PATENT ASSIGNMENT

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| SUBMISSION TYPE: | NEW ASSIGNMENT |
|-----------------------|----------------|
| NATURE OF CONVEYANCE: | ASSIGNMENT |

CONVEYING PARTY DATA

| Name | Execution Date |
|---------------------|----------------|
| Shinya NAKAYAMA | 10/18/2007 |
| Akihiro KOTSUGAI | 10/18/2007 |
| Yasuaki IWAMOTO | 10/18/2007 |
| Yasutada SHITARA | 10/18/2007 |
| Yohichiroh WATANABE | 10/18/2007 |

RECEIVING PARTY DATA

| Name: | RICOH COMPANY, LTD. | |
|-----------------|----------------------------------|--|
| Street Address: | 3-6, Nakamagome 1-chome, Ohta-ku | |
| City: | Tokyo | |
| State/Country: | JAPAN | |

PROPERTY NUMBERS Total: 1

| Property Type | Number |
|---------------------|----------|
| Application Number: | 11943972 |

CORRESPONDENCE DATA

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Email: walemayehu@oblon.com Oblon, Spivak, et al. Correspondent Name: 1940 Duke Street Address Line 1:

Alexandria, VIRGINIA 22314 Address Line 4:

| ATTORNEY DOCKET NUMBER: | 318714US0 |
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Total Attachments: 2

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PATENT REEL: 020146 FRAME: 0373

Assignment of Application

Page 1 of 2

| WHEREAS, I (WE) | Shinya Nakayama of Shizuoka, Japan, | |
|--------------------------|---|-------------------|
| | Akihiro Kotsugai of Shizuoka, Japan, | |
| | Yasuaki Iwamoto of Shizuoka, Japan, | |
| | Yasutada Shitara of Shizuoka, Japan and | |
| | Yohichiroh Watanabe of Shizuoka, Japan | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | _ , respectively |
| have invented certain r | new and useful improvements in: | |
| TONER AND I | DEVELOPER, AND IMAGE FORMING APPARATUS, | |
| IMAGE FORM | IING METHOD AND PROCESS CARTRIDGE | |
| for which an application | on for Letters Patent was executed on October 18, 2007 | |
| (Application No. | , filed |), and |
| WHEREAS, | Ricoh Company, Ltd. | |
| | as "ASSIGNEE") having a place of business at: 3-6, Nakamagome 1-chome, | |
| Tokyo, Japan | | |
| is desirous of acquirin | g the entire right, title and interest in and to said invention and in and to any L | etters Patent tha |

is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent that may be granted therefore in the United States and its territorial possessions and in any and all foreign countries;

NOW, THEREFORE, in consideration of the sum of FIVE DOLLARS (\$5.00), the receipt whereof is hereby acknowledged, and for other good and valuable consideration, I (WE), by these presents do sell, assign and transfer unto said ASSIGNEE, the full and exclusive right to the said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations, substitutions and renewals thereof.

I (WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE, its (his) successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by me (us) had this Assignment and sale not been made.

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Further, I (WE) agree that I (WE) will communicate to said ASSIGNEE or its (his) representatives any facts known to me (us) respecting said invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, substitute, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letter Patent to be issued to said ASSIGNEE, make all rightful oaths, and, generally do everything possible to aid said ASSIGNEE, its (his) successors and assigns, to obtain and enforce proper protection for said invention in the United States and its territorial possessions and in any and all foreign countries.

The undersigned hereby grant(s) the firm of Oblon, Spivak, McClelland, Maier & Neustadt, P.C. of 1940 Duke Street, Alexandria, Virginia 22314 the power to insert on this assignment any further identification, including the application number and filing date, which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

| Date: | October 18, 2007 | Shinya Nakayama (Signature of Inventor) Shinya Nakayama |
|-------|------------------|---|
| Date: | October 12, 2007 | akilino Kotsugar |
| Date: | Cctober 18, 2007 | Fasualii Quumoti |
| Date: | October 18. 2007 | yasritada Shitara |
| Date: | October 18.2007 | (Signature of Inventor) Yasutada Shitara Yasutada Shitara Yohichiroh Watanake |
| Date: | | (Signature of Inventor) Yohichiroh Watanabe |
| | | (Signature of Inventor) |
| Date: | | (a-gradie de 200 decen) |
| | | (Signature of Inventor) |

OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C.

ATTORNEYS AT LAW 1940 Duke Street ALEXANDRIA, VIRGINIA 22314

10/01

RECORDED: 11/21/2007

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