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PATENTS ONLY Patent and Trademark Office				
(Rev. 8-96) To the Honorable Commissioner of Patents and Trademarks. Please record the attached original documents or copy thereof.				
Name of conveying party(ies):	Name and address of receiving party(ies):			
Yukio FUJIWARA, Tetsuro SUZUKI, Hiroshi TAMURA, Hiroshi IKUNO, Hidetoshi KAMI, and Takafumi IWAMOTO	Name: RICOH COMPANY, LTD. Internal Address: 3-6, Nakamagome 1-chome,			
Additional name(s) of conveying party(ies) attached?	Ohta-ku			
Yes No	City/State/Zip: Tokyo, 143-8555, JAPAN			
3. Nature of Conveyance:				
Assignment Merger Security Assignment Change of Name Other Execution Date(s): July 2, 2008; July 2, 2008; July 25, 2008; July 11, 2008; July 2, 2008; July 2, 2008 4. Application number(s) or patent number(s): If this document is being	Additional name(s) & address(es) attached? Yes No			
application is (are):	<u> </u>			
A. Patent Application No.(s) 12/166, 924; Filed: July 2, 2008	B. Patent No.(s)			
5. Name and address of party to whom correspondence concerning document should be mailed: Name: Ivan S. Kavrukov, Esq. Internal Address: Cooper & Dunham LLP 1185 Avenue of the Americas	Authorized to be charged to deposit account			
City/State/Zip: New York, New York 10036	8. Deposit account number:			
	03-3125			
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9, Statement and signature				
To the best of my knowledge and belief, the foregoing informoriginal document. Paul Teng, Reg. No. 40,837 Name of Person Signing	September 17, 2008 Signature Total Number of pages including cover sheet, attachments and document: 4			
OMB No. 0651-0011 (exp. 4/94) Mall documents to be recorded with required cover sheet information to: Mail Stop Assignment Recordation Services Director of the United States Patent and Trademark Office P.O. Box 1450 Alexandria, VA 22313-1450				

Appl'n No. 12/166,924; Filed: July 2, 2008 Atty. Docket 2271/79050

ASSIGNMENT

In consideration of One Dollar (\$1.00), and other good and valuable considerations, the receipt of which is hereby acknowledged, I/we, the undersigned,

Hereby sell, assign and transfer to RICOH COMPANY, LTD., a corporation of Japan, having a place of business at 3-6, Nakamagome 1-Chome, Ohta-ku, Tokyo 143-8555, Japan, its successors, assigns and legal representatives, the entire right, title and interest for all countries, in and to any and all inventions which are disclosed and claimed, and as possessed by the undersigned, any and all inventions which are disclosed but not claimed, in the application for United States Patent, which was executed by the undersigned concurrently herewith and is entitled

IMAGE BEARING MEMBER, PROCESS CARTRIDGE, IMAGE FORMING APPARATUS AND METHOD OF FORMING IMAGE BEARING MEMBER

and in and to said application and all divisional, continuing, substitute, renewal, reissue, and all other applications for U.S. Letters Patent or other related property rights in any and all foreign countries which have been or shall be filed on any of said inventions disclosed in said application; and in and to all original and reissued patents or related foreign documents which have been or shall be issued on said inventions;

Authoritze and request the Commissioner of Patents of the United States to issue to said Assignee, the corporation above named, its successors, assigns and legal representatives, in accordance with this assignment, any and all United States Letters Patent on said inventions or any of them disclosed in said application;

Agree that said Assignee may apply for and receive foreign Letters Patent or rights of any other kind for said inventions, or any of them; and may claim, in applications for said foreign Letters Patent or other rights, the priority of the aforesaid United States patent application under the provisions of the International Convention of 1883 and later modifications thereof, under the Patent Cooperation Treaty, under the European Patent Convention or under any other available international agreement, and that, when requested, without charge to, but at the expense of, said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, the undersigned or the undersigned's executors or administrators will, for the United States and all foreign countries, execute all divisional, continuing, substitute, renewal, reissue, and all

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other patent applications or other documents on any and all said inventions; execute all rightful oaths, assignments, powers of attorney and other papers; communicate to said Assignee, its successors, assigns and representatives, all facts known and documents available to the undersigned relating to said inventions and the history thereof; testify in all legal proceedings; and generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing, maintaining and enforcing proper patent protection for said inventions and for vesting title to said inventions and all applications for patents or related foreign rights and all patents on said inventions, in said Assignee, its successors, assigns and legal representatives; and

COVENANT with said Assignee, its successors, assigns and legal representatives that no assignment, grant, mortgage, license or other agreement affecting the rights and property herein conveyed has been made to others by the undersigned, and that full right to convey the same as herein expressed is possessed by the undersigned.

Date: July 2. 2008	-	Yestis Pyrane TLS.] YOKIO FUJIWARA
Witness:	_[signature] _[print name] _[address]	
Date: July 2, 2008	_	Jetomo Suzuki [I.S.] TETSURO SUZUKI
Witness:	_[signature] _[print name] _[address]	

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		HIROSHI TAMURA
Date: July 25, 2008 Witness:	_[signature] _[print name] _[address]	
Date: July 11. 2008	_	Hiroshi Kuno [L.S.] HIROSHI IKUNO
Witness:	[signature] [print name] [address]	pladetoshi / Canzil [L.S.] HIDETOSHI KAMI
Date: fuly 2, 200 &	[signature] [print name] [address]	
Date: July-2,2008		Japahumi Luamato [1.5.] TAKAFUMI IWAMOTO
Witness:	[signature] [print name] [address]	

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