

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:

NEW ASSIGNMENT

NATURE OF CONVEYANCE:

Release of Second Priority Security Interest (Releases R/F: 017858/0398)

CONVEYING PARTY DATA

Name	Execution Date
UBS AG, Stamford Branch, as Second Lien Collateral Agent	07/03/2007

RECEIVING PARTY DATA

Name:	The Gleason Works
Street Address:	1000 UNIVERSITY AVENUE
City:	ROCHESTER
State/Country:	NEW YORK
Postal Code:	14692

Name:	Gleason Cutting Tools Corporation
Street Address:	1000 UNIVERSITY AVENUE
City:	ROCHESTER
State/Country:	NEW YORK
Postal Code:	14692

Name:	Gleason-M&M Precision Systems Corporation
Street Address:	300 PROGRESS ROAD
City:	DAYTON
State/Country:	OHIO
Postal Code:	45449

PROPERTY NUMBERS Total: 67

Property Type	Number
Patent Number:	4799473
Patent Number:	4862868
Patent Number:	4981402
Patent Number:	5014467
Patent Number:	5114287

PATENT

500308438

REEL: 019511 FRAME: 0542

OP \$2680.00 4799473

Patent Number:	5116173
Patent Number:	5136522
Patent Number:	5137402
Patent Number:	5228814
Patent Number:	5289815
Patent Number:	5310295
Patent Number:	5377457
Patent Number:	5395189
Patent Number:	5443338
Patent Number:	5542791
Patent Number:	5573449
Patent Number:	5580298
Patent Number:	5609058
Patent Number:	5610994
Patent Number:	5645467
Patent Number:	5651721
Patent Number:	5716174
Patent Number:	5738569
Patent Number:	5752790
Patent Number:	5761067
Patent Number:	5800103
Patent Number:	5839943
Patent Number:	5890846
Patent Number:	5895180
Patent Number:	5904457
Patent Number:	5944587
Patent Number:	5957762
Patent Number:	6004078
Patent Number:	6050755
Patent Number:	6120217
Patent Number:	6120355
Patent Number:	6149357
Patent Number:	6179537
Patent Number:	6190241
Patent Number:	6217409

Patent Number:	6217421
Patent Number:	6390893
Patent Number:	6394716
Patent Number:	6481508
Patent Number:	6497610
Patent Number:	6669415
Patent Number:	6676337
Patent Number:	6712566
Patent Number:	6808440
Patent Number:	6824449
Patent Number:	6840720
Patent Number:	6939214
Patent Number:	7118459
Patent Number:	7182674
Patent Number:	7198440
Patent Number:	7204243
Patent Number:	7228643
Patent Number:	5033239
Patent Number:	D399858
Application Number:	11543611
Application Number:	11439550
Application Number:	11437967
Application Number:	11243264
Application Number:	11167502
Application Number:	11123716
Application Number:	11081274
Application Number:	11294222

CORRESPONDENCE DATA

Fax Number: (714)755-8290

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 714-540-1235

Email: ipdocket@lw.com

Correspondent Name: Latham & Watkins LLP

Address Line 1: 650 Town Center Drive, Suite 2000

Address Line 4: Costa Mesa, CALIFORNIA 92626

ATTORNEY DOCKET NUMBER:

038266-0038

NAME OF SUBMITTER:

Anna T Kwan

Total Attachments: 7

source=Release - 017858-0398#page1.tif

source=Release - 017858-0398#page2.tif

source=Release - 017858-0398#page3.tif

source=Release - 017858-0398#page4.tif

source=Release - 017858-0398#page5.tif

source=Release - 017858-0398#page6.tif

source=Release - 017858-0398#page7.tif

**RELEASE OF SECOND PRIORITY SECURITY INTEREST
IN UNITED STATES PATENTS**

This RELEASE, dated as of July 3, 2007, is made by UBS AG, Stamford Branch, as second lien collateral agent ("UBS"), in favor of The Gleason Works, Gleason Cutting Tools Corporation and Gleason-M&M Precision Systems Corporation (collectively, "Gleason") as follows:

W I T N E S S E T H

WHEREAS, pursuant to the Grant of Second Priority Security Interest in United States Patents dated June 30, 2006, and recorded with The United States Patent and Trademark Office on June 30, 2006 at Reel/Frame No. 017858/0398, Gleason granted UBS a second priority security interest in its patents and patent applications;

WHEREAS, Gleason has requested that UBS release its second priority security interest in all right, title and interest of UBS in and to the patents and patent applications therefor, including goodwill, set forth in Schedule A.

