PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: Assignment of 50% Interest

CONVEYING PARTY DATA

Name	Execution Date
GR Advanced Materials Ltd.	10/31/2005

RECEIVING PARTY DATA

Name:	Tohoku Ricoh Co., Ltd.
Street Address:	3-1 Shinsneido, Nakanomyo, Shibata-Machi
Internal Address:	Shibata-gun
City:	Miyagi
State/Country:	JAPAN
Postal Code:	989-1695

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	10985368

CORRESPONDENCE DATA

Fax Number: (877)769-7945

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: (404) 724-2830
Email: cvr@fr.com

Correspondent Name: Andrew T. Meur

Correspondent Name: Andrew T. Meunier

Address Line 1: FISH & RICHARDSON P.C.

Address Line 2: P.O.BOX 1022

Address Line 4: MINNEAPOLIS, MINNESOTA 55440-1022

ATTORNEY DOCKET NUMBER: 23293-003001

NAME OF SUBMITTER: Chandra Russell

Total Attachments: 2

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H \$40.00



ASSIGNMENT

THIS ASSIGNMENT is made the 3.15° day of Notice 2005 between GR Advanced Materials Ltd. of PO Box 22, Ladysneuk Road, Stirling, Scotland, FK9 5NZ, UK (hereinafter called "the Assignor") of the one part, and Tohoku Ricoh Co., Ltd. of 3-1 Shimmeido, Nakanomyo, Shibata-machi, Shibata-gun, Miyagi 989-1695, Japan (hereinafter called "the Assignee") of the other part.

WHEREAS by virtue of a Memorandum dated 5 January 2005 the Assignor and the Assignee have agreed that any right in and to any patents or patent applications relating to inventious based on their joint development of a new ink product having the project name: Sapphire, HQ - Sapphire (bereinafter "Sapphire Ink") shall be jointly owned by the Assignor and the Assignee.

AND WHEREAS the Assignor is entitled to the henefit of British Patent Application Nos. 0424505.6 and 0424502.3 (hereinafter "the Applications") which relate to the inventions based on joint development by the Assignor and the Assignee of Sapphire Ink

AND WHEREAS the Assignor has for the consideration and upon the terms bereinsfiter appearing agreed to sell assign and transfer to the Assignee half of his right title and interest in and to the said Applications for a Patent and the Patentz thereon when granted, such that GR Advanced Materials Ltd. and Tohoku Ricoh Co., Ltd. become Joint Applicants for the said Applications, and Joint Proprietors once the said Applications are granted, and likewise for any further Applications and Patents stemming from the said Applications.

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WITNESSETH

(1) Pursuant to the Agreement and in consideration of the sum of £1 (one pound sterling) now paid by the Assignee to the Assignor (the receipt of which is hereby acknowledged) the Assignor with full title guarantee hereby assigns to the Assignee HALF OF his interest right and thie in and to the said Applications and the full and exclusive benefit and advantage thereof including the right to sue for damages and other remedies in respect of any infringement of the said Applications which may have occurred prior to the date hereof TO HOLD the same unto the Assignee absolutely.

IN WITNESS WHEREOF the parties hereto have hereumo executed this Assignment the day and year first above written to become Joint Applicants for the said Applications.

Executed for and on behalf of

GR Advanced Materials Ltd.

Name:

Dr J C Adams

- Jarens

Position:

Technical Director

Executed for and on behalf of

Name: Ryochi Teyoshimu

RECORDED: 10/11/2007

Pusition: General Manager

PATENT REEL: 019949 FRAME: 0757