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To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

|   |   |
|---|---|
| <p>1. Name(s) of conveying party(ies)/execution date(s):</p> <p>Ashok Premchand Luhadiya (10/18/2007)</p> <p>Timothy William Dake (10/18/2007)</p> <p>Glenn Richard Hudepohl (10/18/2007)</p> <p>Donald Brown Compton (10/18/2007)</p> <p>Additional name(s) of conveying party(ies) attached:<br/><input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p>  | <p>2. Name(s) and address(es) of receiving party(ies):</p> <p>Name: <u>The Procter &amp; Gamble Company</u></p> <p>Internal Address: <u>Attention: Chief Patent Counsel</u><br/><u>One Procter &amp; Gamble Plaza</u><br/><u>Cincinnati, OH 45202</u></p> <p>Additional name(s) &amp; address(es) attached?<br/><input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p> |
| <p>3. Nature of conveyance:</p> <p><input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger</p> <p><input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of name</p> <p><input type="checkbox"/> Joint Research Agreement</p> <p>Executed: _____</p> <p>Name of the owner of the application (or patent): _____</p> <p>Name of other party to Joint Research Agreement: _____</p> <p><input type="checkbox"/> Other _____</p>                                 |   |
| <p>4. Application number(s) or patent number(s): 11/893,783</p> <p>This document is being filed together with a new application: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p> <p>A. Patent Application No(s). 11/893,783      B. Patent No(s). _____</p> <p>Date Filed: 08/17/2007      P&amp;G Case: _____</p> <p>P&amp;G Case: 10539      Confirmation No.: 7066</p> <p>Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p> |   |
| <p>5. Name and address to whom correspondence concerning document should be mailed:</p> <p>Name: <u>CENTRAL DOCKETING</u></p> <p>Internal Address: <u>THE PROCTER &amp; GAMBLE</u><br/><u>COMPANY</u></p> <p>Street Address: _____<br/><u>Intellectual Property Division</u><br/><u>Winton Hill Business Center - Box 412</u><br/><u>6250 Center Hill Avenue</u><br/><u>Cincinnati, OH 45224</u></p> <p>Phone: 513-634-2864</p> <p>Fax Number: 513-634-3752</p> <p>Email Address : Borgman.aw@pg.com</p>  | <p>6. Total number of applications and patents involved: [ 1 ]</p> <p>7. Total fee (37 CFR 3.41):.....\$40.00<br/><input checked="" type="checkbox"/> Authorized to be charged to deposit account</p> <p>8. Deposit account number:<br/><u>16-2480</u></p> <p>Authorized User Name: <u>Adam W. Borgman</u></p>  |
| <p><u>Adam W. Borgman</u>      <u>11/30/07</u></p> <p>Name of Person Signing      Signature      Date</p> <p>Total number of pages including cover sheet, attachments, and documents: [4]</p>   |   |

Documents to be recorded (including cover sheet must be either: (1) mailed with the patent application filing papers - checking Box #8 on the Utility or Design Transmittal Form --; (2) faxed to (571) 273-0140; or (3) mailed to: Mail Stop Assignment Recordation Services, Director of the USPTO, P.O. Box 1450, Alexandria VA 22313-1450.

700351975

**PATENT**  
**REEL: 020184 FRAME: 0583**

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## GLOBAL GENERAL ASSIGNMENT

WHEREAS I/we, the undersigned inventor(s) herewith declare that I am the sole inventor/we are the joint inventors and I/we have made a certain invention as set forth in a patent application (including industrial designs and utility models) entitled **Compositions Comprising Calcium Citrate Malate and Methods for Making the Same**, Attorney's Docket No. **10539** and filed in the **United States Patent Office** as Number **11/893,783**, on **August 17, 2007** (the hereinafter named assignee being authorized to insert said Number and filing date when ascertained):

**Ashok Premchand Luhadiya of 6730 Jenniferlynn Drive, Cincinnati, Ohio 45248;**  
**Timothy William Dake of 6581 Divot Drive, Loveland, Ohio 45140;**  
**Glenn Richard Hudepohl of 421 Viscount Drive, Cincinnati, Ohio 45238;**  
**Donald Brown Compton of 421 Hidden Valley Lane, Cincinnati, Ohio 45215**

