

**PATENT ASSIGNMENT**

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<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
Brian T. Doepker	05/09/2008
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	The Schnipke Family LLC
<b>Street Address:</b>	14223 Road 24
<b>City:</b>	Ottoville
<b>State/Country:</b>	OHIO
<b>Postal Code:</b>	45876
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
Application Number:	12118686
<b>CORRESPONDENCE DATA</b>	
<b>Fax Number:</b>	(614)575-2149
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<b>ATTORNEY DOCKET NUMBER:</b>	SNPKX 118
<b>NAME OF SUBMITTER:</b>	Jason H. Foster
<b>Total Attachments: 2</b> source=signed assn#page1.tif source=signed assn#page2.tif	

OP \$40.00 12118686

PATENT APPLICATION AND INVENTION ASSIGNMENT

In consideration of One Dollar (\$1.00), and other good and valuable consideration, the receipt of which is hereby acknowledged, I, the undersigned, Brian T. Doepker (Assignor), a citizen of the United States of America, residing at, of 108 Carnation Street, Kalida, Ohio 45853:

Hereby sell, assign and transfer to The Schnipke Family LLC (Assignee), a limited liability company of the State of Ohio, having a place of business at 14223 Road 24, Ottoville, Ohio 45876, its successors, assigns and legal representatives, the entire right, title and interest for the United States, in and to any and all inventions which are disclosed in

- the non-provisional application for United States Letters Patent, which is executed concurrently herewith and is entitled METHOD AND APPARATUS FOR REMOVING WORKPIECES FROM THE BOTTOM OF A STACK OF WORKPIECES, filed on May 10, 2008 and given Serial No. 12/188,686 (SNPKX 118),

and in and to each said application and extensions thereof including all rights of priority arising therefrom and in and to all divisional, continuing, substitute, renewal, reissue, and all other applications for Letters Patent which have been or shall be filed in the United States and all countries of the world and all international applications on any of said inventions, and in and to all original and reissued patents which have been or shall be issued in the United States and all countries of the world on said inventions; and I do hereby authorize and request the Commissioner of Patents or other proper Officer to issue such Letters Patent, or any of them, to the said Assignee, and its successors or assigns.

Agree that said Assignee may apply for, receive and maintain Letters Patent for said inventions in its own name; and that, when requested, without charge to but at the expense of said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, the undersigned will execute all divisional, continuing, substitute, renewal, reissue and all other patent applications on any and all said inventions for the U.S., all other countries of the world and under all treaties; execute all rightful oaths, supplemental oaths, preliminary statements, assignments, powers of attorney, assurance of title and other papers for the U.S., all other countries and under all treaties, communicate to said Assignee, its successors, assigns and representatives, all facts known to the undersigned relating to said inventions and the history thereof; and generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing and maintaining proper patent protection for said inventions, for complying with applicable law and for vesting title to said inventions and all applications for patents and all patents on said inventions, in said Assignee, its successors, assigns and legal representatives for the U.S., all other countries and under treaties;

Hereby consent that a copy of this assignment shall be deemed a full legal and formal equivalent of any document which may be required in any country in proof of the right of said

