIPELINE INTERNATIONAL	8 CRC-EVANS PIPELINE INT INC	1081908401	None
Canada	Large Entity Patent	2338657	15-Dec-07	0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1081908403 APPARATUS FOR USE IN A*	None
Mexico	Patent	12495		0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1081908401	Fees not yet due
Europe	Patent Application	125203	22-Nov-11	8 CRC-EVANS PIPELINE INT INC	8 CRC-EVANS PIPELINE INT INC	1081908404	None
U.S.A.	Small Entity Patent	5894581	16-May-11	3 B.L. KEY SERVICES, L.L.C.	3 B.L. KEY SERVICES, L.L.C.	1081908801	None
Canada	Large Entity Patent	2333001	2-Apr-08	0 CRC-EVANS PIPELINE INT INC	0 CRC-EVANS PIPELINE INT INC	1081908802 COUNTERBORING A PIPE	None
U.S.A.	Large Entity Patent	4553496		0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1083602601	No more fees
U.S.A.	Large Entity Patent	5129355		0 CRC-EVANS PIPELINE INTERNATIONAL	0 CRC-EVANS PIPELINE INT INC	1083602601	No more fees
U.S.A.	Large Entity Patent	5520734		0 CRC-EVANS REHABILITATION SYSTEMS	0 CRC-EVANS REHABILITATION SYSTEMS	1083602612	None
Europe	Patent Application	9325049.7		0 CRC-EVANS REHABILITATION SYSTEMS	0 CRC-EVANS REHABILITATION SYSTEMS	1083602614	Granted
Great Britain	European Patent	710511	10-Aug-07	18 CRC-EVANS REHABILITATION SYSTEMS IN	18 CRC-EVANS REHABILITATION SYSTEMS IN	1083602632 HIGH PRESSURE WATER JET	Pay
U.S.A.	Large Entity Patent	5052423		0 CUPS, INC.	0 CUPS, INC.	1083602702	No more fees
U.S.A.	Large Entity Patent	5074323		0 CUPS, INC.	0 CUPS, INC.	1083602722	No more fees
U.S.A.	Large Entity Patent	5092387		0 CUPS, INC.	0 CUPS, INC.	1083602725	No more fees
U.S.A.	Large Entity Patent	5178171		0 CUPS, INC.	0 CUPS, INC.	1083602728	No more fees
U.S.A.	Large Entity Patent	5209245		0 CRC-EVANS REHABILITATION SYSTEMS	0 CRC-EVANS REHABILITATION SYSTEMS	1083602729	No more fees
U.S.A.	Large Entity Patent	5265654		0 CRC-EVANS REHABILITATION SYSTEMS	0 CRC-EVANS REHABILITATION SYSTEMS	1083602731	No more fees
U.S.A.	Large Entity Patent	5361781		0 CRC-EVANS REHABILITATION SYSTEMS	0 CRC-EVANS REHABILITATION SYSTEMS	1083602732	No more fees
U.S.A.	Large Entity Patent	5138959		0 CUPS, INC.	0 CUPS, INC.	1083603001	No more fees
Canada	Large Entity Patent	2019320	14-Aug-07	17 CRC-EVANS REHABILITATION SYSTEMS,	17 CRC-EVANS REHABILITATION SYSTEMS,	1083607605 HIGH PRESSURE WATER JET	Pay
Europe	Patent Application	95250196.3		0 CRC-EVANS REHABILITATION SYSTEMS IN	0 CRC-EVANS REHABILITATION SYSTEMS IN	1083607606	Granted
Canada	Large Entity Patent	2050056	27-Aug-07	17 CRC-EVANS REHABILITATION SYSTEMS IN	17 CRC-EVANS REHABILITATION SYSTEMS IN	1083607277 HYDROCLEANING OF THE	Pay