I/We made said invention set forth in said patent application while employed by, or otherwise under an obligation to assign said invention to The Procter & Gamble Company or one of its Affiliates (including, Procter & Gamble Asia Pacific Ltd.; Procter & Gamble Australia Pty. Ltd.; Procter & Gamble Technology (Beijing) Co., Ltd.; Procter & Gamble Japan K.K.; Procter & Gamble Hong Kong Ltd.; Procter & Gamble India, Ltd.; Procter & Gamble Indonesia; Procter & Gamble Korea, Inc.; Procter & Gamble Malaysia Sdn. Bhd.; Procter & Gamble Philippines, Inc.; Procter & Gamble Taiwan Ltd; Procter & Gamble Manufacturing (Thailand) Ltd.; Procter & Gamble (Guangzhou) Ltd.; P&G Northeast Asia Pte Ltd; Max Factor K.K.; P&G K.K.; Procter & Gamble Asia Pte. Limited; Procter & Gamble de Mexico; Procter & Gamble de Venezuela, and P&G-Clairol, Inc.) and acknowledge my/our obligation at the time the invention was made to assign said invention to The Procter & Gamble Company or the Affiliate, respectively. Pursuant to said obligation and (in the case of employment by or obligation to the Affiliate) at the request of the Affiliate, I/we assign to The Procter & Gamble Company, its legal representatives, successors and assigns, the entire right, title and interest (including the right to claim priority of the filing date of said patent application under international conventions) in said invention as set forth in said patent application, and in all patents of the United States and of any other country which may be issued for said invention, as fully and completely as the same would have been held by me/us had this assignment not been made. The entire right, title and interest shall vest irrevocably in The Procter & Gamble Company. I/We further agree upon request, without additional compensation but at no expense to me/us, to execute or assent to applications, and to execute all other legal documents as may be necessary or desirable to vest the enjoyment of the rights assigned to The Procter & Gamble Company, its legal representatives, successors and assigns, or as said Company may direct.

I/We request the Commissioner of Patents and Trademarks to issue any Letters Patent of the United States which may be issued for said invention herein assigned and as set forth in U. S. Application Serial Number \_\_\_\_\_ (the hereinafter named assignee being authorized to insert said U.S. Serial Number when ascertained) to The Procter & Gamble Company, its legal representatives, successors or assigns, as the sole owner of the entire right, title, and interest in said patent and the invention and the invention covered thereby.

Attorney Docket Number 10539

Page 2 of

The ASSIGNMENT of said invention is effective as of the earlier of 1) the date of execution shown below or 2) the filing date of the first-filed of said patent application(s).

  
Ashok Premchand Luhadiya

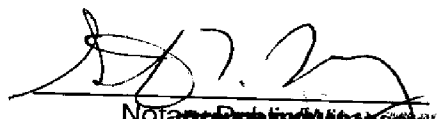
Oct. 18, 2007

Date

State of Ohio }  
County of Hamilton } SS

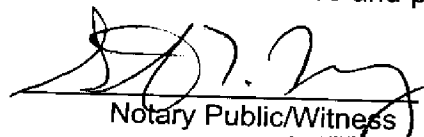
On this 18<sup>th</sup> day of October, 2007, before me personally appeared Ashok Premchand Luhadiya, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.

  
Timothy William Dake

  
Notary Public/Witness  
STEPHEN THOMAS  
ATTORNEY AT LAW  
Notary Public, State of Ohio  
My Commission Has No Expiration  
Section 147.03 R.C.  
10-18-2007  
Date

State of Ohio }  
County of Hamilton } SS

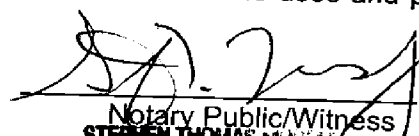
On this 18<sup>th</sup> day of October, 2007, before me personally appeared Timothy William Dake to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.

  
Notary Public/Witness  
STEPHEN THOMAS  
ATTORNEY AT LAW  
Notary Public, State of Ohio  
My Commission Has No Expiration  
Section 147.03 R.C.  
10-18-2007  
Date

  
Glenn Richard Hudepohl

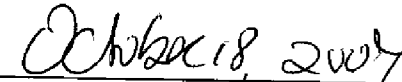
State of Ohio }  
County of Hamilton } SS

On this 18<sup>th</sup> day of October, 2007, before me personally appeared Glenn Richard Hudepohl, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.

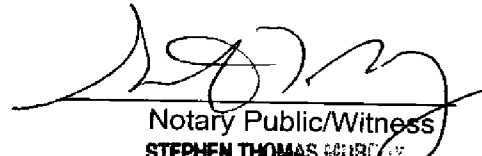
  
Notary Public/Witness  
STEPHEN THOMAS  
ATTORNEY AT LAW  
Notary Public, State of Ohio  
My Commission Has No Expiration  
Section 147.03 R.C.

Attorney Docket Number 10539

Page 3 of

  
Donald Brown Compton  
DateState of Ohio }  
                                      } SS  
County of Hamilton }

On this 18<sup>th</sup> day of October, 2007, before me personally appeared Donald Braown Compton, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.

  
Notary Public/Witness  
STEPHEN THOMAS  
ATTORNEY AT LAW  
Notary Public, State of Ohio  
My Commission Has No Expiration  
Section 147.03 R.C.

REVISED: 23 June 2006

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**TO: Mail Stop Assignments - United States Patent and Trademark Office**

**Fax No. 571-273-0140**

**FROM: Adam W. Borgman**

Fax No. 513-634-3752

Phone No. 513-634-2864

Application No.: 11/893,783

Inventor(s): Ashok Premchand Luhadiya, *et al*

Filed: August 17, 2007

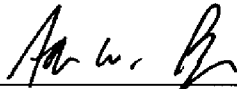
Docket No.: 10539

Confirmation No.: 7066

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Adam W. Borgman

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*(FAX-USPTO.doc Revised 11/18/2005)*