

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Mr. Donald J. Spinella	04/16/2009
Mr. John R. Brockenbrough	05/14/2009
Mr. Joseph M. Fridy	04/14/2009
RECEIVING PARTY DATA	
Name:	ALCOA INC.
Street Address:	Alcoa Corporate Center
Internal Address:	201 Isabella Street
City:	Pittsburgh
State/Country:	PENNSYLVANIA
Postal Code:	15212-5858
PROPERTY NUMBERS Total: 2	
Property Type	Number
Application Number:	12246820
PCT Number:	US0930334
CORRESPONDENCE DATA	
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Phone:	724 337 4185
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Correspondent Name:	Alcoa Intellectual Property Department
Address Line 1:	100 Technical Drive, C-70
Address Line 4:	Alcoa Center, PENNSYLVANIA 15069
ATTORNEY DOCKET NUMBER:	06-0256PCT CIP
NAME OF SUBMITTER:	Peter J. Borghetti

CH \$80.00 12246820

Total Attachments: 2

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ASSIGNMENT

In consideration of \$1.00 (one dollar) and other good and valuable considerations, the receipt of which is hereby acknowledged, and intending to be legally bound hereby, we, Donald J. Spinella, of the city of Greensburg, John R. Brockenbrough, of the city of Murrysville, and Joseph M. Fridy, of the city of Pittsburgh, all of the Commonwealth of Pennsylvania.

Hereby sell, assign and transfer to Alcoa Inc., a corporation of the Commonwealth of Pennsylvania, having a place of business at Alcoa Corporate Center, 201 Isabella Street, Pittsburgh, Pennsylvania 15212-5858, County of Allegheny, its successors, assigns, and legal representatives, our entire right, title and interest, for all countries, in and to any and all improvements which are disclosed and claimed, and any and all improvements which are disclosed but not claimed, in the application for United States Non-Provisional Application filed October 7, 2008, U.S. Serial Number 12/246,820, entitled "**PRODUCTION OR ASSEMBLY LINE METHOD OF SPOT WELDING**" (Atty. Docket No.:06-0256CIP) and PCT International Application filed January 7, 2009, **PCT Application Number PCT/US09/30334**, entitled "**PRODUCTION OR ASSEMBLY LINE METHOD OF SPOT WELDING**" (Atty. Docket No.:06-0256CIP PCT) in and to said application and all divisional, continuing, substitute, renewal, reissue, and all other applications for Letters Patent which have been or shall be filed on any of said improvements disclosed in said application; and in and to all original and reissued patents which have been or shall be issued on said improvements;

Authorize and request the Commissioner of Patents and Trademarks to issue to said Assignee, Alcoa Inc., its successors, assigns and legal representatives, in accordance with this assignment, any and all United States Letters Patent on said improvements, or any of them disclosed in said application;

Agree that, when requested, without charge to but at the expense of said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, we will, for all countries execute all divisional, continuing, substitute, renewal, reissue, and all other patent applications on any and all said improvements; execute all rightful oaths and other papers; communicate to said Assignee, its successors, assigns, and representatives, all facts known to us relating to said improvements and the history thereof; testify in all legal proceedings; and generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing, maintaining and enforcing proper patent protection for said improvements, and for vesting title to said improvements and all applications for patents and all patents on said improvements, in said Assignee, its successors, assigns and legal representatives.

