

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"><thead><tr><th>Name</th><th>Execution Date</th></tr></thead><tbody><tr><td>Larry J. Winget</td><td>05/02/2008</td></tr><tr><td>Darius J. Preisler</td><td>05/02/2008</td></tr></tbody></table>	Name	Execution Date	Larry J. Winget	05/02/2008	Darius J. Preisler	05/02/2008					
Name	Execution Date										
Larry J. Winget	05/02/2008										
Darius J. Preisler	05/02/2008										
RECEIVING PARTY DATA											
<table border="1"><tr><td>Name:</td><td>Global IP Holdings, LLC</td></tr><tr><td>Street Address:</td><td>42400 Merrill Road</td></tr><tr><td>City:</td><td>Sterling Heights</td></tr><tr><td>State/Country:</td><td>MICHIGAN</td></tr><tr><td>Postal Code:</td><td>48314</td></tr></table>	Name:	Global IP Holdings, LLC	Street Address:	42400 Merrill Road	City:	Sterling Heights	State/Country:	MICHIGAN	Postal Code:	48314	
Name:	Global IP Holdings, LLC										
Street Address:	42400 Merrill Road										
City:	Sterling Heights										
State/Country:	MICHIGAN										
Postal Code:	48314										
PROPERTY NUMBERS Total: 1											
<table border="1"><thead><tr><th>Property Type</th><th>Number</th></tr></thead><tbody><tr><td>Application Number:</td><td>12104698</td></tr></tbody></table>	Property Type	Number	Application Number:	12104698							
Property Type	Number										
Application Number:	12104698										
CORRESPONDENCE DATA											
Fax Number: (248)358-3351 <i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>											
Phone: 248-358-4400											
Email: dblake@brookskushman.com											
Correspondent Name: Brooks Kushman P.C.											
Address Line 1: 1000 Town Center											
Address Line 2: 22nd Floor											
Address Line 4: Southfield, MICHIGAN 48075											
ATTORNEY DOCKET NUMBER:	GIPH 0118 PUS										
NAME OF SUBMITTER:	David R. Syrowik										
Total Attachments: 2 source=Assignment#page1.tif source=Assignment#page2.tif											

CH 12104698 \$40.00

PATENT

500540470

REEL: 020950 FRAME: 0370

ASSIGNMENT

For good and valuable consideration, receipt of which is hereby acknowledged, we, Larry J. Winget of 1799 Fox Knoll, Leonard, Michigan 48367 and Darius J. Preisler of 52497 Powderhorn, Macomb, Michigan 48042, respectively, do hereby assign, sell and set over to Global IP Holdings, LLC, a corporation organized and existing under the laws of the state of Michigan and having a place of business at 42400 Merrill Road, Sterling Heights, Michigan 48314 hereinafter referred to as the ASSIGNEE, its successors, assigns or other legal representatives, the entire right, title and interest, domestic and foreign, in and to the inventions and discoveries in

**METHOD AND SYSTEM FOR MAKING PLASTIC CELLULAR PARTS
AND THERMOPLASTIC COMPOSITE ARTICLES UTILIZING SAME**

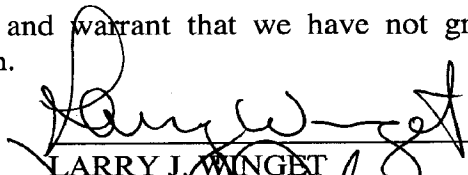
for which an application for a United States Patent is to be filed or will have been filed on April 17, 2008, as Application Serial No. 12/104,698 (we hereby authorize our attorney to insert the application filing date and serial number when they become known), including the right of said ASSIGNEE, its successors, assigns or other legal representatives to make applications and to receive Letters Patent for said inventions and discoveries in any and all foreign countries in its or their own name or names, or in our names, at its or their election, and we hereby assign, sell and set over to said ASSIGNEE, its successors, assigns or other legal representatives, all rights of priority, including any provisional applications, in and to said inventions and discoveries in all countries, including all applications claiming benefit of the filing date hereof, continuations, continuations-in-part, divisionals, reexaminations and reissue applications.

And we hereby agree for ourselves, our heirs, successors, assigns or other legal representatives to execute any and all papers, including applications for Letters Patent of any and all kinds and in any and all countries and to perform any and all acts which said ASSIGNEE, its successors, assigns or other legal representatives may deem necessary to secure thereto the rights herein assigned, sold and set over.

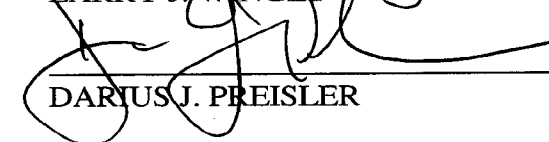
And we hereby represent and warrant that we have not granted any rights inconsistent with the rights granted herein.

Date: MAY 2, 2008

Date: MAY 2, 2008



LARRY J. WINGET



DARIUS J. PREISLER

STATE OF MICHIGAN)
COUNTY OF MACOMB) ss.

On this 2 day of MAY, 2008, personally appeared before me Larry J. Winget, to me known to be the person named in and who executed the above instrument, and acknowledged that he executed the same for the uses and purposes therein mentioned.



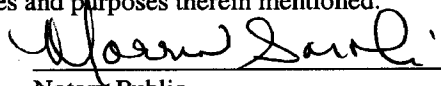
Notary Public

My Commission expires: 12-12-2010

(SEAL)

STATE OF MICHIGAN)
COUNTY OF MACOMB) ss.

On this 2 day of MAY, 2008, personally appeared before me Darius J. Preisler, to me known to be the person named in and who executed the above instrument, and acknowledged that he executed the same for the uses and purposes therein mentioned.



Notary Public

My Commission expires: 12-26-2011

(SEAL)