Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Russell J. Smith	10/09/2007
John R. Loscutova	10/17/2007
Christopher E. Coker	10/17/2007
Andrew R. Barron	10/18/2007
Robert D. Skala	10/17/2007
Elizabeth A. Whitsitt	02/06/2008
Mark Wiesner	02/13/2008
Stephen A. Costantino	02/07/2008
Rajendra Bordia	02/21/2008

RECEIVING PARTY DATA

Name:	Oxane Materials, Inc.
Street Address:	467 West 38th Street
Internal Address:	Pine Forest Office Building #21
City:	Houston
State/Country:	TEXAS
Postal Code:	77018

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	11769247

CORRESPONDENCE DATA

Fax Number: (540)428-1720

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 5404281701

Email: lkilyk@kbpatentlaw.com

Correspondent Name: Luke A. Kilyk

Address Line 1: 400 Holiday Court, Suite 102

PATENT REEL: 020682 FRAME: 0176

500492942

П Ф 40 00

Address Line 2: Kilyk & Bowersox, P.L.L.C. Address Line 4: Warrenton, VIRGINIA 20186 3150-001-04 ATTORNEY DOCKET NUMBER: NAME OF SUBMITTER: Luke A. Kilyk **Total Attachments: 27** source=Assignment-executed#page1.tif source=Assignment-executed#page2.tif source=Assignment-executed#page3.tif source=Assignment-executed#page4.tif source=Assignment-executed#page5.tif source=Assignment-executed#page6.tif source=Assignment-executed#page7.tif source=Assignment-executed#page8.tif source=Assignment-executed#page9.tif source=Assignment-executed#page10.tif source=Assignment-executed#page11.tif source=Assignment-executed#page12.tif source=Assignment-executed#page13.tif source=Assignment-executed#page14.tif source=Assignment-executed#page15.tif source=Assignment-executed#page16.tif source=Assignment-executed#page17.tif source=Assignment-executed#page18.tif source=Assignment-executed#page19.tif source=Assignment-executed#page20.tif source=Assignment-executed#page21.tif source=Assignment-executed#page22.tif

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(Worldwide Rights)

WHEREAS We, the below named inventors. [hereinafter referred to as Assignors], have made an invention entitled:

for which We filed an application for United States Letters patent on June 27, 2007, as Serial No. 11/769,247 and

A COMPOSITION AND METHOD FOR MAKING A PROPPANT

WHEREAS, Oxane Materials, Inc.	(Full Name of Assignee), a corporation of Texas, (State or Country of
Incorporation) whose post office address is 467 West 38	h Street, Pine Forest Office Building #21, Houston, Texas 77018 (hereby
referred to as Assignee), is desirous of securing the entire	right, title, and interest in and to this invention in all countries throughout the
world, and in and to the application for United States I	etters Patent on this invention and the Letters Patent to be issued upon this
application;	

NOW THEREFORE, be it known that for good and valuable consideration the receipt of which from assignee is hereby acknowledged, We, as assignors, have sold, assigned, transferred, and set over, and do hereby sell, assign, transfer, and set over unto the assignee, its lawful successors and assigns, my/our entire right, title, and interest in and to this invention and this application and all divisions, and continuations thereof, and all Letters Patent of the United States which may be granted thereon, and all reissues thereof, and all rights to claim priority on the basis of such application, and all applications for Letters Patent which may hereafter be filed for this invention in any foreign country and all Letters Patent which may be granted on this invention in any foreign country, and all extensions, renewals, and reissues thereof; and We hereby authorize and request the Commissioner of Patents and Trademarks of the United States and any official of any foreign country whose duty it is to issue patents on applications as described above, to issue all Letters Patent for this invention to assignee, its successors and assigns, in accordance with the terms of this Assignment;

AND, WE HEREBY covenant that We have the full right to convey the interest assigned by this Assignment, and We have not executed and will not execute any agreement in conflict with this Assignment;

