

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
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NATURE OF CONVEYANCE:	SECURITY AGREEMENT
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CONVEYING PARTY DATA	
Name	Execution Date
Extrusion Dies Industries, LLC	10/15/2008

RECEIVING PARTY DATA	
Name:	Harris, N.A.
Street Address:	111 West Monroe Street
City:	Chicago
State/Country:	ILLINOIS
Postal Code:	60603

PROPERTY NUMBERS Total: 22	
Property Type	Number
Application Number:	08118113
Application Number:	11216723
Application Number:	60993278
Application Number:	11511734
Patent Number:	5067432
Patent Number:	5375990
Patent Number:	5494429
Patent Number:	5511962
Patent Number:	5618568
Patent Number:	5679383
Patent Number:	5770240
Patent Number:	5780067
Patent Number:	5962041
Patent Number:	6109592
Patent Number:	6206680

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Patent Number:	6352424
Patent Number:	6367776
Patent Number:	6626206
Patent Number:	6663375
Patent Number:	6382333
Patent Number:	7074030
Patent Number:	7056112

CORRESPONDENCE DATA

Fax Number: (202)408-3141
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
Phone: 202-408-3121 x2348
Email: jpaterso@cscinfo.com
Correspondent Name: Corporation Service Company
Address Line 1: 1090 Vermont Avenue NW, Suite 430
Address Line 2: Attn: Jean Paterson
Address Line 4: Washington, DISTRICT OF COLUMBIA 20005

ATTORNEY DOCKET NUMBER:	774512
NAME OF SUBMITTER:	Jean Paterson

Total Attachments: 5
source=10-29-08 Extrusion Dies-PT#page1.tif
source=10-29-08 Extrusion Dies-PT#page2.tif
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source=10-29-08 Extrusion Dies-PT#page5.tif

RECORDATION FORM COVER SHEET PATENTS ONLY

To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

1. Name of conveying party(ies)
 Extrusion Dies Industries, LLC

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)
 Name: Harris N.A.
 Internal Address: _____

 Street Address: 111 West Monroe Street

 City: Chicago
 State: Illinois
 Country: _____ Zip: 50603

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance/Execution Date(s):
 Execution Date(s): October 15, 2008

Assignment Merger
 Security Agreement Change of Name
 Joint Research Agreement
 Government Interest Assignment
 Executive Order 9424, Confirmatory License
 Other _____

4. Application or patent number(s): This document is being filed together with a new application.

A. Patent Application No.(s)
08/11A, 113 and 3 others

B. Patent No.(s)
5,067,432 and 17 others

Additional numbers attached? Yes No

5. Name and address to whom correspondence concerning document should be mailed:

Name: Corporation Service Company
 Internal Address: Attn: Jean Paterson

 Street Address: 1090 Vermont Avenue, Suite 430

 City: Washington
 State: DC Zip: 20005
 Phone Number: 202-408-3121 x2348
 Fax Number: 202-408-3141
 Email Address: jpaterson@csinfo.com

6. Total number of applications and patents involved: 22

7. Total fee (37 CFR 1.21(h) & 3.41) \$880.00

Authorized to be charged to deposit account
 Enclosed
 None required (government interest not affecting title)

8. Payment information

Deposit Account Number _____
 Authorized User Name _____

9. Signature: J. Paterson Signature October 29, 2008 Date

 Name of Person Signing

Total number of pages including cover sheet, attachments, and documents: 5

REF: 021754 FRAME: 0085

PATENT COLLATERAL AGREEMENT

This 15th day of October, 2008, Extrusion Dies Industries, LLC, a Delaware limited liability company ("*Debtor*") with its principal place of business and mailing address at 911 Kurth Road, Chippewa Falls, WI 54729, in consideration of ten dollars (\$10.00) and other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, assigns, mortgages and pledges to Harris N.A., a national banking association, with its mailing address at 111 West Monroe Street, Chicago, Illinois 60603, and its successors and assigns ("*Secured Party*"), and grants to Secured Party a continuing security interest in, the following property:

(i) Each patent and patent application listed on Schedule A hereto and all of the inventions described and claimed therein and any and all reissues, continuations, continuations-in-part or extensions thereof; and

(ii) All proceeds of the foregoing, including without limitation any claim by Debtor against third parties for damages by reason of past, present or future infringement of any patent or patent application listed on Schedule A hereto, in each case together with the right to sue for and collect said damages;


to secure the payment and performance of all Obligations of the Borrowers as set out in and defined in that certain Security Agreement bearing even date herewith between Debtor, certain subsidiaries of Debtor and Secured Party, as the same may be amended, modified, or restated from time to time (the "*Security Agreement*").

