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<b>Docket No: 80647 US02</b> Form PTO-1595 (Rev. 08/05) OMB No. 0651-0027 (exp. 6/30/2008)	<b>RECORDATION FORM COVER SHEET</b> <b>PATENTS ONLY</b>	U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office
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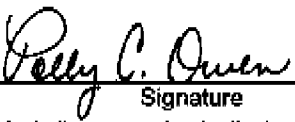
To the Honorable Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy thereof.

<b>1. Name of conveying party(ies):</b> <b>Buchanan, Charles Michael</b> <b>Buchanan, Norma Lindsey</b>	<b>2. Name and address of receiving party(ies)</b>  <b>Eastman Chemical Company</b> <b>P.O. Box 511</b> <b>Kingsport, TN 37662</b> <b>U.S.A.</b>
Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input type="checkbox"/> No	
<b>3. Nature of conveyance:</b> <input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input type="checkbox"/> Other _____	Additional name(s) & address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
Execution Date(s): <u>08/11/2008</u> <u>08/11/2008</u>	

<b>4. Application number(s) or patent number(s):</b> If this document is being filed together with a new application, the execution date of the application is: <u>8/11/2008</u>	
A. Patent Application No.(s) <u>12/189,421</u>	B. Patent No.(s)
Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	

<b>5. Name and address of party to whom correspondence concerning document should be mailed:</b>  <b>Polly C. Owen</b> <b>Eastman Chemical Company</b> <b>P.O. Box 511</b> <b>Kingsport, TN 37662</b>  Phone: (423) 229-6204 Fax: (423) 229-1239 Reg. No: 44,991	<b>6. Total number of applications and patents involved:</b> <span style="border: 1px solid black; padding: 0 5px;">1</span>
	<b>7. Total fee (37 CFR 3.41).....\$ 40.00</b> <input type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Authorized to be charged to deposit account
	<b>8. Deposit account Number:</b> <u>05-0221</u> (Attach duplicate copy of this page if paying by deposit account)

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<b>9. Statement and signature.</b>  <i>To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.</i>		
<u>Polly C. Owen</u> Name	 Signature	<u>8-22-08</u> Date
Total number of pages including cover sheet, attachments, and documents: <span style="border: 1px solid black; padding: 0 5px;">3</span>		

Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to: Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

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PATENT

ASSIGNMENT

For good and valuable consideration received, I/we Charles Michael Buchanan and Norma Lindsey Buchana do hereby sell and assign to Eastman Chemical Company, a Delaware corporation having a place of business at Kingsport, Tennessee, its successors and assigns, the entire right, title, interest and priority rights in and to all of my/our inventions, discoveries and improvements disclosed in an application for Letters Patent for

**TREATMENT OF CELLULOSE ESTERS**

executed by Charles Michael Buchanan the 11<sup>th</sup> day of August 2008  
executed by Norma Lindsey Buchanan the 11<sup>th</sup> day of August 2008

and all right, title and interest in and to Letters Patent and similar protective rights granted on said applications in the United States and other countries, as well as the right to claim any applicable priority rights arising from said applications under the terms of any applicable conventions, treaties, statutes or regulations, said applications to be filed and issued in the name of Eastman Chemical Company or its designee; and I/we agree to execute such documents as in the judgment of Eastman Chemical Company may be necessary to obtain any such patents and similar protective rights and vest and maintain the title thereto in Eastman Chemical Company or its designee; and I/we further agree that, upon request, but without expense to me/us, I/we shall furnish to Eastman Chemical Company or its designee any data, information, exhibits, memoranda, or other evidence in our possession relating to any of said inventions, discoveries or improvements and to testify in any ex parte or inter partes legal proceedings relating to any of said inventions, discoveries, improvements, applications, patents or similar protective rights; and I/we authorize and request issuance of all Letters Patent and similar protective rights that may be granted on any of said applications, to the extent that and in such manner as such issuance shall be requested by Eastman Chemical Company or its designee. This document shall be governed, construed, and interpreted in all respects in accordance with the laws of the State of Tennessee, USA.

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PATENT

Signed this 11<sup>th</sup> day of August, 2008

Charles Michael Buchanan  
Charles Michael Buchanan

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

CARIA LARK (Type or Print Name of Witness)      Caria Lark (Signature of Witness)

P.O. Box 1031 Gate City Va 24257  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Sally Morelock (Type or Print Name of Witness)      Sally Morelock (Signature of Witness)

156 Astor Place Kingsport, In. 37660  
(Address of Witness)

Signed this 11<sup>th</sup> day of August, 2008

Norma Lindsey Buchanan  
Norma Lindsey Buchanan

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Brent McConnell (Type or Print Name of Witness)      Brent R. McConnell (Signature of Witness)

182 Bluebird Ln. Gate City VA 24251  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Sherry Oaks (Type or Print Name of Witness)      Sherry Oaks (Signature of Witness)

234 Santa Fe Church Hill, In. 37642  
(Address of Witness)