AND, WE HEREBY further covenant and agree that WE will, without further consideration, communicate with assignee, its successors and assigns, any facts known to me/us respecting this invention, and testify in any legal proceeding, sign all lawful papers when called upon to do so, execute and deliver any and all papers that may be necessary or desirable to perfect the title to this invention in said assignee, its successors and assigns, execute all divisional, continuation, and reissue applications, make all rightful oaths and generally do everything possible to aid assignee, its successors and assigns, to obtain and enforce proper patent protection for this invention in the United States and any foreign country, it being understood that any expense incident to the execution of such papers shall be borne by the assignee, its successors and assigns.

SS.

IN TESTIMONY WHEREOF, We have hereunto set our hands.

State of Kansas

Subscribed and sworn to before me this 2th day

Chorer, 2007.

Notary Public

JESSICA ANN YANDELL Arkansas - Benton County Notary Public - Comm# 12358385 My Con-mission Expires Jan 11, 2017

REEL: 020682 FRAME: 0178

FULL NAME OF FIRST INVENTOR: Russell J. SMITH
Address: 6722 Silver Shade Houston, Texas, 77064
Signature: Signature:
Date: 10/09/07 ^U
FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA
Address: 1707 Vassar Houston, Texas 77098
Signature:
Date:
FULL NAME OF THIRD INVENTOR: Christopher E. COKER
Address: 720 West 25 th Street Houston, Texas 77008
Signature:
Date:
FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON
Address: 241 Asbury Houston, Texas 77007
Signature:
Date:
FULL NAME OF FIFTH INVENTOR: Robert D. SKALA
Address: 26110 Moss Arbor Court Katy, Texas 77494
Signature:
Date:

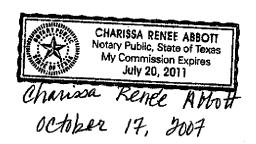


FULL NAME OF SIXTH INVENTOR: Elizabeth A. WHITSITT
Address: 806 Lamonte Lane Houston, Texas 77018
Signature:
Date:
FULL NAME OF SEVENTH INVENTOR: Mark WIESNER
Address: 219 N. East Street Raleigh, North Carolina 27601
Signature:
Date:
FULL NAME OF EIGHTH INVENTOR: Stephen A. COSTANTINO
Address: 2235 McKnights Gap Road Reading, Pennsylvania 19604
Signature:
Date:
FULL NAME OF NINTH INVENTOR: Rajendra BORDIA
Address: 7018 37 th Avenue, N.E. Seattle, Washington 98115
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NOW THEREFORE, be it known that for good and valuable consideration the receipt of which from assignee is hereby acknowledged, We, as assignors, have sold, assigned, transferred, and set over, and do hereby sell, assign, transfer, and set over unto the assignee, its lawful successors and assigns, my/our entire right, title, and interest in and to this invention and this application and all divisions, and continuations thereof, and all Letters Patent of the United States which may be granted thereon, and all reissues thereof, and all rights to claim priority on the basis of such application, and all applications for Letters Patent which may hereafter be filed for this invention in any foreign country and all Letters Patent which may be granted on this invention in any foreign country, and all extensions, renewals, and reissues thereof; and We hereby authorize and request the Commissioner of Patents and Trademarks of the United States and any official of any foreign country whose duty it is to issue patents on applications as described above, to issue all Letters Patent for this invention to assignee, its successors and assigns, in accordance with the terms of this Assignment;
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IN TESTIMONY WHEREOF, We have hereunto set our hands.
State of
Charissa Renée Abbott Notary Public
SEAL



