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1. A. Name of conveying party:
Takuro HOSHIO
B. Additional name(s) of conveying party(ies) attached?
 Yes No

2. A. Name and address of receiving party:
FUJI XEROX CO., LTD.
7-3, AKASAKA 9-CHOME
MINATO-KU
TOKYO, JAPAN

B. Additional name(s) & address(es) attached?
 Yes No

3. A. Nature of conveyance:
 Assignment Merger
 Security Agreement Change of Name
 Other _____

B. Execution Date: July 3, 2008

4. A. Patent Application No. 12/170,813 B. Patent No.(s)
Additional numbers attached? Yes No

C. Title of Application: CHARGING MEMBER CLEANING UNIT, METHOD OF
PRODUCING CHARGING MEMBER CLEANING UNIT,
CHARGING DEVICE, PROCESS CARTRIDGE AND IMAGE
FORMING APPARATUS

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: James A. Oliff

Address: OLIFF & BERRIDGE, PLC
P.O. Box 320850
Alexandria, VA 22320-4850
Phone Number: 703-836-6400
Fax Number: 703-836-2787

6. Total number of applications and patents involved: 1

7. Please charge Deposit Account No. 15-0461 the total fee (37 CFR 3.41) in the amount of \$40.00.

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Date: July 10, 2008

James A. Oliff Registration No. 27,075
James E. Golladay Registration No. 58,182

CH \$40.00 150461 12170813

For Non-U.S. Clients

Assignment

Whereas, I/We, Takuro HOSHIO

hereinafter called assignor(s), have invented certain improvements in

CHARGING MEMBER CLEANING UNIT, METHOD OF PRODUCING CHARGING MEMBER CLEANING UNIT, CHARGING DEVICE, PROCESS CARTRIDGE AND IMAGE FORMING APPARATUS

and executed an application for Letters Patent of the United States of America therefor on

July 3, 2008 ; and

Whereas, FUJI XEROX CO., LTD. of 7-3, Akasaka 9-chome, Minato-ku, Tokyo, Japan

(assignee), desires to acquire the entire right, title, and interest in the application and invention, and to any United States patents to be obtained therefor;

Now therefore, for valuable consideration, receipt whereof is hereby acknowledged,

I/We, the above named assignor(s), hereby sell, assign and transfer to the above named assignee, its successors and assigns, the entire right, title and interest in the application and the invention disclosed therein for the United States of America, and all divisions, and continuations thereof, and all Letters Patent of the United States that may be granted thereon, and all reissues thereof, including the right to claim priority under 35 U.S.C. §119, and I/we request the Commissioner of Patents to issue any Letters Patent granted upon the invention set forth in the application to the assignee, its successors and assigns; and I/we will execute without further consideration all papers deemed necessary by the assignee in connection with the United States application when called upon to do so by the assignee.

I/We hereby authorize and request our attorneys OLIFF & BERRIDGE, PLC of 277 South Washington Street, Suite 500, Alexandria, Virginia 22314 to insert here in parentheses (Application number 12/170, 813, filed 07/10/08) the filing date and application number of said application when known.

Date: July 3, 2008 Takuro Hoshio
s/ Takuro HOSHIO

Date: _____
s/

Date: _____
s/

Date: _____
s/

Date: _____
s/

(Legalization not required for recording but is prima facie evidence of execution under 35 U.S.C. §261) 8/92