

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Daniel Allen Norton	09/04/2009
RECEIVING PARTY DATA	
Name:	ATI Industrial Automation, Inc.
Street Address:	1031 Goodworth Dr.
Internal Address:	Pinnacle Park
City:	Apex
State/Country:	NORTH CAROLINA
Postal Code:	27539
PROPERTY NUMBERS Total: 1	
Property Type	Number
Application Number:	12554543
CORRESPONDENCE DATA	
Fax Number:	(919)854-2084
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
Phone:	919-854-1844
Email:	lmorey@coatsandbennett.com
Correspondent Name:	Coats and Bennett, PLLC
Address Line 1:	1400 Crescent Green, Suite 300
Address Line 4:	Cary, NORTH CAROLINA 27518
ATTORNEY DOCKET NUMBER:	4726-059
NAME OF SUBMITTER:	Edward H. Green, III
Total Attachments: 1 source=4726059_Assignment#page1.tif	

OP \$40.00 12554543

500956039

PATENT
REEL: 023199 FRAME: 0640

ASSIGNMENT

For good and valuable consideration,

Daniel Allen Norton, a citizen of the United States of America, residing at
208 Piperwood Drive
Cary, North Carolina 27518

hereby assigns his right, title, and interest in and to the improvements in **ROTATING COUPLING FOR ROBOTIC TOOL CHANGER WITH ACTUATION MECHANISM**, which is disclosed in U.S. Patent Application Serial Number 121534543 filed on 9/4/2009 to ATI Industrial Automation, Inc., having its principal place of business at

Pinnacle Park
1031 Goodworth Dr.
Apex, NC 27539

for United States Patent and any and all patents granted therefore, continuations, continuations-in-part, divisionals, and renewals of and substitutes for said application or for said Patent, and all the rights and privileges under any and all Patents that may be granted therefor in any country, and any reissues, or reexaminations, or extensions of said Patents to be held and enjoyed by **ATI Industrial Automation, Inc.**, its successors, and assigns, as fully and entirely as the same would have been held and enjoyed by **Daniel Allen Norton** had this assignment not been made.

I hereby authorize and request my representative, Edward H. Green, III, of Coats and Bennett, PLLC, 1400 Crescent Green, Suite 300, Cary, North Carolina, 27518 to insert the filing date and application serial number in the above indicated spaces when known.

9/4/09

Date

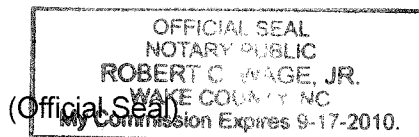
Dan Allen Norton

Daniel Allen Norton

STATE OF NC
Wake County

I, Robert Wage, a Notary Public for said County and State, do hereby certify that **Daniel Allen Norton** personally appeared before me this day and acknowledged the due execution of the foregoing instrument.

Witness my hand and official seal, this the 4th day of September, 2009.



My commission expires 9/17, 2010

Robert Wage

Notary Public