FULL NAME OF FIRST INVENTOR: Russell J. SMITH
Address: 6722 Silver Shade Houston, Texas 77064
Signature:
Date:
FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA
Address: 1707 Vassar 5400 Memorial Dr. #607 Houston, Texas 77098 7700 7
Signature: Office Continues
Date: 10/17/07
FULL NAME OF THIRD INVENTOR: Christopher E. COKER
Address: 720 West 25 th Street Houston, Texas 77008
Signature:
Date:
FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON
Address: 241 Asbury Houston, Texas 77007
Signature:
Date:
FULL NAME OF FIFTH INVENTOR: Robert D. SKALA
Address: 26110 Moss Arbor Court Katy, Texas 77494
Signature:
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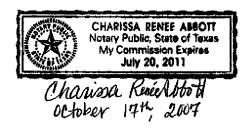


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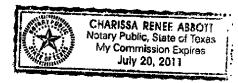
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State of
SEAL



FULL NAME OF FIRST INVENTOR: Russell J. SMITH
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FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA
Address: 1707 Vassar Houston, Texas 77098
Signature:
Date:
FULL NAME OF THIRD INVENTOR: Christopher E. COKER
Address: 720 West 25 th Street Houston, Texas 77008
Signature: Charles C. Cohen Date: 17/07
FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON
Address: 241 Asbury Houston, Texas 77007
Signature:
Date:
FULL NAME OF FIFTH INVENTOR: Robert D. SKALA
Address: 26110 Moss Arbor Court Katy, Texas 77494
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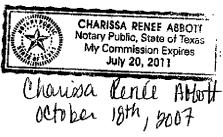


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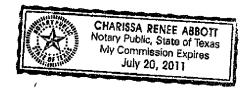
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IN TESTIMONY WHEREOF, We have hereunto set our hands.
State of Texas ss. Subscribed and sworn to before me this 18th day of October, 2007. Nama Revel Hour Notary Public
SEAL



FULL NAME OF FIRST INVENTOR: Russell J. SMITH
Address: 6722 Silver Shade Houston, Texas 77064
Signature:
Date:
FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA
Address: 1707 Vassar Houston, Texas 77098
Signature:
Date:
FULL NAME OF THIRD INVENTOR: Christopher E. COKER
Address: 720 West 25 th Street Houston, Texas 77008
Signature:
Date:
FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON
Address: 241 Asbury Houston, Texas 77007
Signature:
Date: 18 Oct 07.
FULL NAME OF FIFTH INVENTOR: Robert D. SKALA
Address: 26110 Moss Arbor Court Katy, Texas 77494
Signature:
Date:

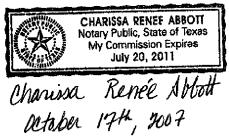


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IN TESTIMONY WHEREOF, We have hereunto set our hands.
State of Texas ss. Subscribed and sworn to before me this 17th day of OCtober, 2007. Marina Renée Mbott Notary Public
SEAL



FULL NAME OF FIRST INVENTOR: Russell J. SMITH

Address: 6722 Silver Shade

Houston, Texas 77064

Signature:

Date:

FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA

Address: 1707 Vassar

Houston, Texas 77098

Signature:

Date:

FULL NAME OF THIRD INVENTOR: Christopher E. COKER

Address: 720 West 25th Street

Houston, Texas 77008

Signature:

Date:

FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON

Address: 241 Asbury

Houston, Texas 77007

Signature:

Date:

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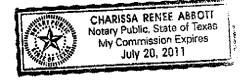
Address: 26110 Moss Arbor Court

Katy, Texas 77494

Signature: 💯

Date: 17th

OCTOBER 2007



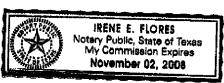
FULL NAME OF SIXTH INVENTOR: Elizabeth A. WHITSITT
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IN TESTIMONY WHEREOF, We have hereunto set our hands.
County of HARRIS State of TEXAS Subscribed and sworn to before me this 6th day
of FEBRUARY, 2008. Irene L. Hous Notary Public
SEAL .