Debtor does hereby further acknowledge and affirm that the rights and remedies of Secured Party with respect to the assignment, mortgage, pledge and security interest in the patents and patent applications made and granted hereby are more fully set forth in the Security Agreement, the terms and provisions of which are incorporated herein by reference as if fully set forth herein.

[SIGNATURE PAGE TO FOLLOW]

IN WITNESS WHEREOF, Debtor has caused this Patent Collateral Agreement to be duly executed as of the date and year last above written.

EXTRUSION DIES INDUSTRIES, LLC

By 

Ronald J. Kuhnen
Chief Financial Officer

Accepted and agreed to as of the date and year last above written.

HARRIS N.A.

By _____
Name _____
Title _____


IN WITNESS WHEREOF, Debtor has caused this Patent Collateral Agreement to be duly executed as of the date and year last above written.

EXTRUSION DIES INDUSTRIES, LLC

By _____
Ronald J. Kuhnen
Chief Financial Officer

Accepted and agreed to as of the date and year last above written.

HARRIS N.A.

By  _____
Name John M. Howard
Title Senior Vice President

**SCHEDULE A
TO PATENT COLLATERAL AGREEMENT**

**U.S. PATENT NUMBERS
AND PENDING U.S. PATENT APPLICATION NUMBERS**

PENDING PATENT APPLICATIONS				
Country	Application No.	Application Filing Date	Title	Status
USA	08/118,113	9/7/93	Apparatus for Extruding Thermoplastic Materials	Abandoned (foreign patents exist)
USA	11/216,723	8/31/05	Blow Molding Extrusion Apparatus & Method	Pending
USA	60/993,278	9/11/07	Construction Laminate	Pending
USA	11/511,734	10/11/06	Extrusion Die for Forming Polymeric Foam Sheets	Pending

ACTIVE ISSUED PATENTS			
Country	Patent No.	Issue Date	Title/Description
USA	5,067,432	11/26/91	Replaceable Wiping Insert for Slot Die Head
USA	5,375,990	12/27/94	Feed Blocks for Coextrusion Apparatus
USA	5,494,429	2/27/96	Apparatus for Extruding Thermoplastic Material
USA	5,511,962	4/30/96	Extrusion Die
USA	5,618,568	4/8/97	Dual Chamber Vacuum Box
USA	5,679,383	10/21/97	Dual Flexible Lip Extrusion Apparatus
USA	5,770,240	6/23/98	Extrusion Die for Rigid Foam Sheet
USA	5,780,067	7/14/98	Adjustable Coextrusion Feedblock
USA	5,962,041	10/5/99	Dual Flexible Lip Extrusion Apparatus
USA	6,109,592	8/29/00	Flow Control Device and Apparatus for Mounting Same
USA	6,206,680 B1	3/27/01	Extrusion Die Membrane
USA	6,352,424 B1	3/5/02	Extrusion Die Membrane Assembly
USA	6,367,776 B1	4/9/02	Flow Control Device and Apparatus for Mounting Same
USA	6,626,206 B1	9/30/03	Feedblock for Adjusting the Dimensions of a Set of Co-extruded Layers of a Multi-layer Sheet
USA	6,663,375 B1	12/16/03	Dual Flexible Lip Extrusion Apparatus with Pivoting Actuation Member
USA	6,382,333 B2	1/27/04	Quick-Release Extrusion Die
USA	7,074,030 B2	7/11/06	Scraping Assembly for an Extrusion Die and Method for Use Therefore
USA	7,056,112 B2	6/6/06	Extrusion Die and Method for Using the Same