PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	MERGER
EFFECTIVE DATE:	01/01/2005

CONVEYING PARTY DATA

Name	Execution Date
Conforma Clad Inc.	12/10/2004

RECEIVING PARTY DATA

Name:	Kennametal Inc.	
Street Address:	1600 Technology Way, P. O. Box 231	
City:	Latrobe	
State/Country:	PENNSYLVANIA	
Postal Code:	15650-0231	

PROPERTY NUMBERS Total: 2

Property Type	Number
Patent Number:	5164247
Patent Number:	6309762

CORRESPONDENCE DATA

Fax Number: (724)539-5903

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 724-539-3848

Email: k-corp-ip.group@kennametal.com

Correspondent Name: Matthew W. Smith

Address Line 1: 1600 Technology Way, P. O. Box 231
Address Line 4: Latrobe, PENNSYLVANIA 15650-0231

ATTORNEY DOCKET NUMBER:	K-2790 & K-2791
NAME OF SUBMITTER:	Matthew W. Smith

Total Attachments: 3

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PATENT REEL: 022510 FRAME: 0873



PAGE 1

The First State

I, HARRIET SMITH WINDSOR, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF MERGER, WHICH MERGES:

"CONFORMA CLAD INC.", A DELAWARE CORPORATION,

"GREENFIELD INDUSTRIES, INC.", A DELAWARE CORPORATION,
"ROGERS TOOL WORKS, INC.", A DELAWARE CORPORATION,
WITH AND INTO "KENNAMETAL INC." UNDER THE NAME OF
"KENNAMETAL INC.", A CORPORATION ORGANIZED AND EXISTING UNDER
THE LAWS OF THE STATE OF PENNSYLVANIA, AS RECEIVED AND FILED IN
THIS OFFICE THE SEVENTEENTH DAY OF DECEMBER, A.D. 2004, AT 10:18

AND I DO HEREBY FURTHER CERTIFY THAT THE EFFECTIVE DATE OF THE AFORESAID CERTIFICATE OF MERGER IS THE FIRST DAY OF JANUARY, A.D. 2005.

A FILED COPY OF THIS CERTIFICATE HAS BEEN FORWARDED TO THE NEW CASTLE COUNTY RECORDER OF DEEDS.

O'CLOCK P.M.

3899312

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8100M

Farriet Smith Windson Secretary of State

AUTHENTICATION: 3561455

DATE: 12-20-04

PATENT REEL: 022510 FRAME: 0874

State of Delaware Secretary of State Division of Corporations Delivered 10:18 PM 12/17/2004 FILED 10:18 PM 12/17/2004 AV 040919761 - 2606123 FILE

CERTIFICATE OF MERGER

of

CONFORMA CLAD INC. (a Delaware corporation)

and

GREENFIELD INDUSTRIES, INC. (a Delaware corporation)

and

ROGERS TOOL WORKS, INC. (a Delaware corporation)

INTO

KENNAMETAL INC. (a Pennsylvania corporation)

The undersigned corporation does hereby certify that:

1. The name and states of incorporation of each of the constituent corporations of the merger is as follows:

NAME:

STATE OF INCORPORATION:

Conforma Clad Inc.

Delaware

Greenfield Industries, Inc.

Delaware

Rogers Tool Works, Inc.

Delaware

Kennametal Inc.

Pennsylvania

- 2. An Agreement of Merger between the parties to the merger has been approved, adopted, certified, executed and acknowledged by each of the constituent corporations in accordance with the requirements of Section 252 of the General Corporation Law of Delaware.
- 3. The name of the surviving corporation of the merger is Kennametal Inc., a Pennsylvania corporation.

PATENT REEL: 022510 FRAME: 0875

- 4. The Certificate of Incorporation of Kennametal Inc., a Pennsylvania corporation which is surviving the merger, shall continue in full force and effect as the Certificate of Incorporation of the surviving corporation.
- 5. The executed Agreement of Merger is on file at an office of the surviving corporation, the address of which is 1600 Technology Way, Latrobe, PA 15650.
- 6. A copy of the Agreement of Merger will be furnished by the surviving corporation, on request and without cost, to any stockholder of any constituent corporation.
- The state of Delaware in any proceeding for enforcement of any obligation of Conforma Clad Inc., Greenfield Industries, Inc., and Rogers Tool Works, Inc. as well as for enforcement of any obligation of the surviving corporation arising from the merger, including any suit or other proceeding to enforce the right of any stockholder as determined in appraisal proceedings pursuant to the provisions of Section 262 of the General Corporation Law of the state of Delaware, and it does hereby irrevocably appoint the Secretary of State of Delaware as its agent to accept service of process in any such suit or other proceeding. The address to which a copy of such process shall be mailed by the Secretary of State of Delaware is 1600 Technology Way, Latrobe, Pennsylvania 15650 until the surviving corporation shall have hereafter designated in writing to the said Secretary of State a different address for such purpose.
 - 8. This Certificate of Merger shall be effective on January 1, 2005.

Executed on December 10, 2004 KENNAMETAL INC.

By: David W. Greenfield

Title: Vice President, Secretary and

General Counsel

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RECORDED: 04/08/2009