PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

| SUBMISSION TYPE: | NEW ASSIGNMENT |
|-----------------------|----------------|
| NATURE OF CONVEYANCE: | ASSIGNMENT |

CONVEYING PARTY DATA

| Name | Execution Date |
|------------------|----------------|
| Giang Biscan | 01/03/2007 |
| Hamid Hojaji | 01/23/2007 |
| David L. Melmeth | 01/25/2007 |
| Thinh Pham | 01/03/2007 |
| Huagang Zhang | 01/03/2007 |

RECEIVING PARTY DATA

| Name: | James Hardie International Finance B.V. | |
|----------------------|---|--|
| Street Address: | Atrium 8th Floor | |
| Internal Address: | Strawinskylaan 3077 | |
| City: | Amsterdam | |
| State/Country: | NETHERLANDS | |
| Postal Code: 1077 ZX | | |

PROPERTY NUMBERS Total: 1

| Property Type | Number |
|---------------------|----------|
| Application Number: | 11635779 |

CORRESPONDENCE DATA

Fax Number: (214)999-3623

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 2149993000 Email: ip@gardere.com

Correspondent Name: Monique A. Vander Molen

Address Line 1: 1601 Elm Street
Address Line 2: Suite 3000

Address Line 4: Dallas, TEXAS 75201

ATTORNEY DOCKET NUMBER: 129843-1186

PATENT

REEL: 021453 FRAME: 0193

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| NAME OF SUBMITTER: | Monique A. Vander Molen |
|------------------------------|-------------------------|
| Total Attachments: 12 | |
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PATENT REEL: 021453 FRAME: 0194

WHEREAS, I, the undersigned inventor of residence as listed, or joint inventor if more than one inventor is listed below (hereinafter referred to, whether one or more inventors, as "ASSIGNOR(S)"), have invented certain new and useful improvements, as below entitled, for which a United States Patent Application for United States Letters Patent was filed on December 6, 2006, as United States Application Number 11/635,779, and we hereby authorize our attorneys, authorized to prosecute said application, to here insert the serial number of said application, when known.

WHEREAS, James Hardie International Finance B.V. (hereinafter referred to as "ASSIGNEE"), with an address of Atrium 8th Floor, Strawinskylaan 3077, 1077 ZX Amsterdam, The Netherlands, desires to acquire my entire right, title and interest in and to said invention(s), and in and to the said application and any Letters Patent that may issue thereon, rely thereon, or claim priority therefrom;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, ASSIGNOR(S) assign to ASSIGNEE, all right, title and interest in and to said invention(s), in and to said application, all patent applications that may claim priority therefrom or rely thereon, all patents which may be granted therefor, or which may claim priority therefrom or rely thereon, including all divisions, continuations, continuations-in-part, reissues, reexaminations, and extensions thereof, and all related materials, whether in tangible or intangible form, and including all notes, writings, notebooks, and related materials, and ASSIGNOR(S) authorize and request the Commissioner of Patents and Trademarks to issue all patents for said invention(s), or patents resulting therefrom, or claiming priority or relying thereon, insofar as ASSIGNOR(S)' interest is concerned, to ASSIGNEE.

ASSIGNOR(S) also assign to ASSIGNEE, all right, title and interest in and to the invention(s) disclosed in said application throughout the world, including the United States and its territorial possessions and in all foreign countries, including all rights to claim priority, in and to any and all improvements which are disclosed in said United States Patent Application, and the right to file applications and obtain patents, utility models, industrial models and designs for said invention(s) in its own name throughout the world, including all rights to publish cautionary notices reserving ownership of said invention(s) and all rights to register said invention in appropriate registries, and ASSIGNOR(S) further agree, at no expense to ASSIGNEE, to execute any and all powers of attorney, applications, assignments, declarations, affidavits, and any other papers in connection therewith necessary to perfect such right, title and interest in ASSIGNEE.

ASSIGNOR(S) also hereby assign all rights, title and interest to any improvements related to said invention(s) to ASSIGNEE and agree to promptly and fully communicate to ASSIGNEE any facts and information known to them respecting any improvements related to said invention(s) and said application while any patent application anywhere in the world is still pending that claims priority, whether directly or indirectly, from said invention(s) or said application. ASSIGNOR(S) will maintain any such facts and information in confidence and will

only reveal such facts and information to ASSIGNEE or its assigns. ASSIGNOR(S) will testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation, continuation-in-part, reissue and substitute applications, make lawful oaths, declarations, and affidavits and generally do everything possible to vest title in ASSIGNEE and to aid ASSIGNEE to obtain and enforce proper protection for said invention(s) and said application in all countries. ASSIGNOR(S) shall not communicate nor cooperate in any manner with any third party, other than ASSIGNEE, that claims any rights in and to said invention(s) and said application.

This Assignment shall be binding on the parties' successors, assigns and legal representatives.

ASSIGNEE

| Brauni P. Buttata |
|---------------------------------|
| By: Benjamin P. Butterfield |
| Its: General Counsel |
| Dated: 22 February 2007 |
| |
| h. Cuem |
| By (Printed Name): LUSSEL CHENU |
| Its (Title): DIRECTOR |

Dated: 22 February 2007

JAMES HARDIE INTERNATIONAL FINANCE B.V.

Attorney Docket No. 129843-1186 (HARD1.116A)

ASSIGNMENT

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Geopolymeric Particles, Fibers, Shaped Articles and

Methods of Manufacture

Signature of Assignor:

Assignor's Name (Printed):

Giang Biscan

Residence (City, State, Country):

Fontana, CA, US

Post Office Address:

15363 Aveiro Road

Fontana, CA 92337

Date Assignment Executed:

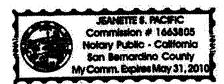
Witness:

State of California

an Bernardino

A Notary Public personally appeared

personally known to me - OR -



proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(les), and that by his/her/their signature(s) on the instrument the person(s) or the entity upon behalf of which the person(s) acted, executed the instrument.

