OMB No. 0651-0027 (exp. 9/30/2008)	4-2008 U.S. DEPARTMENT OF COMMERCE United States Patent and Trademark Office
To the Director of the U.S. Patent and Trace	2. Name and address of receiving party(ies)
Brian D. Henry Rodney M. Tunistra Additional name(s) of conveying party(ies) attached? Yes X No 3. Nature of conveyance/Execution Date(s):	Name: Miller Weldmaster Corporation Internal Address: Street Address: 4220 Alabama Avenue, SW
Execution Date(s) Sept. 3, 2008 & Aug. 20, 2008 X Assignment	City: Navarre State: OH Country: US Zip:44662-9618 Additional name(s) & address(es) attached? Yes X No
4. Application or patent number(s): A. Patent Application No.(s) Additional numbers atta	cument is being filed together with a new application. B. Patent No. (s) ached? Yes X No
5. Name and address to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved: 1
Name: Joseph A. Sebolt, SAND & SEBOLT Internal Address: Street Address: Aegis Tower, Suite 1100 4940 Munson Street, NW	7. Total fee (37 CFR 1.21(h) & 3.41)\$ 40.00 Authorized to be charged to deposit account X Enclosed None required (government interest not affecting title)
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Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to: Mail Stop Assignment Recordation Services, Director of the USPTO, P.O. Box 1450, Alexandria, V.A. 22313-1450

Zip: 44718-3615

State: OH

9. Signature:

Phone Number: 330-244-1174

Email Address: info@sandandsebolt.com

Clay H. Cunningham, Reg. No. 51150

Name of Person Signing

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PATENT REEL: 021681 FRAME: 0468

ASSIGNMENT

IN CONSIDERATION of the sum of One Dollar (1.00), and of other good and valuable consideration paid to the undersigned Assignors, by the Assignee, Miller Weldmaster Corporation, a corporation organized under the laws of the State of Ohio, having a business address of 4220 Alabama Avenue, SW Navarre, OH 44662-9618, receipt whereof is hereby acknowledged, the undersigned Assignors by these presents do hereby sell, assign, transfer and set over and have sold, assigned, transferred and set over unto the said Assignee the entire right, title and interest, including the right to sue for any and all past infringement, in and to the invention or improvement entitled BI-DIRECTIONAL SEAMING MACHINE, said invention being fully described and/or claimed in the application for Letters Patent of the United States of America, executed this date, and to the priority therefor, being U.S. Provisional Patent Application Serial No. 61/133,376, filed June 27, 2008 having the same title, and to any and all standard utility applications, divisionals, continuations, and reissues thereof, and to all Letters Patent issued therefor in and for the United States and all foreign countries, the same to be held and enjoyed by said Assignee, its successors, assigns or other legal representatives, to the full ends of the terms for which all Letters Patent therefor may be granted, as fully and entirely as the same would have been held and enjoyed by the undersigned if this assignment and sale had not been made.

AND SAID ASSIGNEE IS HEREBY AUTHORIZED to make application for and to receive Letters Patent for said invention in any of said countries at its election.

AND BY THIS COVENANT the undersigned Assignors will execute or procure any further necessary assurance of title to said invention and Letters Patent; and at any time, upon the request and at the expense of said Assignee, will execute and deliver any and all papers that may be necessary or desirable to perfect the title to said invention or any Letters Patent which may be granted therefor in said Assignee, its successors, assigns or other legal representatives, and, upon the request and at the

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expense of said Assignee, will execute any additional or divisional applications for patents for said invention, or any part or parts thereof, and for the reissue of any Letters Patents to be granted therefor, and will make all rightful oaths and do all lawful acts requisite for procuring the same or for aiding therein, without further compensation, but at the expense of said Assignee, its successors, assigns or other legal representatives.

AND THE COMMISSIONER of Patents is hereby authorized and requested to issue any and all Letters Patent of the United States for said invention, to said Assignee.

WITNESS:

Assignor: Brian D. Henry

Date 9 - 3 - 08

State of Over

County of Stark

SWORN to and subscribed to before me this 3rd day of 5ept. , 2008.

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NOTARY PUBLIC

BEVERLY A. ZELLER Notary Public, State of Ohio My Commission Expires 12-01-2012 Assignor: Rodney M. Tunistra

Date F-20- 08

State of Arizona

County of Maricopa

SWORN to and subscribed to before me this 2014 day of August, 2008.

SEAL

ARMANDO TELLEZ

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RECORDED: 10/02/2008

NOTARY PUBLIC - ARIZONA MARICOPA COUNTY My Commission Expires November 14, 2009

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PATENT REEL: 021681 FRAME: 0471