FULL NAME OF FIRST INVENTOR: Russell J. SMITH
Address: 6722 Silver Shade Houston, Texas 77064
Signature:
Date:
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Houston, Texas 77018
Signature: Wabell A. Www.
Date: 100.6, 2008
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for which We filed an application for United States Letters patent on June 27, 2007, as Serial No. 11/769,247 and
WHEREAS, Oxane Materials, Inc. (Full Name of Assignee), a corporation of Texas, (State or Country of Incorporation) whose post office address is 467 West 38th Street, Pine Forest Office Building #21, Houston, Texas 77018 (hereby referred to as Assignee), is desirous of securing the entire right, title, and interest in and to this invention in all countries throughout the world, and in and to the application for United States Letters Patent on this invention and the Letters Patent to be issued upon this application;
NOW THEREFORE, be it known that for good and valuable consideration the receipt of which from assignee is hereby acknowledged, We, as assignors, have sold, assigned, transferred, and set over, and do hereby sell, assign, transfer, and set over unto the assignee, its lawful successors and assigns, my/our entire right, title, and interest in and to this invention and this application and all divisions, and continuations thereof, and all Letters Patent of the United States which may be granted thereon, and all reissues thereof, and all rights to claim priority on the basis of such application, and all applications for Letters Patent which may hereafter be filed for this invention in any foreign country and all Letters Patent which may be granted on this invention in any foreign country, and all extensions, renewals, and reissues thereof; and We hereby authorize and request the Commissioner of Patents and Trademarks of the United States and any official of any foreign country whose duty it is to issue patents on applications as described above, to issue all Letters Patent for this invention to assignee, its successors and assigns, in accordance with the terms of this Assignment;
AND, WE HEREBY covenant that We have the full right to convey the interest assigned by this Assignment, and We have not executed and will not execute any agreement in conflict with this Assignment;
AND, WE HEREBY further covenant and agree that WE will, without further consideration, communicate with assignee, its successors and assigns, any facts known to me/us respecting this invention, and testify in any legal proceeding, sign all lawful papers when called upon to do so, execute and deliver any and all papers that may be necessary or desirable to perfect the title to this invention in said assignee, its successors and assigns, execute all divisional, continuation, and reissue applications, make all rightful oaths and generally do everything possible to aid assignee, its successors and assigns, to obtain and enforce proper patent protection for this invention in the United States and any foreign country, it being understood that any expense incident to the execution of such papers shall be borne by the assignee, its successors and assigns.
IN TESTIMONY WHEREOF, We have hereunto set our hands.
State of North Carolina ss. Subscribed and sworn to before me this 13th day
of February, 2008. Sil M. Ry Notary Public
SEAL

FULL NAME OF FIRST INVENTOR: Russell J. SMITH
Address: 6722 Silver Shade Houston, Texas 77064
Signature:
Date:
FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA
Address: 1707 Vassar Houston, Texas 77098
Signature:
Date:
FULL NAME OF THIRD INVENTOR: Christopher E. COKER
Address: 720 West 25 th Street Houston, Texas 77008
Signature:
Date:
FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON
Address: 241 Asbury Houston, Texas 77007
Signature:
Date:
FULL NAME OF FIFTH INVENTOR: Robert D. SKALA
Address: 26110 Moss Arbor Court Katy, Texas 77494
Signature:
Date:

FULL NAME OF SIXTH INVENTOR: Elizabeth A. WHITSITT
Address: 806 Lamonte Lane Houston, Texas 77018
Signature:
Date:
FULL NAME OF SEVENTH INVENTOR: Mark WIESNER
Address: 219 N. East Street Raleigh, North Carolina 27601
Signature:
Date: /3 Feb. 2008
FULL NAME OF EIGHTH INVENTOR: Stephen A. COSTANTINO
Address: 2235 McKnights Gap Road Reading, Pennsylvania 19604
Signature:
Date:
FULL NAME OF NINTH INVENTOR: Rajendra BORDIA
Address: 7018 37 th Avenue, N.E. Seattle, Washington 98115
Signature:
Date:

Member, Pennsylvania Association of Notarios

ASSIGNMENT

(Worldwide Rights)