WITNESS my hand and official seal.

Attorney Docket No. 129843-1186 (HARD1.116A)

OPTIONAL

| CAPACITY CLAIMED BY SIGNER | DESCRIPTION OF ATTACHED DOCUMENT |
|-------------------------------------|----------------------------------|
| ☐ INDIVIDUAL ☐ CORPORATE OFFICER | |
| | TITLE OR TYPE OF DOCUMENT |
| TITLE(S) □ PARTNER(S) □ LIMITED | |
| ☐ GENERAL | NUMBER OF PAGES |
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| ☐ GUARDIAN/CONSERVATOR☐ OTHER: | DATE OF DOCUMENT |
| | |
| SIGNER IS REPRESENTING: | SIGNER(S) OTHER THAN NAMED ABOVE |
| | SIGNER(S) OTHER THAN INMEDIALS |
| | |

Title of Invention:

Geopolymeric Particles, Fibers, Shaped Articles and

Methods of Manufacture

Signature of Assignor:

Assignor's Name (Printed):

Hamid Hojaji

Residence (City, State, Country):

Claremont, CA, US

Post Office Address:

2140 Bonne Brae Street

Claremont, CA, 91711

Date Assignment Executed:

1-23-07

State of California 23 207 before me, A Notary Public personally appeared proved to me on the basis of satisfactory evidence to be personally known to me - OR the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), ROBERT D. KURTZ and that by his/her/their signature(s) on the instrument the Commission # 1556123 person(s) or the entity upon behalf of which the person(s) Notary Public - California Los Angeles County acted, executed the instrument. My Comm. Expires Mar 26, 2009 WITNESS my hand and official scal.

Attorney Docket No. 129843-1186 (HARD1.116A)

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| CAPACITY CLAIMED BY SIGNER | DESCRIPTION OF ATTACHED DOCUMENT |
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| ☐ GUARDIAN/CONSERVATOR | DATE OF DOCUMENT |
| OTHER: | DATE OF DOCUMENT |
| SIGNER IS REPRESENTING: | |
| | SIGNER(S) OTHER THAN NAMED ABOVE |
| | |
| | |

| Titl | e of Inv | ention: |
|------|----------|---------|

Geopolymeric Particles, Fibers, Shaped Articles and

Methods of Manufacture

Signature of Assignor:

David L. Melmeth

Assignor's Name (Printed):

Residence (City, State, Country):

Fontana, CA, US

Post Office Address:

10901 Elm Ave.

Fontana, CA 92337

Date Assignment Executed:

State of California

an Bernardino

before me,

A Notary Public personally appeared

personally known to me - OR -

JEANETTE S. PACIFIC Commission # 1663805 Notary Public - California San Bernardino County My Comm. Expires May 31, 2010 nroved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(les), and that by his/her/their signature(s) on the instrument the person(s) or the entity upon behalf of which the person(s) acted, executed the instrument.

WITNESS my hand and official seal.

7/12

Attorney Docket No. 129843-1186 (HARD1.116A)

OPTIONAL

| CAPACITY CLAIMED BY SIGNER | DESCRIPTION OF ATTACHED DOCUMENT |
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| SIGNER IS REPRESENTING: | SIGNER(S) OTHER THAN NAMED ABOVE |
| | |

Title of Invention:

Geopolymeric Particles, Fibers, Shaped Articles and

Methods of Manufacture

Signature of Assignor:

Post Office Address:

Thinh Pham

Assignor's Name (Printed):

Rancho Cucamonga, CA, US

Residence (City, State, Country):

11204 Terra Vista #102

Rancho Cucamonga, CA 91730

Date Assignment Executed:

01/03/2007

State of California

County of Sernardino

On Sanuary 3,2007 before me,

A Notary Public personally appeared

A Notary Public personally appeared

personally known to me - OR -

JEANETTE S. PACIFIC
Commission # 1663805
Notary Public - California
San Bernardino County
My Comm. Expires May 31, 2010

proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s) or the entity upon behalf of which the person(s) acted, executed the instrument.

WITNESS my hand and official seal.

Attorney Docket No. 129843-1186 (HARD1.116A)

OPTIONAL

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| ☐ GUARDIAN/CONSERVATOR ☐ OTHER: | DATE OF DOCUMENT |
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| SIGNER IS REPRESENTING: | SIGNER(S) OTHER THAN NAMED ABOVE |
| | |
| | |

Post Office Address:

Date Assignment Executed:

| Title of Invention: | Geopolymeric Particles, Fibers, Shaped Articles and Methods of Manufacture |
|----------------------------------|--|
| Signature of Assignor: | Huagany zhang |
| Assignor's Name (Printed): | Huagang Zhang |
| Residence (City State, Country): | Yucaipa, CA, US |

Yucaipa, CA, 92399

Jan 3, 2007

34377 Oakwood Place

State of California

County of San Bernardino

On Sanary 32001 before me,

Jeanette S. Pacific

A Notary Public personally appeared

Huagang 2 hang

The personally known to me - OR -

proved to me on the basis of satisfactory evidence to be

JEANETTE 8. PACIFIC
Commission # 1663805
Notary Public - California
San Bernardino County
My Comm. Expires May 31, 2010

□ proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s) or the entity upon behalf of which the person(s) acted, executed the instrument.

WITNESS my hand and official seal.

11/12

Attorney Docket No. 129843-1186 (HARD1.116A)

ASSIGNMENT

OPTIONAL

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RECORDED: 08/28/2008

PATENT REEL: 021453 FRAME: 0206