

**PATENT ASSIGNMENT**

Electronic Version v1.1  
 Stylesheet Version v1.1

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
Yakima Packaging Automation, Inc.	03/12/2008
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	Volm Companies Inc.
<b>Street Address:</b>	1804 Edison Street
<b>City:</b>	Antigo
<b>State/Country:</b>	WISCONSIN
<b>Postal Code:</b>	54409
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
Patent Number:	6880310
<b>CORRESPONDENCE DATA</b>	
<b>Fax Number:</b>	(414)225-9753
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
<b>Phone:</b>	414-225-9755
<b>Email:</b>	docketing@boylefred.com
<b>Correspondent Name:</b>	Boyle Fredrickson S.C.
<b>Address Line 1:</b>	840 North Plankinton Avenue
<b>Address Line 4:</b>	Milwaukee, WISCONSIN 53203
<b>ATTORNEY DOCKET NUMBER:</b>	1375.017
<b>NAME OF SUBMITTER:</b>	Mollie A. Newcomb
<b>Total Attachments: 2</b> source=Assignment#page1.tif source=Assignment#page2.tif	

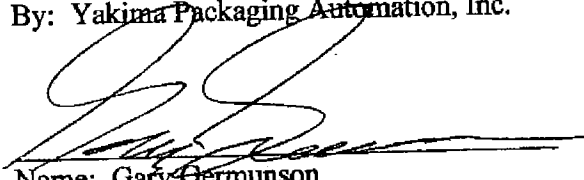
**CH \$40.00 6880310**



This Assignment shall be governed by and construed in accordance with the laws of the State of Wisconsin, without regard to the conflicts of law rules of such state.

Dated: March 12, 2008.

By: Yakima Packaging Automation, Inc.

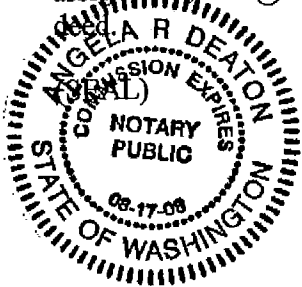


Name: Gary Germunson

Title: President

STATE OF WASHINGTON )  
 ) SS  
COUNTY OF YAKIMA )

Before me on this 12 day of March, 2008, came GARY GERMUNSON, to me known to be the person named in the foregoing assignment, and he/she acknowledges his/her execution thereof to be his/her free act and



Angela R Deaton  
Notary Public,  
State of Washington,  
My Commission: 01/17/08