PATENT ASSIGNMENT

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| SUBMISSION TYPE: | NEW ASSIGNMENT |
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| NATURE OF CONVEYANCE: | ASSIGNMENT |

CONVEYING PARTY DATA

| Name | Execution Date |
|------------------------------|----------------|
| Paul Alexander DE VRIES | 06/18/2009 |
| Huibrecht Adriaan WOUTERS | 06/02/2009 |
| Marcellus Albertus HOGENBOOM | 06/08/2009 |

RECEIVING PARTY DATA

| Name: | Aleris Switzerland GmbH |
|-----------------|-------------------------|
| Street Address: | Pestalozzistrasse 2 |
| City: | Schaffhausen |
| State/Country: | SWITZERLAND |
| Postal Code: | CH-8200 |

PROPERTY NUMBERS Total: 1

| Property Type | Number |
|---------------------|----------|
| Application Number: | 12304293 |

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER: 8674.066.US0000

NAME OF SUBMITTER: Anthony P. Venturino

Total Attachments: 2

PATENT REEL: 022919 FRAME: 0396

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PATENT REEL: 022919 FRAME: 0397

ATTORNEY DOCKET No.: 8674.066.US0000 U.S. PATENT APPLICATION No. 12/304,293

ASSIGNMENT

WHEREAS, WE, Paul Alexander DE VRIES, residing at Vondellaan 91, 1941 LII Beverwijk, Netherlands, Huibrecht Adriaan WOUTERS, residing at Beekforel 26, 2318 MB Leiden, Netherlands and Marcellus Albertus HOGENBOOM, residing at Schoener 95, 2377 DD Oude Wetering, Netherlands; have invented certain new and useful improvements in and to the invention entitled:

METHOD FOR THE SEPARATION OF MOLTEN ALUMINIUM AND SOLID INCLUSIONS

| described in a | n application for Letters Patent (hereinafter collectively the "Invention") |
|----------------|---|
| (Check one) | |
| | attached hereto. |
| \boxtimes | filed on: December 11, 2008 |
| | as Application No.: 12/304,293 |
| \boxtimes | which is the US National Stage of PCT/EP2007/005448 having an |
| | international filing date of June 20, 2007. |
| | AND MURRORAGE ALL CONTRACTOR AND |

AND, WHEREAS, Aleris Switzerland GmbH, a corporation having a place of business located at Pestalozzistrasse 2, CH-8200 Schaffhausen, Switzerland (hereinafter "ASSIGNEE"), is desirous of acquiring certain rights to the Invention including all patents and patent applications thereto;

NOW, THEREFORE, in view of good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, we do hereby sell, assign and transfer unto said ASSIGNEE, its successors, assigns and legal representatives, our entire right, title and interest in and throughout the United States of America (including its territories and dependencies) and all countries foreign thereto in and to said Invention including said United States patent application(s), any other United States patent application(s), including provisional, divisional, renewal, substitute, continuation, reexamination and reissue applications, based in whole or in part on said United States patent application or in whole or in part on said Invention, any foreign applications, including international and regional applications, based in whole or in part on any of the aforesaid United States applications or in whole or in part on said Invention, in and to any and all letters patent, including extensions thereof, of any country which have been or may be granted on any of the aforesaid applications or on said Invention or any part(s) thereof, and in and to any right to claim priority to any of the aforesaid patents and/or patent applications;

AND WE hereby authorize and request our agents, Novak, Druce & Quigg LLP, whose address is 1300 I Street, N.W., Suite 1000 West Tower, Washington, D.C. 20005, to insert hereon any identification necessary or desirable for recordation of this document, including the filing date and application number of said application when known.

AND WE hereby agree for ourselves and our heirs, executors and administrators to execute without further consideration any further documents and instruments which may be necessary, lawful and proper in the prosecution of said above-referenced application or in the

PATENT REEL: 022919 FRAME: 0398 preparation or prosecution of any continuing, substitute, divisional, renewal, reexamination or reissue application or in any amendments, extensions or interference proceedings, or other applications for patents of any region or country, that may be necessary to secure to ASSIGNEE its interest and title in and to said Invention or any part(s) thereof, and in and to said several patents or any of them;

AND WE hereby covenant for ourselves and our legal representatives, and agree with said ASSIGNEE, its successors and assigns, that we have granted no right or license to make, use, sell or offer to sell said Invention, to anyone except said ASSIGNEE, that prior to the execution of this deed, our right, title and interest in said Invention had not been otherwise encumbered, and that we have not and will not execute any instrument in conflict therewith;

AND WE do hereby authorize and request the United States Commissioner for Patents to issue any and all letters patent which may be granted upon said United States applications, or upon said Invention or any part(s) thereof when granted, to said ASSIGNEE.

IN WITNESS WHEREOF, WE have hereunto set our hands and seals.

FOR ASSIGNOR(S): The Named Inventor(s)

/8/6/9
Date

Paul Alexander DE VRIES

WITNESS

Date

Huibrecht Adman WOUTERS

WITNESS

(12-01-1009
Date

Marcellus Albertus HOGENBOOM

WITNESS

June 2009

H. G. Sanka.

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