PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Dharmaraj Ramchandra RAO	11/15/2008
Rajendra Narayanrao KANKAN	11/18/2008
Maruti Ganpati GHAGARE	11/15/2008

RECEIVING PARTY DATA

Name:	Cipla Ltd.
Street Address:	289 Bellasis Road, Mumbai Central
City:	Mumbai
State/Country:	INDIA
Postal Code:	400 008

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	12303918

CORRESPONDENCE DATA

Fax Number: (612)332-9081

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

612.371.5240 Phone:

mmiller@merchantgould.com Email:

Correspondent Name: Mark T. Skoog Address Line 1: PO Box 1450

Address Line 4: Minneapolis, MINNESOTA 55402-0910

11336.0091USWO ATTORNEY DOCKET NUMBER:

NAME OF SUBMITTER: Mark T. Skoog

Total Attachments: 2

500724669

source=Assignment(Signed)#page1.tif source=Assignment(Signed)#page2.tif

PATENT

REEL: 021942 FRAME: 0636

INSTRUCTIONS

US ASSIGNMENT TO CORPORATION

WHEREAS,

Inventor(s) Name, Address, Citizenship

- 1. Dharmaraj Ramchandra RAO residing at 4/403 Garden Enclave, Pokhran Road 2, Thane West, Mumbai 400 601, Maharashtra, INDIA and a citizen of INDIA;
- 2. Rajendra Narayanrao KANKAN residing at 1204, Heritage Hiranandani Gardens, Powai, Mumbai 400 076, Maharashtra, INDIA and a citizen of INDIA; 3. Maruti Ganpati GHAGARE residing at 204/4, Shree Swami Krupa Dhokali, Kolshet Road, Thane (W), Mumbai 400 607, Maharashtra, INDIA and a citizen of INDIA;

in the requested information:

- select the first check box if the application is a national stage of a PCT application and provide the international application number and filing date before sending the assignment for execution;
- select the second check box if the application will be filed without the executed assignment once the assignment is executed and the serial number and filing date of the U.S. application are known, provide this information before recordation:
- select the third check box if the application was previously filed and provide the serial number and filing date before sending the assignment for execution; or
- select the fourth check box if the application will be filed with the application.

Check the appropriate box and fill (herein called "THE UNDERSIGNED") have made an invention and have executed an application for Letters Patent of the United States entitled PROCESS FOR THE SYNTHESIS OF IBANDRONATE SODIUM and which:

is the national stage application of International Application No.					
PCT/IN2007/000255	filed on June 22, 2007;				
will be filed without this executed PATENT ASSIGNMENT. THE					
	eby authorizes, and requests				
legal representatives,	of Merchant & Gould PC, w	ho are associated			
with customer number 23552, to insert here in parenthesis (U.S.					
Serial No.	, filed) this			
application's U.S. Serial Number and filing date, when known;					
was filed on	and was given U.	S. Serial No.			
	_; or				
is filed concurrently h	erewith;				

Name of Corporation

AND WHEREAS Cipla Ltd. (herein called "ASSIGNEE"), a corporation organized under the laws of INDIA, and having an office and place of business at 289 Bellasis Road, Mumbai Central, Mumbai 400 008, INDIA

State or Country of Incorporation and Address wishes to acquire the entire right, title and interest in and to said invention and patent application and any Letters Patent to be obtained therefor;

NOW, THEREFORE, for and in consideration of the sum of One Dollar and other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, THE UNDERSIGNED hereby sell, assign and transfer to the ASSIGNEE, its successors and assigns, the entire right, title and interest for the United States in and to the invention disclosed in the aforesaid application,

Page 1 of 2

and in and to the said application, all divisions, continuations, or renewals thereof, all Letters Patent which may be granted therefrom, and all reissues or extensions of such patents, and THE UNDERSIGNED hereby authorize and request the Commissioner of Patents to issue any and all United States Letters Patent for the aforesaid invention to the ASSIGNEE of the entire right, title and interest in and to the same, for the use of the ASSIGNEE, its successors and assigns.

THE UNDERSIGNED hereby agree that THE UNDERSIGNED, their executors and legal representatives will make, execute and deliver (without charge but at the expense of the ASSIGNEE) any and all other instruments in writing including any and all further application papers, affidavits, assignments and other documents, and will communicate to said ASSIGNEE, its successors and representatives all facts known to THE UNDERSIGNED relating to said invention and the history thereof and will testify in all legal proceedings and generally do all things which may be necessary or desirable to vest the ASSIGNEE, its successors or assigns the entire right, title and interest in and to the said invention, applications, Letters Patent, rights, titles, benefits, privileges and advantages hereby sold, assigned and conveyed, or intended so to be.

THE UNDERSIGNED represent and agree with said ASSIGNEE its successors and assigns, that no assignment grant, mortgage, license or other agreement affecting the rights and property herein conveyed has been or will be made to others by THE UNDERSIGNED, and that full right to convey the same as herein expressed is possessed by THE UNDERSIGNED.

IN TESTIMONY WHEREOF, THE UNDERSIGNED have hereunto set their hand on the dates indicated below.

Each inventor must sign & date

Note: No legalization or

other witness required

Signature Dharmaraj Ramchandra RAO

15th Nov 2008

Date

Signature Signature

18th Mov 2008

Date

Rajendra Narayanrao KANKAN

Signature Maruti Ganpati GHAGARE

Date

RECORDED: 12/09/2008