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Attorney Docket No. 7378/91665

To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(s) below.

1. Name of conveying party(ies)/Execution Date(s):

Sadanao OKUDA
Tsutomu NIO
Hiroshi HAYASHI
Shinichiro SHIMURA
Takayuki SHIMIZU
Masahiko ABE
Hideki SAKAI
Kenichi SAKAI

2. Name and address of receiving party(ies)

Name: RISO KAGAKU CORPORATION
Street Address: 5-34-7, Shiba, Minato-ku
City: Tokyo
Country: JAPAN Postal Code: 108-8385

Additional name(s) and address(es) attached? Yes No

Execution Date: September 30, 2008

Additional name(s) of conveying party(ies) attached? Yes No

3. Nature of conveyance:

- Assignment Merger
- Security Agreement Change of Name
- Government Interest Assignment
- Executive Order 9424, Confirmatory License
- Other _____

4. Application or patent number(s):

This document is being filed together with a new application.

A. Patent Application No.(s)

B. Patent No.(s)

12/230,208

Additional numbers attached? Yes No

5. Name and address to whom correspondence concerning document should be mailed:

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6. Total number of applications and patents involved: One (1)

7. Total fee (37 C.F.R. 51.21(h) & 3.41)... \$40.00

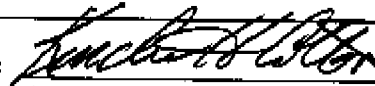
- Charge to Deposit Account for 7378/91665
- Enclosed
- None required (government interest not affecting title)

8. Payment Information

Deposit Account No. 06-1135

Authorized User Name Kendrew H. Colton

9. Signature:


Kendrew H. Colton, #30,368

January 9, 2009

Date

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Please return signed/recorded to:

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USA Patent Appl.
Sole or Joint

For inventions made outside USA
executed with or after application
Atty. Dkt. _____
IFP-938

NONPROVISIONAL ASSIGNMENT NONPROVISIONAL
OF NONPROVISIONAL APPLICATION

In consideration of the sum of Ten Dollars (\$10.00) and other good and valuable consideration paid to each of the undersigned, to wit:

INSERT NAME(S) OF INVENTOR(S)
(1) Sadanao OKUDA
(2) Tsutomu NIO
(3) Hiroshi HAYASHI
(4) Shinichiro SHIMURA
(5) Takayuki SHIMIZU
 x box if continued on page 2

the receipt and sufficiency of which are hereby acknowledged by the undersigned who at the request of, hereby sell(s), assign(s) and transfer(s) unto:

INSERT NAME(S) OF ASSIGNEE(S) & ADDRESS(ES)
RISO KAGAKU CORPORATION,
a corporation organized under the law of Japan,
of 5-34-7, Shiba, Minato-ku, TOKYO, 108-8385 JAPAN.

(hereinafter designated "ASSIGNEE") the entire right, title and interest for the United States of America as defined in 35 U.S.C. 100, in the invention and all applications including any divisions, continuations, substitutes, and reissues thereof, and all resulting patents, known as

TITLE OF INVENTION
W/O EMULSION INK FOR INKJET

NOTE -> for which the undersigned executed an application for Letters Patents of the United States of America:
(A) even date herewith
(B) on _____
(C) in U.S. Appln. No. _____ / _____ filed _____

AND the undersigned hereby authorize(s) and request(s) the United States Commissioner of Patents and Trademarks to issue said Letters Patent to the said ASSIGNEE, for its interest as ASSIGNEE, its successors, assigns and legal representatives; the undersigned agree(s) that the attorney of record in said application shall hereinafter act on behalf of said ASSIGNEE;

AND the undersigned hereby agree(s) to testify and execute any papers for ASSIGNEE, its successors, assigns and legal representatives, deemed essential by ASSIGNEE to ASSIGNEE'S full protection and title in and to the invention hereby transferred.

NOTE -> The undersigned hereby authorize(s) Fitch, Even, Tabin & Flannery of the above address to insert hereon any further identification necessary or desirable for recordation of this document.

INVENTORS	DATE SIGNED	WITNESSES
1) <u>Sadanao Okuda</u> Name: Sadanao OKUDA	<u>Sep. 30, 2008</u>	<u>Sachiko Komai</u>
2) <u>Tsutomu Nio</u> Name: Tsutomu NIO	<u>Sep. 30, 2008</u>	<u>Kyoko Kubo</u>
3) <u>Hiroshi Hayashi</u> Name: Hiroshi HAYASHI	<u>Sep. 30, 2008</u>	<u>Masakazu Honda</u>
4) <u>Shinichiro Shimura</u> Name: Shinichiro SHIMURA	<u>Sep. 30, 2008</u>	<u>Kenichi Shibuya</u>
5) <u>Takayuki Shimizu</u> Name: Takayuki SHIMIZU	<u>Sep. 30, 2008</u>	<u>Sachiko Komai</u>

ASSIGNMENT
(Continued from page 1)

LISTING OF ADDITIONAL INVENTORS

INSERT
NAME(S) OF
INVENTOR(S)

(6) Masahiko ABE
(8) Kenichi SAKAI
(10) _____
(12) _____
(14) _____

(7) Hideki SAKAI
(9) _____
(11) _____
(13) _____
(15) _____

SIGNATURES OF ADDITIONAL INVENTORS/WITNESSES/DATES SIGNED

INVENTORS	DATE SIGNED	WITNESSES
6) <u>Masahiko Abe</u> Name: Masahiko ABE	<u>Sep. 30, 2008</u>	<u>Kyoko Kubo</u>
7) <u>Hideki Sakai</u> Name: Hideki SAKAI	<u>Sep. 30, 2008</u>	<u>Masakazu Horada</u>
8) <u>Kenichi Sakai</u> Name: Kenichi SAKAI	<u>Sep. 30, 2008</u>	<u>Kenichi Shibuya</u>
9) _____ Name: _____	_____	_____
10) _____ Name: _____	_____	_____
11) _____ Name: _____	_____	_____
12) _____ Name: _____	_____	_____
13) _____ Name: _____	_____	_____
14) _____ Name: _____	_____	_____
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