NOW, THEREFORE, UBS, without recourse, representation or warranty and at Gleason's sole cost and expense, hereby RELEASES all of its right, title and interest in and to the second priority security interests granted to UBS pursuant to the Grant of Second Priority Security in each of the patents and patent applications set forth in Schedule A, attached hereto and incorporated herein by reference and the registrations of said Patents (the "Released Patent Collateral").

UBS agrees, upon the request of (and at the sole cost and expense of) Gleason, to provide Gleason with any information and additional authorization necessary to effect the release of UBS's security interest in the Released Patent Collateral.

[SIGNATURE PAGE FOLLOWS]

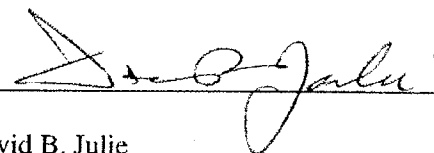
IN WITNESS WHEREOF, UBS has caused this Release to be duly executed and delivered by its duly authorized officer as of the date first written above.

UBS AG, Stamford Branch, as second lien collateral agent

By: 

Name: Mary E. Evans

Title: Associate Director

By: 

Name: David B. Julie

Title: Associate Director

**SCHEDULE A
TO
RELEASE OF SECOND PRIORITY SECURITY INTEREST
IN PATENT COLLATERAL**

THE GLEASON WORKS

Patent Number (Application)	Description	Date Issued (Applied)
6,939,214	Honing Wheel Having Internal Gearing	September 6, 2005
6,840,720	Machine For Deburring And Fine Machining Of Tooth Flanks Of Toothed Workpieces	January 11, 2005
6,824,449	Clamping Assembly	November 30, 2004
6,808,440	Method Of Grinding Cutting Blades	October 26, 2004
6,712,566	Machine And Method For Producing Bevel Gears	March 30, 2004
6,676,337	Tool For Chamfering And Deburring The End Face Tooth Edges Of Gear Wheels	January 14, 2004
6,669,415	Machine For Producing Bevel Gears	December 30, 2003
6,497,610	Process For Dressing An Internal Or External Gear Tool For Fine Machining Of Tooth Profiles	December 24, 2002
6,481,508	Spindle For Machine Tool	November 19, 2002
6,394,716	Process And Machine For Fine Machining Of Tooth Flanks Of Geared Workpieces	May 28, 2002
6,390,893	Method For Machining Gears	May 21, 2002
6,217,421	Method Of Lapping Gears	April 17, 2001
6,217,409	Threaded Grinding Wheel And Method Of Dressing	April 17, 2001
6,190,241	A Method And An Internally Toothed Tool For The Precision Machining Of Gear Wheels And A Method And Dressing Wheel For Dressing The Tool	February 20, 2001
6,179,537	Clamping Screw	January 30, 2001

Patent Number (Application)	Description	Date Issued (Applied)
6,149,357	Apparatus For Securing Workholding Equipment To A Machine Tool	November 21, 2000
6,120,355	Method And Apparatus For Lapping Gears	September 19, 2000
6,120,217	Cutting Tool For Producing Toothed Articles	September 19, 2000
6,050,755	Apparatus For Chamfering And Deburring Geared Tooth End Edges	April 18, 2000
6,004,078	Cutting Tool For Toothed Articles	December 21, 1999
5,957,762	Internally Toothed Tool For The Precision Machining Of Gear Wheels	September 28, 1999
5,944,587	Cutting Edge Rounding Method And Apparatus	August 31, 1999
5,904,457	Detecting Tool Wear By Thermal Monitoring Of Workpiece	May 18, 1999
5,895,180	Method Of Determining Cutting Blade Positional Errors In Face Hobbing Cutters	April 20, 1999
5,890,846	Cutting Tool For Toothed Articles	April 6, 1999
5,839,943	Truing Cutter Heads	November 24, 1998
5,800,103	Method Of Machining During Indexing	September 1, 1998
5,761,067	Evaluating A Toothed Work Piece For Machining Based On Accumulated Pitch Variation	June 2, 1998
5,752,790	Method And Apparatus For Determining Suitability of Workpieces For Machining	May 19, 1998
5,738,569	Threaded Grinding Wheel, And Method Of Dressing	April 14, 1998
5,716,174	Tool Feeding Method	February 10, 1998
5,651,721	Method For The Precision Working Of Gears With An Internally Toothed Tool, Which For Dressing Remains In The Precision Working Machine	July 29, 1997
5,645,467	Method For The Precision Machining Of Gear-wheels	July 8, 1997