WHEREAS We, the below named inventors. [hereinafter referred to as Assignors], have made an invention entitled:

A COMPOSITION AND METHOD FOR MAKING A PROPPANT		
for which We filed an application for United States Letters patent on June 27, 2007, as Serial No. 11/769,247 and		
WHEREAS, Oxane Materials, Inc. (Full Name of Assignee), a corporation of Texas, (State or Country of Incorporation) whose post office address is 467 West 38th Street, Pine Forest Office Building #21, Houston, Texas 77018 (hereby referred to as Assignee), is desirous of securing the entire right, title, and interest in and to this invention in all countries throughout the world, and in and to the application for United States Letters Patent on this invention and the Letters Patent to be issued upon this application;		
NOW THEREFORE, be it known that for good and valuable consideration the receipt of which from assignee is hereby acknowledged, We, as assignors, have sold, assigned, transferred, and set over, and do hereby sell, assign, transfer, and set over unto the assignee, its lawful successors and assigns, my/our entire right, title, and interest in and to this invention and this application and all divisions, and continuations thereof, and all Letters Patent of the United States which may be granted thereon, and all reissues thereof, and all rights to claim priority on the basis of such application, and all applications for Letters Patent which may hereafter be filed for this invention in any foreign country and all Letters Patent which may be granted on this invention in any foreign country, and all extensions, renewals, and reissues thereof; and We hereby authorize and request the Commissioner of Patents and Trademarks of the United States and any official of any foreign country whose duty it is to issue patents on applications as described above, to issue all Letters Patent for this invention to assignee, its successors and assigns, in accordance with the terms of this Assignment;		
AND, WE HEREBY covenant that We have the full right to convey the interest assigned by this Assignment, and We have not executed and will not execute any agreement in conflict with this Assignment;		
AND, WE HEREBY further covenant and agree that WE will, without further consideration, communicate with assignee, its successors and assigns, any facts known to me/us respecting this invention, and testify in any legal proceeding, sign all lawful papers when called upon to do so, execute and deliver any and all papers that may be necessary or desirable to perfect the title to this invention in said assignee, its successors and assigns, execute all divisional, continuation, and reissue applications, make all rightful oaths and generally do everything possible to aid assignee, its successors and assigns, to obtain and enforce proper patent protection for this invention in the United States and any foreign country, it being understood that any expense incident to the execution of such papers shall be borne by the assignee, its successors and assigns.		
IN TESTIMONY WHEREOF, We have hereunto set our hands.		
State of		

FULL NAME OF FIRST INVENTOR: Russell J. SMITH
Address: 6722 Silver Shade Houston, Texas 77064
Signature:
Date:
FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA
Address: 1707 Vassar Houston, Texas 77098
Signature:
Date:
FULL NAME OF THIRD INVENTOR: Christopher E. COKER
Address: 720 West 25 th Street Houston, Texas 77008
Signature:
Date:
FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON
Address: 241 Asbury Houston, Texas 77007
Signature:
Date:
FULL NAME OF FIFTH INVENTOR: Robert D. SKALA
Address: 26110 Moss Arbor Court Katy, Texas 77494
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Date:

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Date:
FULL NAME OF SEVENTH INVENTOR: Mark WIESNER
Address: 219 N. East Street Raleigh, North Carolina 27601
Signature:
Date:
FULL NAME OF EIGHTH INVENTOR: Stephen A. COSTANTINO
Address: 2235 McKnights Gap Road Reading, Pennsylvania 19604
Signature: 2 catal
Date: 2/7/08
FULL NAME OF NINTH INVENTOR: Rajendra BORDIA
Address: 7018 37 th Avenue, N.E. Seattle, Washington 98115
Signature:
Date:



Docket No. 3150-001-04

SOLE/JOINT INVENTION

ASSIGNMENT

(Worldwide Rights)

WHEREAS We, the below named inventors. [hereinafter referred to as Assignors], have made an invention entitled:

