

**PATENT ASSIGNMENT**

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Richard M. Kleber	06/05/2008
RECEIVING PARTY DATA	
Name:	GM Global Technology Operations, Inc.
Street Address:	P.O. Box 300
Internal Address:	Mail Code 482-C23-B21
City:	Detroit
State/Country:	MICHIGAN
Postal Code:	48265-3000
PROPERTY NUMBERS Total: 1	
Property Type	Number
Application Number:	12145650
CORRESPONDENCE DATA	
Fax Number:	(248)380-8968
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
Phone:	248-380-9300
Email:	mjb@quinnlawgroup.com
Correspondent Name:	Quinn Law Group
Address Line 1:	39555 Orchard Hill Pl., Ste 520
Address Line 4:	Novi, MICHIGAN 48375
ATTORNEY DOCKET NUMBER:	P004022-RD-JMC
NAME OF SUBMITTER:	Christopher W. Quinn
Total Attachments: 1 source=Assignment P004022#page1.tif	

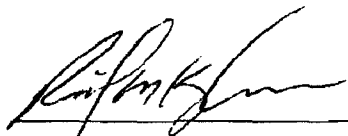
CH \$40.00 12145650

**ASSIGNMENT**

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P004022-RD-JMC entitled

**FRICTION-WELDED ASSEMBLY WITH INTERLOCKING FEATURE  
AND METHOD FOR FORMING THE ASSEMBLY**

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney JOHN M. CARD to insert the application number and filing date of said application here in parentheses (12/145650 filed 25 Jun 2008) when known.

Inventor's signature		Date	<u>6-5-08</u>
Full name :	RICHARD M. KLEBER	Declaration dated :	
Residence :	CLARKSTON, MICHIGAN		<u>6-5-08</u>