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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
Wachovia Capital Finance Corporation (Central), an Illinois corporation	04/11/2008

RECEIVING PARTY DATA

Name:	RAI Enterprises, Inc., a Delaware Corporation
Street Address:	103 Foulk Road
City:	Wilmington
State/Country:	DELAWARE
Postal Code:	19803

PROPERTY NUMBERS Total: 4

Property Type	Number	
Patent Number:	5769922	
Patent Number:	5422069	
Patent Number:	5364587	
Patent Number:	5316723	

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER: 026001/079

NAME OF SUBMITTER: Steven B. Pokotilow

PATENT REEL: 020808 FRAME: 0895

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Total Attachments: 3
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PATENT REEL: 020808 FRAME: 0896

RELEASE OF SECURITY INTEREST IN PATENTS

THIS RELEASE OF SECURITY INTEREST IN PATENTS (this "Release") is made as of April _______, 2008 ("Effective Date") by and between Wachovia Capital Finance Corporation (Central), an Illinois corporation, with its principal office at 150 South Wacker Drive, Suite 2200, Chicago, Illinois 60606 ("Grantee"), and RAI Enterprises, Inc., a Delaware corporation, with its principal office at 103 Foulk Road, Wilmington, Delaware 19803 ("Grantor").

WHEREAS, pursuant to the terms and conditions of that certain Patent Collateral Assignment and Security Agreement by and between Grantor and Grantee dated April 4, 2006 (the "Patent Security Agreement"), Grantor granted to Grantee a continuing security interest in and to all of Grantor's right, title and interest in and to all of the patents owned by Grantor and as defined in the loan documentation (collectively, the "Patents"), including, without limitation, the United States patents, set forth on Schedule A attached hereto;

WHEREAS, Grantor and Grantee entered into the Patent Security Agreement pursuant to the terms and conditions of that certain Loan and Security Agreement by and between Grantor and Grantee dated April 4, 2006 (the "Security Agreement");

WHEREAS, the Patent Security Agreement was recorded with the United States Patent and Trademark Office ("PTO") on April 21, 2006, at Reel 017492, Frame 0805; and

WHEREAS, Grantor has paid all of its outstanding indebtedness to Grantee.

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Grantee hereby terminates the Patent Security Agreement and the Security Agreement, and hereby terminates, cancels and releases any and all security interests it has against the Patents.

Grantee represents and warrants that: (i) it has the full power and authority to execute this Release; (ii) it has not assigned, transferred, restricted or otherwise encumbered any security interest it has against the Patents; (iii) it has not recorded or otherwise evidenced its security interest with respect to any patent or patent application owned by Grantor, other than those of the foregoing patents set forth on Schedule A (attached hereto), in any jurisdiction throughout the world.

Grantee shall, at Grantor's expense, take all further actions, and provide to Grantor, Grantor's successors, assigns or other legal representatives, all such cooperation and assistance (including, without limitation, the execution and delivery of any and all documents or other instruments), reasonably requested by Grantor to more fully and effectively effectuate the purposes of this Release.

* * * * *

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IN WITNESS WHEREOF, Grantee has caused this Release to be executed by its duly authorized representative as of the Effective Date.

WACHQVIA CAPITAL FINANCE CORPORATION (CENTRAL)

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Title: Urectu

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SCHEDULE A

PATENTS

Country	Title	Patent No. Issue Date	Application No. Filing Date
USA	Method for producing vanadium- aluminum-ruthenium master alloys and master alloy compositions	5769922 06/23/1998	08/631405 04/12/1996
USA	Master alloys for beta 21S titanium- based alloys and method of making same	5422069 06/06/1995	08/175142 12/29/1993
USA	Nickel alloy for hydrogen battery electrodes	5364587 11/15/1994	07/919171 07/23/1992
USA	Master alloys for beta 21S titanium- based alloys	5316723 05/21/1994	07/918242 07/23/1992
CANADA	Master alloys for beta 21S titanium- based alloys and method of making same	2127121 09/28/199	2127121 07/23/1993
CANADA	Nickel alloy for hydrogen battery electrodes	2140337 09/28/1999	2140337 07/23/1993
EUROPEAN PATENT OFFICE*	Master alloys for beta 21S titanium- based alloys and method of making same	0652980 04/21/1999	93 918 319.0 07/23/1993
JAPAN	Master alloys for beta 21S titanium- based alloys and method of making same	2800137 07/10/1998	12/28/1994

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RECORDED: 04/17/2008

PATENT REEL: 020808 FRAME: 0899

^{*} This covers patents in Austria, France, Germany, Ireland, Sweden, Switzerland and the United Kingdom.