

**PATENT ASSIGNMENT**

Electronic Version v1.1  
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Mr. Thomas Loper	08/13/2007
RECEIVING PARTY DATA	
Name:	Nucedar Mills, Inc.
Street Address:	1000 Sheridan Street
City:	Chicopee
State/Country:	MASSACHUSETTS
Postal Code:	01022
PROPERTY NUMBERS Total: 3	
Property Type	Number
Application Number:	11770844
Application Number:	11830554
Application Number:	11832225
CORRESPONDENCE DATA	
Fax Number:	(413)734-3910
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
Phone:	413-733-3111
Email:	kchadwell@dwpm.com
Correspondent Name:	Karen K. Chadwell
Address Line 1:	1414 Main Street
Address Line 2:	One Monarch Place, Suite 1900
Address Line 4:	Springfield, MASSACHUSETTS 01144
ATTORNEY DOCKET NUMBER:	601114-1
NAME OF SUBMITTER:	Karen K. Chadwell

OP \$120.00 11770844

Total Attachments: 6  
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source=millingassignment#page1.tif  
source=millingassignment#page2.tif

## ASSIGNMENT OF PATENT RIGHTS

This Assignment of Patent Rights, which shall be fully effective and legally binding as of June 29, 2007, is made by and between THOMAS LOPER, a resident of One Webster Lane, Wilbraham, Massachusetts 01095, hereinafter referred to as "ASSIGNOR", and NUCEDAR MILLS, INC., a corporation registered in Delaware, and having a principal place of business at 1000 Sheridan Street, Chicopee, Massachusetts 01022, hereinafter referred to as "ASSIGNEE".

WHEREAS, ASSIGNOR is the sole inventor of a certain new and useful apparatus for parting siding (the "invention"), for which a utility application for a United States Patent was filed on June 29, 2007, and which was assigned U.S. Application Serial No. 11/770,844, and which is entitled "Parting Apparatus and Method of Use";


WHEREAS, ASSIGNEE is desirous of acquiring the entire right, title, and interest in the same;

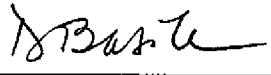
NOW THEREFORE, in consideration of the sum of one dollar (\$1.00), the receipt whereof is acknowledged, and for other good and valuable consideration, I, the applicant, by these presents do sell, assign, and transfer unto said ASSIGNEE the full and exclusive right to the invention in the United States and the entire rights, title, and interest in and to any and all Patents relating to the invention which may be granted therefore in the United States. I hereby authorize and request the Director of the U.S. Patent and Trademark Office to issue said United States Patent to said ASSIGNEE, of the entire right, title, and interest in and to the same, for its sole use and behoof; and for the use and behoof of its legal representatives, to the full end of the term for which said Patent may be granted, as fully and entirely as the same would have been held by Me had this assignment and sale not been made.


THIS ASSIGNMENT INTENTIONALLY ENDS HERE EXCEPT FOR THE SIGNATURE PAGE

Signed as a sealed instrument as of this 13 day of August, 2007.

Witness: 

ASSIGNOR:  
By   
Thomas Loper

Witness: 

ASSIGNEE:  
NUCEDAR MILLS, INC.  
By   
Thomas Loper  
President

## ASSIGNMENT OF PATENT RIGHTS

This Assignment of Patent Rights, which shall be fully effective and legally binding as of July 30, 2007, is made by and between THOMAS LOPER, a resident of One Webster Lane, Wilbraham, Massachusetts 01095, hereinafter referred to as "ASSIGNOR", and NUCEDAR MILLS, INC., a corporation registered in Delaware, and having a principal place of business at 1000 Sheridan Street, Chicopee, Massachusetts 01022, hereinafter referred to as "ASSIGNEE".

WHEREAS, ASSIGNOR is the sole inventor of a certain new and useful method for coating cellular polyvinylchloride boards (the "invention"), for which a utility application for a United States Patent was filed on July 30, 2007, and which was assigned U.S. Application Serial No. 11/830,554, and which is entitled "Method Of Forming A Polyurethane Coated Cellular Polyvinylchloride Board For Use As Siding";

WHEREAS, ASSIGNEE is desirous of acquiring the entire right, title, and interest in the same;

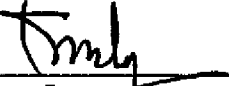
NOW THEREFORE, in consideration of the sum of one dollar (\$1.00), the receipt whereof is acknowledged, and for other good and valuable consideration, I, the applicant, by these presents do sell, assign, and transfer unto said ASSIGNEE the full and exclusive right to the invention in the United States and the entire rights, title, and interest in and to any and all Patents relating to the invention which may be granted therefore in the United States. I hereby authorize and request the Director of the U.S. Patent and Trademark Office to issue said United States Patent to said ASSIGNEE, of the entire right, title, and interest in and to the same, for its sole use and behoof; and for the use and behoof of its legal representatives, to the full end of the term for which said Patent may be granted, as fully and entirely as the same would have been held by Me had this assignment and sale not been made.

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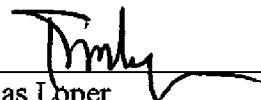
Witness: 

ASSIGNOR:

By   
Thomas Loper

Witness: 

ASSIGNEE:  
NUCEDAR MILLS, INC.

By   
Thomas Loper  
President

## ASSIGNMENT OF PATENT RIGHTS

This Assignment of Patent Rights, which shall be fully effective and legally binding as of August 1, 2007, is made by and between THOMAS LOPER, a resident of One Webster Lane, Wilbraham, Massachusetts 01095, hereinafter referred to as "ASSIGNOR", and NUCEDAR MILLS, INC., a corporation registered in Delaware, and having a principal place of business at 1000 Sheridan Street, Chicopee, Massachusetts 01022, hereinafter referred to as "ASSIGNEE".


WHEREAS, ASSIGNOR is the sole inventor of a certain new and useful apparatus for milling cellular polyvinylchloride boards (the "invention"), for which a utility application for a United States Patent was filed on August 1, 2007, and which was assigned U.S. Application Serial No. 11/832,225, and which is entitled "Milling Apparatus", and which is also a continuation-in-part of Application No. 11/739,958, filed on April 25, 2007;

WHEREAS, ASSIGNEE is desirous of acquiring the entire right, title, and interest in the same;

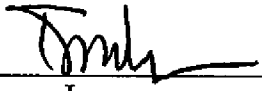
NOW THEREFORE, in consideration of the sum of one dollar (\$1.00), the receipt whereof is acknowledged, and for other good and valuable consideration, I, the applicant, by these presents do sell, assign, and transfer unto said ASSIGNEE the full and exclusive right to the invention in the United States and the entire rights, title, and interest in and to any and all Patents relating to the invention which may be granted therefore in the United States. I hereby authorize and request the Director of the U.S. Patent and Trademark Office to issue said United States Patent to said ASSIGNEE, of the entire right, title, and interest in and to the same, for its sole use and behoof; and for the use and behoof of its legal representatives, to the full end of the term for which said Patent may be granted, as fully and entirely as the same would have been held by Me had this assignment and sale not been made.


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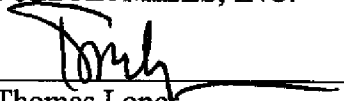
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ASSIGNOR:

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Thomas Loper

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ASSIGNEE:  
NUCEDAR MILLS, INC.

By   
Thomas Loper  
President