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a. Please record the attached documents or the new address(es) below.

8.2-07

1. Name of conveying party(ies):
Akira TANAKA
Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)
Name: ZEON CORPORATION
Internal Address:
Street Address:
Shin Marunouchi Center Building
6-2, Marunouchi 1-chome, Chiyoda-ku
Tokyo
100-8246
JAPAN
City:
State:
Country: Zip:
Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance/Execution Date(s):
Execution Date(s): July 25, 2007
 Assignment Merger Change of Name
 Security Agreement Joint Research Agreement
 Government Interest Assignment
 Executive Order 9424, Confirmatory License
 Other

4. Application or patent number(s): This document is being filed together with a new application.
A. Patent Application No.(s)
NEW
00000106 022448 11883582
40.00 DA Additional numbers attached? Yes No

B. Patent No.(s)
11/883582
 Yes No

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5. Name and address to whom correspondence concerning document should be mailed:
Name: Marc S. Weiner
BIRCH, STEWART, KOLASCH & BIRCH, LLP
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City: Falls Church
State: VA Zip: 22040-0747
Phone Number: (703) 205-8000
Fax Number: (703) 205-8050
Email Address: mailroom@bskb.com

6. Total number of applications and patents involved: 1
7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00
 Authorized to be charged by credit card
 Authorized to be charged to deposit account
 Enclosed
 None required (government interest not affecting title)

8. Payment Information
a. Credit Card Last 4 Numbers
Expiration Date
b. Deposit Account Number 02-2448
Authorized User Name Marc S. Weiner

9. Signature: #42874
Signature Date August 2, 2007
Marc S. Weiner - 32,181
Name of Person Signing
Total number of pages including cover sheet, attachments, and documents: 3

BIRCH, STEWART, KOLASCH & BIRCH, LLP
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ASSIGNMENT

Application No. NEW Filed 8/2/07

Insert Name(s) of Inventor(s) *****(Given Name FAMILY NAME (ALL CAPS))*****

WHEREAS, Akira TANAKA

(hereinafter designated as the undersigned) has (have) invented certain new and useful improvements in

Insert Title of Invention Multilayer Film, Laminate Using the Same, and Method for Producing the Laminate

for which an application for Letters Patent of the United States of America has been executed by the undersigned (except in the case of a provisional application).

Insert Date of Signing of Application on July 25, 2007; and

Insert Name of Assignee WHEREAS, ZEON CORPORATION

Insert Address of Assignee of Shin Marunouchi Center Building, 6-2, Marunouchi 1-chome, Chiyoda-ku, Tokyo 100-8246 Japan

its heirs, successors, legal representatives and assigns (hereinafter designated as the Assignee) is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent(s) that may be granted therefor in the United States of America and in any foreign countries.

CHECK BOX IF APPROPRIATE

NOW, THEREFORE, in consideration of the sum of Ten Dollars (\$10.00) to the undersigned in hand paid, the receipt of which is hereby acknowledged, and other good and valuable consideration, the undersigned has (have) sold, assigned and transferred, and by these presents does sell, assign and transfer unto said Assignee the full and exclusive right to the said invention in the United States of America, its territories, dependencies and possessions and the entire right, title and interest in and to any and all Letters Patent(s) which may be granted therefor in the United States of America, its territories, dependencies and possessions, and if the box above is designated, in any and all foreign countries;

and to any and all divisions, reissues, continuations, conversions and extensions thereof for the full term or terms for which the same may be granted.

The undersigned agree(s) to execute all papers necessary in connection with this application and any continuing, divisional, conversion or reissue applications thereof and also to execute separate assignments in connection with such applications as the Assignee may deem necessary or expedient.

The undersigned agree (s) to execute all papers necessary in connection with any interference which may be declared concerning this application or continuation, division, conversion or reissue thereof or Letter Patent(s) or reissue patent issued thereon and to cooperate with the Assignee in every way possible in obtaining and producing evidence and proceeding with such interference.

The undersigned agree(s) to execute all papers and documents and to perform any act which may be necessary in connection with claims or provisions of the International Convention for the Protection of Industrial Property or similar agreements.

The undersigned agree(s) to perform all affirmative acts which may be necessary to obtain a grant of a valid United States of America patent(s) or a grant of a valid United States of America and any foreign patent(s) to the Assignee and to vest all rights therein hereby conveyed to said Assignee as fully and entirely as the same would have been held by the undersigned if this Assignment and sale had not been made.

The undersigned hereby authorize(s) and request(s) the Patent and Trademark Office Officials in the United States of America and in any foreign countries to issue any and all Letters Patents resulting from said application or any continuing, divisional conversion or reissue applications thereof to the said Assignee, as Assignee of the entire interest, and hereby covenants that he has (they have) the full right to convey the entire interest herein assigned, and that he has (they have) not executed, and will not execute, any agreement in conflict herewith.

The undersigned hereby grant(s) the law firm of Birch, Stewart, Kolasch & Birch, LLP the power to insert on this Assignment any further identification which may be necessary or desirable in order to comply with the rules of the U.S. Patent and Trademark Office for recordation of this document.

The undersigned hereby covenant(s) that no assignment, sale, agreement or encumbrance has been or will be made or entered into which would conflict with this assignment.

In witness whereof, executed by the undersigned on the date(s) opposite the undersigned name(s).

Date 25.07.2007

Name of Inventor Akira Tanaka
(signature) Akira TANAKA

Date _____

Name of Inventor _____
(signature)

Date _____

Name of Inventor _____
(signature)

Date _____

Name of Inventor _____
(signature)

Date _____

Name of Inventor _____
(signature)

Date _____

Name of Inventor _____
(signature)