

**PATENT ASSIGNMENT**

Electronic Version v1.1  
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<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	Release of Security Interest at Reel/Frame No. 18454/0652
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
Credit Suisse	07/30/2007
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	Excel Mining Systems LLC, legal successor by merger to Excel Mining Products LLC
<b>Street Address:</b>	600 Boyce Drive
<b>Internal Address:</b>	P.O. Box 263
<b>City:</b>	Bowerston
<b>State/Country:</b>	OHIO
<b>Postal Code:</b>	44695
<b>PROPERTY NUMBERS Total: 2</b>	
<b>Property Type</b>	<b>Number</b>
Patent Number:	6682268
Patent Number:	6637980
<b>CORRESPONDENCE DATA</b>	
<b>Fax Number:</b>	(714)755-8290
	<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>
<b>Email:</b>	ipdocket@lw.com
<b>Correspondent Name:</b>	Latham & Watkins LLP
<b>Address Line 1:</b>	650 Town Center Drive
<b>Address Line 2:</b>	Suite 2000
<b>Address Line 4:</b>	Costa Mesa, CALIFORNIA 92626
<b>ATTORNEY DOCKET NUMBER:</b>	030786-0286
<b>NAME OF SUBMITTER:</b>	Rhonda DeLeon

**OP \$80.00 6682268**

Total Attachments: 3  
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**500325543**

**PATENT  
 REEL: 019617 FRAME: 0459**



**RELEASE OF SECURITY INTEREST IN  
PATENT COLLATERAL**

This RELEASE, dated as of July 30, 2007, is made by CREDIT SUISSE, as Collateral Agent (the "Collateral Agent"), pursuant to the termination of the U.S. Pledge and Security Agreement, dated as of October 20, 2006 (the "Security Agreement"), by and among Excel Mining Systems LLC, a Delaware limited liability company, Excel Mining Products LLC and certain of their Affiliates (collectively, the "Grantors"), and the Collateral Agent.

**W I T N E S S E T H**

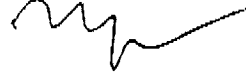
WHEREAS, pursuant to the Patent Security Agreement by and among the Grantors and the Collateral Agent, dated October 20, 2006 ("Patent Security Agreement") and recorded with the U.S. Patent and Trademark Office on October 31, 2006 at Reel/Frame Nos. 18454/0640 and 18454/0652, the Grantors granted the Collateral Agent a lien on and security interest in and to all of its right, title and interest in, to and under all of its Intellectual Property, including the Patents and proceeds of any and all of the foregoing;

WHEREAS, the Grantors have requested that the Collateral Agent release its security interest in the Intellectual Property in connection with the termination of the Security Agreement;

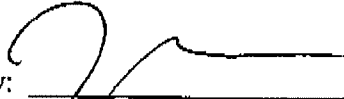
NOW, THEREFORE, in consideration of the foregoing, the Collateral Agent hereby RELEASES, without recourse, all of its security interest in the Intellectual Property listed on Schedule I attached hereto and incorporated herein by reference (the "Released Collateral") to the Grantors.

The Collateral Agent agrees to provide the Grantors with any additional authorization necessary to effect the release of its security interest in the Released Collateral.

**CREDIT SUISSE, CAYMAN ISLANDS BRANCH**  
as Collateral Agent



By: \_\_\_\_\_  
Name: James Moran  
Title: Managing Director



By: \_\_\_\_\_  
Name: Nupur Kumar  
Title: Associate

[Release of Security Interest in Patent Collateral]

SCHEDULE I

U.S. PATENTS AND PATENT APPLICATIONS

<b>TITLE</b>	<b>APPLICATION NO. FILING DATE</b>	<b>PATENT NO. ISSUE DATE</b>	<b>GRANTOR</b>
Resin reinforced expansion anchor system	07102795 September 23, 1987	<u>4764055</u> August 16, 1988	Excel Mining Systems LLC
Mine roof/bolt anchor assembly and method of installation thereof	07798199 November 26, 1991	<u>5352066</u> October 4, 1994	Excel Mining Systems LLC
Mine props	60785412 March 22, 2006		Excel Mining Systems LLC
Low profile cable bolt headers	60819134 July 7, 2006		Excel Mining Systems LLC
Improvements in Concrete Cribs for Mining Applications	60786836 March 27, 2006		Excel Mining Systems LLC
Method and apparatus for secondary roof support in an underground mine	09944666 August 31, 2001	6682268 January 27, 2004	Excel Mining Products LLC
Method and apparatus for re-tensioning a roof bolt in an underground mine	09/992415 November 23, 2001	6,637,980 October 28, 2003	Excel Mining Products LLC