

## PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT						
NATURE OF CONVEYANCE:	ASSIGNMENT						
CONVEYING PARTY DATA							
<table border="1"><thead><tr><th>Name</th><th>Execution Date</th></tr></thead><tbody><tr><td>Mike HAILS</td><td>09/16/2008</td></tr><tr><td>Chris JONES</td><td>09/19/2008</td></tr></tbody></table>	Name	Execution Date	Mike HAILS	09/16/2008	Chris JONES	09/19/2008	
Name	Execution Date						
Mike HAILS	09/16/2008						
Chris JONES	09/19/2008						
RECEIVING PARTY DATA							
Name:	RHODIA UK LIMITED						
Street Address:	OAK HOUSE, REEDS CRESCENT						
City:	WATFORD HERTFORDSHIRE						
State/Country:	UNITED KINGDOM						
Postal Code:	WD24 4QP						
PROPERTY NUMBERS Total: 1							
<table border="1"><thead><tr><th>Property Type</th><th>Number</th></tr></thead><tbody><tr><td>Application Number:</td><td>11887929</td></tr></tbody></table>	Property Type	Number	Application Number:	11887929			
Property Type	Number						
Application Number:	11887929						
CORRESPONDENCE DATA							
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ATTORNEY DOCKET NUMBER:	1022702-000353						
NAME OF SUBMITTER:	Norman H. Stepno						
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PATENT  
REEL: 021776 FRAME: 0218

# **ASSIGNMENT** (JOINT)

THIS ASSIGNMENT, by MIKE HAILS and CHRIS JONES, residing at 149 MALVERN ROAD, WORCESTER WORCESTERSHIRE WR2 4LN GREAT BRITAIN and 110 SUTHERLAND ROAD, CHESLYN HAY STAFFORDSHIRE WS6 7BS GREAT BRITAIN (hereinafter referred to as "the Assignors"), respectively, witnesseth:

WHEREAS, the Assignors have invented certain new and useful improvements in IMPROVED ANALYSIS OF POLYMERIC SCALE INHIBITORS set forth in an application for Letters Patent of the United States, which is a

- (1) ☐ provisional application
  - (a) ☐ bearing Application No. , and filed on :
  - (b) ☐ to be filed herewith, or
- (2) ☒ non-provisional application
  - (a) ☒ bearing Application No. 11/887,929, and filed on October 5, 2007;
  - (b) ☐ having an oath or declaration executed on even date herewith prior to filing of application;
  - (c) ☐ having an oath or declaration executed on a different date than this Assignment, and

WHEREAS, RHODIA UK LIMITED, a corporation duly organized under and pursuant to the laws of GREAT BRITAIN and having a principal place of business at OAK HOUSE, REEDS CRESCENT, WATFORD HERTFORDSHIRE WD24 4QP, GREAT BRITAIN (hereinafter referred to as "the Assignee"), is desirous of acquiring the entire right, title, and interest in and to said inventions, the right to file applications on said inventions and the entire right, title and interest in and to any applications, including provisional applications for Letters Patent of the United States or other countries claiming priority to said application, and in and to any Letters Patent or Patents, United States or foreign, to be obtained therefore and thereon

NOW, THEREFORE, for good and sufficient consideration, the receipt of which is hereby acknowledged, the Assignors have sold, assigned, transferred, and set over, and by these presents do sell, assign, transfer, and set over, unto the Assignee, its successors, legal representatives, and assigns the entire right, title, and interest in and to the above-mentioned inventions, the right to file applications on said inventions and the entire right, title and interest in and to any applications for Letters Patent of the United States or other countries claiming priority to said applications, and any and all Letters Patent or Patents of the United States of America and all foreign countries that may be granted therefore and thereon, and in and to any and all applications claiming priority to said applications, divisions, continuations, and continuations-in-part of said applications, and reissues and extensions of said Letters Patent or Patents, and all rights under the International Convention for the Protection of Industrial Property, the same to be held and enjoyed by the Assignee, for its own use and behoof and the use and behoof of its successors, legal representatives, and assigns, to the full end of the term or terms for which Letters Patent or Patents may be granted as fully and entirely as the same would have been held and enjoyed by the Assignors had this sale and assignment not been made.

AND for the same consideration, the Assignors hereby covenant and agree to and with the Assignee, its successors, legal representatives, and assigns, that, at the time of execution and delivery of these presents, the Assignors are the sole and lawful owners of the entire right, title, and interest in and to the inventions set forth in said applications and said applications, including provisional applications, above-mentioned, and that the same are unencumbered, and that the Assignors have good and full right and lawful authority to sell and convey the same in the manner herein set forth.

AND for the same consideration, the Assignors hereby covenant and agree to and with the Assignee, its successors, legal representatives, and assigns that the Assignors will, whenever counsel of the Assignee, or the counsel of its successors, legal representatives, and assigns, shall advise that any proceeding in connection with said inventions or said applications for Letters Patent or Patents, or any proceeding in connection with Letters Patent or Patents for said inventions in any country, including interference proceedings, is lawful and desirable, or that any application claiming priority to said application, division, continuation, or continuation-in-part of any applications for Letters Patent or Patents, or any reissue or extension of any Letters Patent or Patents to be obtained thereon, is lawful and desirable, sign all papers and documents, take all lawful oaths, and do all acts necessary or required to be done for the procurement, maintenance, enforcement, and defense of Letters Patent or Patents for said inventions, without charge to the Assignee, its successors, legal representatives, and assigns, but at the cost and expense of the Assignee, its successors, legal representatives, and assigns;

AND the Assignors hereby authorize and request the attorneys of Buchanan Ingersoll & Rooney PC to insert in the spaces provided above the title of the invention, filing date, application number, and attorney's docket number of said application when known.

AND the Assignors hereby request the Commissioner of Patents to issue any and all said Letters Patent of the United States to the Assignee as the Assignee of said inventions, the Letters Patent to be issued for the sole use and behoof of the Assignee, its successors, legal representatives, and assigns.

DATE 16<sup>th</sup> SEPT 2008

  
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MIKE HAILS

DATE 19<sup>th</sup> SEPT 2008

  
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CHRIS JONES