PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Mr. Thomas MARCELLA	06/13/2007
Mr. Clayton C. COOPER	06/13/2007

RECEIVING PARTY DATA

Name:	Applied Robotics, Inc.
Street Address:	648 Saratoga Road
City:	Glenville
State/Country:	NEW YORK
Postal Code:	12302

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	11470553

CORRESPONDENCE DATA

Fax Number: (518)452-5579

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 518-452-5600

Email: emp@hrfmlaw.com

Correspondent Name: John Pietrangelo

Address Line 1: 5 Columbia Circle

Address Line 2: HESLIN ROTHENBERG FARLEY & MESITI P.C.

Address Line 4: Albany, NEW YORK 12203

ATTORNEY DOCKET NUMBER: 0147.050

NAME OF SUBMITTER: John Pietrangelo

Total Attachments: 3

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PATENT REEL: 021224 FRAME: 0036

Docket No.: 0147.050

ASSIGNMENT

WHEREAS, we,

John Moldenhauer, a citizen of the United States, residing at 64 Union Avenue, Sudbury, Massachusetts 01776, USA;

Clayton C. Cooper, a citizen of the United States, residing at 3 Secada Drive, Clifton Park, New York 12065, USA; and

Thomas Marcella, a citizen of the United States, residing at 93 River Road, Mechanicville, New York 12118, USA

have invented certain new and useful improvements in:

METHODS AND SYSTEMS FOR HANDLING A WORK PIECE FOR A MACHINING PROCESS

for which an application for Letters Patent of the United States, Serial No. 11/470,553, was filed on September 6, 2006, and

WHEREAS, **APPLIED ROBOTICS**, **INC.**, having offices at 648 Saratoga Road, Glenville, New York 12302, is desirous of obtaining the entire right, title and interest in, to and under the said improvements and the said application;

NOW, THEREFORE, in consideration of the sum of One Dollar (\$1.00) to us in hand paid, and other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, we the said John Moldenhauer, Clayton C. Cooper, and Thomas Marcella have sold, assigned, transferred and set over, and by these presents do hereby sell, assign, transfer and set over, unto the said, APPLIED ROBOTICS, INC., its successors, legal representatives and assigns, the entire right, title and interest in, to and under the said improvements, and the said application and all divisions, renewals and continuations thereof, and all Letters Patent which may be granted thereon and all reissues and extensions thereof, and all applications for Letters Patent which may hereafter be filed for said improvements in any country or countries foreign to the United States, and all Letters Patent which may be granted for said improvements in any country or countries foreign to the United States and all extensions, renewals and reissues thereof; and We hereby authorize and request the Commissioner of Patents of the United States, and any Official of any country or countries foreign to the United States, whose duty it is to issue patents on applications as aforesaid, to issue all Letters Patent for said improvements to the said APPLIED ROBOTICS, INC., its successors, legal representatives and assigns, in accordance with the terms of this instrument.

AND WE HEREBY covenant that we have full right to convey the entire interest herein assigned, and that we have not executed, and will not execute, any agreement in conflict herewith.

AND WE HEREBY further covenant and agree that we will communicate to the said APPLIED ROBOTICS, INC., its successors, legal representatives and assigns, any facts known

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to us respecting said improvements, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuing and reissue applications, make all rightful oaths and generally do everything possible to aid the said APPLIED ROBOTICS, INC., its successors, legal representatives and assigns, to obtain and enforce proper patent protection for said improvements in all countries.

IN TESTIMONY WHEREC	OF, I hereunto set my hand and seal this day of
	JOHN MOLDENHAUER
STATE OF NEW YORK)) ss.:
COUNTY OF	_)
Moldenhauer , to me known and kn	, 2007, before me personally came John nown to me to be the person of that name, who signed and if he acknowledged the same to be his free act and deed.
	Notary Public
<u>Jane</u> , 2007.	OF, I hereunto set my hand and seal this day of
STATE OF NEW YORK)
STATE OF NEW YORK COUNTY OF Schenestady) ss.:)
Cooper, to me known and known to	, 2007, before me personally came Clayton C. o me to be the person of that name, who signed and sealed the wledged the same to be his free act and deed.
	Loleth Keehan Notary Public
Motary Pul	SETH M. KEEHAN blic, State of New York enectady County

Commission Expires Aug. 20, 20 09
Reg. #01KE6062901

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IN TESTIMONY WHEREOF, I hereunto set my hand and seal this 23 day of 2007.
Jan Male
THOMAS MARCELLA
STATE OF NEW YORK)
COUNTY OF <u>Schenectedy</u>)
On this 13 day of 5, 2007, before me personally came Thomas Marcella, to me known and known to me to be the person of that name, who signed and sealed the foregoing instrument, and he acknowledged the same to be his free act and deed.
Labeth Keekan
Notary Public
LIZABETH M. KEEHAN Notary Public, State of New York Schenectady County Commission Expires Aug. 20, 20 <u>09</u> Reg. #01KE6062901