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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Shekhar G. Wakade	01/13/2009
Frederick J. Rozario	01/16/2009
Glenn E. Clever	01/12/2009
Joseph E. Robbins	01/12/2009

RECEIVING PARTY DATA

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PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	12359391

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NAME OF SUBMITTER:	John D. Reed

PATENT REEL: 022153 FRAME: 0206

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\$40.00 00.000 Total Attachments: 2

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> PATENT REEL: 022153 FRAME: 0207

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P002723-US-NP-PTE-CHE entitled

METHOD OF MAKING COMPONENT SHAPES HAVING NON-ROUND EXTERIOR SHAPES

filed. I authorize atto	a declaration dated as indicated below. orney JOHN D. REED to insert the applicarentheses (ation number and filing date of said
Inventor's signature	Strude	Date
Full name:	SHEKHAR G. WAKADE	Declaration dated:
Residence:	GRAND BLANC, MICHIGAN	
Inventor's signature		Date
Full name:	FREDERICK J. ROZARIO	Declaration dated:
Residence:	FENTON, MICHIGAN	
Inventor's signature	Mich	
Full name:	GLENN E. CLEVER	Declaration dated:
Residence:	WASHINGTON, MICHIGAN	1-12-09
Inventor's signature	Jule. Phi	Date 1-12-09
Full name:	JOSEPH E. ROBBINS	Declaration dated:
Residence:	MAYVILLE, MICHIGAN	1-12-09

PATENT REEL: 022153 FRAME: 0208

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P002723-US-NP-PTE-CHE entitled

METHOD OF MAKING COMPONENT SHAPES HAVING NON-ROUND EXTERIOR SHAPES

filed, I authorize atto	a declaration dated as indicated below. briney JOHN D. REED to insert the application arentheses (cation number and filing date of said
Inventor's signature		Date
Full name:	SHEKHAR G. WAKADE	Declaration dated:
Residence:	GRAND BLANC, MICHIGAN	
Inventor's signature Full name:	Idenskifhozario FREDERICK J. ROZARIO	Date 16 JAN 2009 Declaration dated:
Residence:	FENTON, MICHIGAN	16 JAN 2009
Inventor's signature		Date
Full name:	GLENN E. CLEVER	Declaration dated:
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Inventor's signature		Date
Full name :	JOSEPH E. ROBBINS	Declaration dated:
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RECORDED: 01/26/2009

PATENT REEL: 022153 FRAME: 0209