A COMPOSITION AND METI-	IOD FOR MAKING A PROPPANT
for which We filed an application for United States Letters patent of	on <u>June 27, 2007</u> , as Serial No. <u>11/769,247</u> and
Incorporation) whose post office address is 467 West 38 th Street, referred to as Assignee), is desirous of securing the entire right, tit	Name of Assignee), a corporation of <u>Texas</u> , (State or Country of <u>Pine Forest Office Building #21, Houston, Texas 77018</u> (hereby le, and interest in and to this invention in all countries throughout the stent on this invention and the Letters Patent to be issued upon this
acknowledged, We, as assignors, have sold, assigned, transferred, a assignee, its lawful successors and assigns, my/our entire right, to divisions, and continuations thereof, and all Letters Patent of the Land all rights to claim priority on the basis of such application, and this invention in any foreign country and all Letters Patent whice extensions, renewals, and reissues thereof; and We hereby author	nable consideration the receipt of which from assignee is hereby and set over, and do hereby sell, assign, transfer, and set over unto the tile, and interest in and to this invention and this application and all Juited States which may be granted thereon, and all reissues thereof, and all applications for Letters Patent which may hereafter be filed for h may be granted on this invention in any foreign country, and all ize and request the Commissioner of Patents and Trademarks of the it is to issue patents on applications as described above, to issue all gas, in accordance with the terms of this Assignment;
AND, WE HEREBY covenant that We have the full right to executed and will not execute any agreement in conflict with this A	convey the interest assigned by this Assignment, and We have not ssignment;
successors and assigns, any facts known to me/us respecting this is when called upon to do so, execute and deliver any and all papers to in said assignee, its successors and assigns, execute all divisional generally do everything possible to aid assignee, its successors as invention in the United States and any foreign country, it being us shall be borne by the assignee, its successors and assigns.	will, without further consideration, communicate with assignee, its invention, and testify in any legal proceeding, sign all lawful papers hat may be necessary or desirable to perfect the title to this invention, continuation, and reissue applications, make all rightful oaths and nd assigns, to obtain and enforce proper patent protection for this inderstood that any expense incident to the execution of such papers
IN TESTIMONY WHEREOF, We have hereunto set our hand	
County of	REPUBLIC OF INDIA) ss. CITY OF NEW DELHI)
State of	EMBASSY OF THE UNITED)ss
Subscribed and sworn to before me this 31 day	STATES OF AMERICA
of FEBRUARY . 2008.	
Lu Horschun Notary Public	INDIVIDUAL ACKNOWLEDGMENT CERTIFICATE
SEAL Nilu A. Dorschner	REPUBLIC OF INDIA CITY OF NEW DELHI EMBASSY OF THE UNITED) STATES OF AMERICA)ss:
Consular Associate	I certify that on this day the individual named below
U.S. Embassy	appeared before me and acknowledged to me that
New Delhi, India	this instrument was executed freely and voluntarily.
COUNTS SHOW EXPIRES : INDEFWATE	PAJENDRA KUMAR BORDIA
	Typed Name of Individual

REEL: 020682 FRAME: 0202

FULL NAME OF FIRST INVENTOR: Russell J. SMITH Address: 6722 Silver Shade Houston, Texas 77064 Signature: Date: FULL NAME OF SECOND INVENTOR: John R. LOSCUTOVA Address: 1707 Vassar Houston, Texas 77098 Signature: Date: FULL NAME OF THIRD INVENTOR: Christopher E. COKER Address: 720 West 25th Street Houston, Texas 77008 Signature: Date: FULL NAME OF FOURTH INVENTOR: Andrew R. BARRON Address: 241 Asbury Houston, Texas 77007 Signature: Date: FULL NAME OF FIFTH INVENTOR: Robert D. SKALA Address: 26110 Moss Arbor Court Katy, Texas 77494 Signature: Date:

RECORDED: 03/20/2008