PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
TAKUJI NOMURA	12/11/2008
MAKOTO SAKAI	12/11/2008

RECEIVING PARTY DATA

Name:	UNITAC INCORPORATED	
Street Address:	23-21 Minamimukonoso 3-chome	
Internal Address:	Amagasaki-shi	
City:	Hyogo	
State/Country:	JAPAN	
Postal Code:	6610033	

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	12348620

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER: 0673-185P

NAME OF SUBMITTER: Fritz L. Schweitzer, Jr.

Total Attachments: 2

500745693

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PATENT

REEL: 022057 FRAME: 0156

ASSIGNMENT

WHEREAS **Takuji NOMURA** (hereinafter referred to as ("ASSIGNOR") has made an invention in

METHOD FOR MANUFACTURING DRILL HEAD

and has executed a Provisional or Non-Provisional application for Letters Patent of the United States covering said invention of even date herewith; and

WHEREAS UNITAC INCORPORATED, a corporation organized under the laws of Japan, having a place of business at 23-21, Minamimukonoso 3-chome, Amagasaki-shi, Hyogo, 6610033 JAPAN (hereinafter "ASSIGNEE") is desirous of obtaining the entire right, title, and interest in and to said invention and said application..

NOW, THEREFORE, in consideration of the sum of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which is acknowledged, the ASSIGNOR does hereby sell and assign to the ASSIGNEE, its successors, legal representatives and assigns, the entire, right, title and interest, world wide, in and to said invention, and said application together with all divisions, renewals, and continuations, thereof and, if said application is a provisional application, all non-provisional applications claiming priority thereof, and all patents of the United States which may be granted thereon and all reissues and extensions thereof, together with any and all rights of priority relating to said invention, said applications and said Patents; and the ASSIGNOR hereby authorizes and requests the Commissioner of Patents of the United States to issue all patents for said invention to the ASSIGNEE, its successors, legal representatives and assigns, in accordance with the terms of this instrument.

The ASSIGNOR has the full right to convey the entire interest herein assigned, and have not made, and will not make, any agreement in conflict herewith.

The ASSIGNOR further agrees to communicate to the ASSIGNEE, its successors, legal representatives and assigns, any facts known to the ASSIGNOR respecting said invention, and to testify in any legal proceeding, to sign all lawful papers, to execute all divisional, continuing and reissue applications, to make all declarations and to generally do everything possible to assist the ASSIGNEE, it successors, legal representatives and assigns, to obtain and to enforce patent rights for said invention in any country.

Assignor (Takuji NOMURA Date December 11, 2008)

ASSIGNMENT

WHEREAS **Makoto SAKAI** (hereinafter referred to as ("ASSIGNOR") has made an invention in

METHOD FOR MANUFACTURING DRILL HEAD

and has executed a Provisional or Non-Provisional application for Letters Patent of the United States covering said invention of even date herewith; and

WHEREAS UNITAC INCORPORATED, a corporation organized under the laws of Japan, having a place of business at 23-21, Minamimukonoso 3-chome, Amagasaki-shi, Hyogo, 6610033 JAPAN (hereinafter "ASSIGNEE") is desirous of obtaining the entire right, title, and interest in and to said invention and said application..

NOW, THEREFORE, in consideration of the sum of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which is acknowledged, the ASSIGNOR does hereby sell and assign to the ASSIGNEE, its successors, legal representatives and assigns, the entire, right, title and interest, world wide, in and to said invention, and said application together with all divisions, renewals, and continuations, thereof and, if said application is a provisional application, all non-provisional applications claiming priority thereof, and all patents of the United States which may be granted thereon and all reissues and extensions thereof, together with any and all rights of priority relating to said invention, said applications and said Patents; and the ASSIGNOR hereby authorizes and requests the Commissioner of Patents of the United States to issue all patents for said invention to the ASSIGNEE, its successors, legal representatives and assigns, in accordance with the terms of this instrument.

The ASSIGNOR has the full right to convey the entire interest herein assigned, and have not made, and will not make, any agreement in conflict herewith.

The ASSIGNOR further agrees to communicate to the ASSIGNEE, its successors, legal representatives and assigns, any facts known to the ASSIGNOR respecting said invention, and to testify in any legal proceeding, to sign all lawful papers, to execute all divisional, continuing and reissue applications, to make all declarations and to generally do everything possible to assist the ASSIGNEE, it successors, legal representatives and assigns, to obtain and to enforce patent rights for said invention in any country.

Makoto Sakal December 11, 2008
Assignor Makoto SAKAI Date

RECORDED: 01/05/2009

PATENT REEL: 022057 FRAME: 0158