Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
John N. Owens	11/18/2008
Ingrid A. Rousseau	11/17/2008
Elisabeth J. Berger	11/17/2008
Hamid G. Kia	11/17/2008

RECEIVING PARTY DATA

Name:	GM Global Technology Operations, Inc.
Street Address:	P.O. Box 300
Internal Address:	Mail Code: 482-C23-B21
City:	Detroit
State/Country:	MICHIGAN
Postal Code:	48265-3000

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	12273903

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER:	GMC-231-A
NAME OF SUBMITTER:	Julia Church Dierker

PATENT REEL: 021916 FRAME: 0455

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\$40.00

CH \$40

Total Attachments: 1 source=GMC231A_P003996_Assignment_signed#page1.tif

PATENT REEL: 021916 FRAME: 0456

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P003996-RD-JMC entitled

METHOD OF FORMING A PART WITH A FEATURE HAVING A DIE-LOCKED **GEOMETRY**

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize all attorneys/agents associated with Customer No. 74829 to insert the application number and filing date of said application here in parentheses (12/273,903 filed November 19, 2008) when known.

Inventor's signature	John M. Owens	Date 11/15/2008
Full name :	JOHN N. OWENS	Declaration dated:
Residence:	FRANKLIN, MICHIGAN	11/18/2008
Inventor's signature		Date N 17 2008
Full name:	INGRID A. ROUSSEAU	Declaration dated:
Residence:	CLINTON TOWNSHIP, MICHIGAN	11/17/2008
Inventor's signature	Elisabeth Bryn	Date_//-17-08
Full name:	ELISABETH J. BERGER	Declaration dated:
Residence:	FARMINGTON HILLS, MICHIGAN	11-17-08
Inventor's signature	H PMR.	Date
Full name:	HAMID G. KIA	Declaration dated:
Residence:	BLOOMFIELD HILLS, MICHIGAN	<u> </u>

PATENT

RECORDED: 12/02/2008 REEL: 021916 FRAME: 0457