

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Allen D. Bierle	07/30/2009
Scott A. Bierle	07/30/2009
Richard J. Neylon	08/14/2009
RECEIVING PARTY DATA	
Name:	Tessenderlo Kerley, Inc.
Street Address:	2255 North 44th Street
Internal Address:	Suite 300
City:	Phoenix
State/Country:	ARIZONA
Postal Code:	85008-3279
PROPERTY NUMBERS Total: 2	
Property Type	Number
Patent Number:	7204967
Patent Number:	7537643
CORRESPONDENCE DATA	
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ATTORNEY DOCKET NUMBER:	53078.233
NAME OF SUBMITTER:	Susan Stone Rosenfield

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Total Attachments: 1
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PATENT ASSIGNMENT

This Patent Assignment is made and executed by: **ALLEN D. BIERLE**, an individual having a residence at 1519 Desert Willow Drive, Carlsbad, NM 88220 (hereinafter "A. Bierle"), **SCOTT A. BIERLE**, an individual having a residence at 1401 Spring Farm Place, Carlsbad, NM 88220 (hereinafter "S. Bierle"), and **RICHARD J. NEYLON**, an individual having a residence at 15401 North 110th Street, Scottsdale, AZ 85259 (hereinafter "R. Neylon") (A. Bierle, S. Bierle and R. Neylon are referred to herein individually as "Assignor" and collectively as "Assignors"), to and in favor of


TESSENDERLO KERLEY, INC., a Delaware corporation, having a principal place of business at 2255 North 44th Street, Suite 300, Phoenix, AZ 85008-3279 ("Assignee").

WHEREAS, each Assignor desires to assign to the Assignee each Assignor's entire right, title and interest in and to (i) U.S. Patent No. 7,204,967 issued April 17, 2007 titled "**Waste Water Process With Scrubber**" (the "'967 Patent") and (ii) U.S. Patent No. 7,537,643 issued May 26, 2009 titled "**Method for Treating Byproducts of Sour Water Stripper Process**" (the "'643 Patent") (the '967 Patent and the '643 Patent are collectively referred to herein as the "Patents"); for consideration, the receipt and sufficiency of which are hereby acknowledged.

NOW THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignors agree as follows:

1. Each Assignor hereby assigns and conveys to Assignee such Assignor's entire right, title and interest in and to the Patents and all substitute, continuation, continuation-in-part and divisional applications based in whole or in part on either or both of the Patents, and including all patents resulting therefrom and all reissues and extensions thereof, and including any and all rights of priority resulting from the filing of any such applications within the United States.

2. Each Assignor hereby assigns and conveys to Assignee such Assignor's entire right, title and interest in all counterparts to the Patents that have been or may be filed outside the United States or under the Patent Cooperation Treaty, whether pursued as a patent, an inventor's certificate, a utility model or the like, including all rights of priority based on the Patents, further including all continuation, continuation-in-part and divisional applications based in whole or in part on the non-U.S. counterparts, and still further including all patents, inventor's certificates, utility models, reissues and extensions resulting from any of the non-U.S. counterparts.



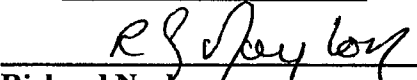
Allen D. Bierle

Date: 7/30/09



Scott A. Bierle

Date: 7-30-09



Richard Neylon

Date: 8/14/09