08-01-2007

U.S. PTO 11/878416 07/24/2007

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1. Name of conveying party(ies):	2. Name and address of receiving party(ies)		
Shin-Hung JOU (07/05/2007), Yung-Feng NIEN (07/05/2007), and Jan-Hao CHEN (07/05/2007)	INDUSTRIAL TECHNOLOGY Name: RESEARCH INSTITUTE		
	Internal Address:		
Additional name(s) of conveying party(ies) attached?	Street Address:		
3. Nature of conveyance/Execution Date(s):	1		
	No. 195, Sec. 4, Chung Hsing Rd.,		
Execution Date(s): in parentheses after inventor name	Chutung Town		
X Assignment Merger Change of Name			
Security Agreement Joint Research Agreement	City: Hsinchu		
Government Interest Assignment	State:		
Executive Order 9424, Confirmatory License	Country: Taiwan ROC Zip:		
Other	Additional name(s) & address(es) Yes X No attached:		
4. Application or patent number(s):	This document is being filed together with a new application.		
A. Patent Application No.(s) NEW	B. Patent No.(s)		
174.54			
Additional numbers attached?	Yes X No		
5. Name and address to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:		
Name: Joe McKinney Muncy			
BIRCH, STEWART, KÓLASCH & BIRCH, LLP	7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00		
Internal Address: Atty. Dkt.: 3319-0184PUS1	Authorized to be charged by credit card		
Street Address: 8110 Gatehouse Road	x Authorized to be charged to deposit account		
Suite 100 East			
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State: VA Zip: 22040-0747	a. Credit Card Last 4 Numbers		
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Fax Number: (703) 205-8050	b. Deposit Account Number 02-2448 Authorized User Name Joe McKinney Muncy		
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ASSIGNMENT

	Application No. NEW		Filed 07/24/07	_	
nsert Name(s) f Inventor(s)	***(Given Name FAMILY NAME (ALL CAPS))***				
	WHEREAS,	Shin-Hung JOU	Yung-Feng NIEN		
	Jan-Hao CHEN				
	<u> </u>				
				_	
	(hereinafter designated as the	e undersigned) has (have) invented	certain new and useful improvements in		
nsert Title f Invention	APPARATUS FOR DETE	CTING MANUFACTURING PA	RAMETERS OF A MACHINE TOOL.		
		or Letters Patent of the United Sase of a provisional application).	tates of America has been executed by the		
nsert Date f Signing of application	on JUL 0 5 2007		; a	ınc	
nsert Name f Assignee	WHEREAS, <u>IND</u>	USTRIAL TECHNOLOGY RESI	ARCH INSTITUTE		
nsert Address f Assignee	of No.195, Sec.4, Chung-H	sing Rd., Chutung Town, Hsinchu	Taiwan, R.O.C.		
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and if the box above is designated, in any and all foreign countries;

which may be granted therefor in the United States of America, its territories, dependencies and possessions,

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PATENT REEL: 019645 FRAME: 0036 The undersigned agree(s) to execute all papers necessary in connection with this application and any continuing, divisional, conversion or reissue applications thereof and also to execute separate assignments in connection with such applications as the Assignee may deem necessary or expedient.

The undersigned agree (s) to execute all papers necessary in connection with any interference which may be declared concerning this application or continuation, division, conversion or reissue thereof or Letter Patent(s) or reissue patent issued thereon and to cooperate with the Assignee in every way possible in obtaining and producing evidence and proceeding with such interference.

The undersigned agree(s) to execute all papers and documents and to perform any act which may be necessary in connection with claims or provisions of the International Convention for the Protection of Industrial Property or similar agreements.

The undersigned agree(s) to perform all affirmative acts which may be necessary to obtain a grant of a valid United States of America patent(s) or a grant of a valid United States of America and any foreign patent(s) to the Assignee and to vest all rights therein hereby conveyed to said Assignee as fully and entirely as the same would have been held by the undersigned if this Assignment and sale had not been made.

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In witness whereof, executed by the undersigned on the date(s) opposite the undersigned name(s).

Date _	JUL 0 5 2007	Name of Inventor	Shin-Hung JOU JOU, SHIN-HUNG (signature)
Date _	JUL 0 5 2007	Name of Inventor	Yenry-Teng Vien NIEN, YUNG-FER
Date _	JUL 0 5 2007	Name of Inventor	Jan - Hao Chen CHEN, JAN-HA (signature)
Date _		Name of Inventor	(signature)
Date _	,	Name of Inventor	(signature)

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February 2002

RECORDED: 07/24/2007

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