

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT								
NATURE OF CONVEYANCE:	ASSIGNMENT								
CONVEYING PARTY DATA									
<table border="1"><thead><tr><th>Name</th><th>Execution Date</th></tr></thead><tbody><tr><td>Suresh Sundarraj</td><td>06/01/2007</td></tr><tr><td>Parag Agarwal</td><td>06/01/2007</td></tr><tr><td>Anil K. Sachdev</td><td>05/03/2007</td></tr></tbody></table>		Name	Execution Date	Suresh Sundarraj	06/01/2007	Parag Agarwal	06/01/2007	Anil K. Sachdev	05/03/2007
Name	Execution Date								
Suresh Sundarraj	06/01/2007								
Parag Agarwal	06/01/2007								
Anil K. Sachdev	05/03/2007								
RECEIVING PARTY DATA									
Name:	GM Global Technology Operations, Inc.								
Street Address:	300 Renaissance Center								
Internal Address:	MC 482-C23-B21								
City:	Detroit								
State/Country:	MICHIGAN								
Postal Code:	48265-3000								
PROPERTY NUMBERS Total: 1									
<table border="1"><thead><tr><th>Property Type</th><th>Number</th></tr></thead><tbody><tr><td>Application Number:</td><td>11770847</td></tr></tbody></table>		Property Type	Number	Application Number:	11770847				
Property Type	Number								
Application Number:	11770847								
CORRESPONDENCE DATA									
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Correspondent Name:	Eleanor J. Halik								
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ATTORNEY DOCKET NUMBER:	GP-307995-RD-KAM								
NAME OF SUBMITTER:	Eleanor J. Halik								
Total Attachments: 2									

CH \$40.00 11770847

500374789

PATENT
REEL: 019954 FRAME: 0878


ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application GP-307995-US-NP/R&D/KAM entitled

REDUCING RESIDUAL STRESSES DURING SAND CASTING

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney KATHRYN A. MARRA to insert the application number and filing date of said application here in parentheses (11770847 filed 29-JUN-2007) when known.

Inventor's signature



Date June 01, 2007

Full name :

SURESH SUNDARAJ

Declaration dated :

Residence :

BANGALORE, KARNATAKE, INDIA

Inventor's signature



Date June 01, 2007

Full name :

PARAG AGARWAL

Declaration dated :

Residence :

PUNE, MAHARASHTRA, INDIA

Inventor's signature

Date _____

Full name :

ANIL K. SACHDEV

Declaration dated :

Residence :

ROCHESTER HILLS, MICHIGAN

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application GP-307995-US-NP/R&D/KAM entitled

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Inventor's signature _____ Date _____

Full name : SURESH SUNDARRAJ Declaration dated :

Residence : BANGALORE, KARNATAKE _____

Inventor's signature _____ Date _____

Full name : PARAG AGARWAL Declaration dated :

Residence : BANGALORE, KARNATAKA _____

Inventor's signature Anil K Sachdev Date May 3, 07

Full name : ANIL K. SACHDEV Declaration dated :

Residence : ROCHESTER HILLS, MICHIGAN May 3, 07

PATENT