Patent Number (Application)	Description	Date Issued (Applied)
5,610,994	Digital Imaging Of Tooth Contact Pattern	March 11, 1997
5,609,058	Method Of Determining Backlash	March 11, 1997
5,580,298	Method Of Producing Tooth Flank Surface Modifications	December 3, 1996
5,573,449	Threaded Grinding Wheel, Method Of Dressing, And Grinding A Workpiece Therewith	November 12, 1996
5,542,791	Front-Loading Rotary Ring Cutter	August 6, 1996
5,443,338	Machine For The Precision Working Of The Tooth Flanks Of Gear-Shaped Workpieces With An Internally Toothed Tool	August 22, 1995
5,395,189	Method For Precision Working Of Crowned And/or Conical Tooth Systems	March 7, 1995
5,377,457	Method For Generating Of Gear-Shaped Precision-Working Tools, In Particular For Regrinding Shaving Gears, And A Gear-Shaped Tool, In Particular A Shaving Gear, To Which The Method Can Be Applied	January 3, 1995
5,310,295	Tool Feeding Method In Gear Manufacturing Processes	May 10, 1994
5,289,815	Method Of Dressing A Threaded Grinding Wheel	March 1, 1994
5,228,814	Gear Hobbing Machine	July 20, 1993
5,137,402	Rotary Ring Cutter	August 11, 1992
5,136,522	Stock Dividing Method And Apparatus For Gear Manufacturing Machine	August 4, 1992
5,116,173	Method Of Generating Bevel And Hypoid Gears	May 26, 1992
5,114,287	Method Of Producing Face Hobbed Bevel Gears With Toe Relief	May 19, 1992
5,014,467	Method And Machine For The Discontinuous Generating Grinding With Indexing	May 14, 1991

Patent Number (Application)	Description	Date Issued (Applied)
4,981,402	Multi-Axis Bevel And Hypoid Gear Generating Machine	January 1, 1991
4,862,868	Rotary dressing roller and method and apparatus for dressing cup-shaped grinding wheels	September 5, 1989
4,799,473	Gearlike Dressing Tool	January 24, 1989
7198440	Workpiece Loading Apparatus For Machine Tool	April 3, 2007
7182674	Coolant Delivery Apparatus For Machine Tool	February 27, 2007
7204243	Truing Tool For Truing a Grinding Worm	April 17, 2007
11/081,274	Method For Truing An Essentially Cylindrical Grinding Worm	March 16, 2005
11/123,716	Variable Rate Method Of Grinding Gears	May 6, 2005
11/167,502	Full Point Width Cutter	June 27, 2005
7118459	Dressing Tool For Profiling The Tip Area Of A Grinding Wheel For Threaded Wheel Grinding	October 10, 2006
11/243,264	Magnetic Spindle For Machine Tool	October 4, 2005
11/543,611	Manufacturing Straight Bevel Gears	October 4, 2006
7228643	Method Of Gaging On Gear Lapping And Testing Machines	June 12, 2007
11/437,967	Compensating Arbor Or Chuck	May 19, 2006
11/439,550	Method Of Maintaining A Constant Grinding Process	May 24, 2006

GLEASON CUTTING TOOLS CORPORATION

Patent Number (Application)	Description	Date Issued (Applied)
5,033,239	Disposable Hob And Method Of Grinding The Same	July 23, 1991
11/294,222	Cutting Tool For Gears And Other Toothed Articles	December 5, 2005

GLEASON-M&M PRECISION SYSTEMS CORPORATION

Patent Number (Application)	Description	Date Issued (Applied)
D399858	Part Checking Machine	October 20, 1998