

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	SECURITY AGREEMENT
CONVEYING PARTY DATA	
Name	Execution Date
Silver Line Building Products LLC	07/15/2009
RECEIVING PARTY DATA	
Name:	U.S. Bank National Association, as agent
Street Address:	80 South 8th Street
Internal Address:	2200 IDS Center
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PROPERTY NUMBERS Total: 1	
Property Type	Number
Patent Number:	6243999
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**NOTICE
OF
GRANT OF SECURITY INTEREST
IN
PATENTS**

United States Patent and Trademark Office

Ladies and Gentlemen:

Please be advised that pursuant to a certain Grant of Security Interest in United States Patents dated as of July 15, 2009 (the "Security Agreement") executed by ANDERSEN CORPORATION, a Minnesota corporation ("Andersen"), SLBP HOLDINGS CORPORATION, a Minnesota corporation ("SLBP") and certain subsidiaries of Andersen (collectively with Andersen and SLBP, the "Assignors") in favor of U.S. BANK NATIONAL ASSOCIATION, a national banking association, as collateral agent (the "Collateral Agent"), the undersigned have granted to the Collateral Agent a continuing security interest in and continuing lien upon, among other things, the Patents shown below:

PATENTS

<u>Patent No.</u>	<u>Issue Date</u>	<u>Title</u>	<u>Assignor</u>
7201208	04-10-2007	Reduced visibility insect screen	Andersen Corporation
7195053	03-27-2007	Reduced visibility insect screen	Andersen Corporation
6880612	04-19-2005	Reduced visibility insect screen	Andersen Corporation
6763875	07-20-2004	Reduced visibility insect screen	Andersen Corporation
6682789	01-27-2004	Polyolefin wood fiber composite	Andersen Corporation
6680090	01-20-2004	Polyolefin wood fiber composite	Andersen Corporation
6280667	08-28-2001	Process for making thermoplastic-biofiber composite materials and articles including a poly (vinyl chloride) component	Andersen Corporation
6265037	07-24-2001	Polyolefin wood fiber composite	Andersen Corporation
6210792	04-03-2001	Advanced compatible polymer wood fiber composite	Andersen Corporation
6015612	01-18-2000	Polymer wood composite	Andersen Corporation
6015611	01-18-2000	Advanced polymer wood composite	Andersen Corporation
6004668	12-21-1999	Advanced polymer wood composite	Andersen Corporation

<u>Patent No.</u>	<u>Issue Date</u>	<u>Title</u>	<u>Assignor</u>
5985429	11-16-1999	Polymer fiber composite with mechanical properties enhanced by particle size distribution	Andersen Corporation
5981067	11-9-1999	Advanced compatible polymer wood fiber composite	Andersen Corporation
5948524	09-07-1999	Advanced engineering resin and wood fiber composite	Andersen Corporation
5932334	08-03-1999	Advanced polymer wood composite	Andersen Corporation
5882564	03-16-1999	Resin and wood fiber composite profile extrusion method	Andersen Corporation
5827607	10-27-1998	Advanced polymer wood composite	Andersen Corporation
5773138	06-30-1998	Advanced compatible polymer wood fiber composite	Andersen Corporation
5695874	12-09-1997	Advanced polymer/wood composite pellet process	Andersen Corporation
5539027	07-23-1996	Advanced polymer/wood composite structural member	Andersen Corporation
5518677	05-21-1996	Advanced polymer/wood composite pellet process	Andersen Corporation
5497594	03-12-1996	Advanced polymer and wood fiber composite structural component	Andersen Corporation
5486553	01-23-1996	Advanced polymer/wood composite structural member	Andersen Corporation
5441801	08-15-1995	Advanced polymer/wood composite pellet process	Andersen Corporation
5406768	04-18-1995	Advanced polymer and wood fiber composite structural component	Andersen Corporation
7293807	11-13-2007	Door handle assembly	EMCO Enterprises, Inc.
6769214	08-03-2004	Strip for retaining storm door window elements	EMCO Enterprises, Inc.

<u>Patent No.</u>	<u>Issue Date</u>	<u>Title</u>	<u>Assignor</u>
6256931	07-10-2001	Window retention system	EMCO Enterprises, Inc.
6192631	02-27-2001	Window retention system	EMCO Enterprises, Inc.
6161363	12-19-2000	Molded door frame and method	EMCO Enterprises, Inc.
6088966	07-18-2000	Hinge-emulating gap concealing strip for a door	EMCO Enterprises, Inc.
5836120	11-17-1998	Door having integrally formed weep hole for drainage	EMCO Enterprises, Inc.
5546714	08-20-1996	Glazing seal and door frame	EMCO Enterprises, Inc.
5423149	06-13-1995	Reversible door hinge and method	EMCO Enterprises, Inc.
5327684	07-12-1994	Reversible door hinge and method	EMCO Enterprises, Inc.
5230180	07-27-1993	Door having hidden screw construction	EMCO Enterprises, Inc.
5039246	08-13-1991	Method and means for securing screen to a frame	EMCO Enterprises, Inc.
6243999	06-12-2001	Blow-out prevention mechanism for windows	Silver Line Building Products LLC

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The undersigned Assignors and the Collateral Agent hereby acknowledge and agree that the security interest in the foregoing Patents (a) may only be terminated in accordance with the terms of the Security Agreement and (b) is not to be construed as an assignment of any Patent.

ANDERSEN CORPORATION,
a Minnesota corporation
EMCO ENTERPRISES, INC.,
a Minnesota corporation
SILVER LINE BUILDING PRODUCTS LLC,
a Delaware limited liability company

By: Phillip E. Donaldson
Phillip E. Donaldson
Senior Vice President and Chief Financial
Officer

Acknowledged and accepted:

U.S. BANK NATIONAL ASSOCIATION,
a national banking association

By: David H. Draxler
Name: David Draxler
Title: Senior Vice President