PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: ASSIGNMENT

CONVEYING PARTY DATA

| Name | Execution Date |
|--------------------|----------------|
| Carl Lesley Willis | 11/05/2009 |

RECEIVING PARTY DATA

| Name: | Kraton Polymers U.S. LLC |
|-----------------|--------------------------|
| Street Address: | 16400 Park Row |
| City: | Houston |
| State/Country: | TEXAS |
| Postal Code: | 77084 |

PROPERTY NUMBERS Total: 1

| Property Type | Number |
|---------------------|----------|
| Application Number: | 12578210 |

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER: W0121US

NAME OF SUBMITTER: Michael A. Masse

Total Attachments: 2

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PATENT REEL: 023482 FRAME: 0687

Atty. Dkt. No.: W0121/US

ASSIGNMENT

WHEREAS, I, Carl Lesley Willis (hereinafter together the "ASSIGNORS"), have invented certain new and useful improvements in an invention entitled:

METAL-NEUTRALIZED SULFONATED BLOCK COPOLYMERS, PROCESS FOR MAKING THEM AND THEIR USE

| for which U.S. Patent Application No. 12/578,210 was filed on October 13, 2009; or |
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| for which an application for a United States patent is being submitted to the United States Patent and Trademark Office herewith; and |

(hereinafter the "Applications"), wherein the improvements, the Applications filed in the United States, and any corresponding application filed in any foreign countries or territories thereto, and/or applications claiming priority to one or more of the Applications are hereinafter collectively referred to as the "Invention".

AND, WHEREAS, KRATON POLYMERS U.S. LLC, a Limited Liability company organized and existing under the laws of the State of Delaware, having a place of business at 16400 Park Row, Houston, Texas, 77084 USA (hereinafter the "ASSIGNEE"), is desirous of acquiring all rights, title and interest in and to the Invention including the Applications and in and to any other provisional or non-provisional applications that disclose or describe all or part of the Invention and/or claim priority to the Applications;

NOW, THEREFORE, in view of good and valuable consideration, the receipt and sufficiency of which the ASSIGNORS each individually acknowledge by their signatures below, ASSIGNORS do hereby sell, assign and transfer unto said ASSIGNEE, its successors, assigns and legal representatives, their entire right, title and interest in and throughout the United States of America (including its territories and dependencies) and all countries foreign thereto in and to said Invention including the Applications and any other United States provisional or non-provisional applications that disclose or describe all or part of the Invention or claim priority to the Applications, including any provisional, divisional, renewal, substitute, continuation, reexamination and reissue applications, based in whole or in part on said Invention or in whole or in part on said Applications, any foreign applications, including international and regional applications, based in whole or in part on any of the aforesaid United States applications or in whole or in part on said Invention, and in and to any and all letters patent, including extensions thereof, of any country which have been or may be granted on any of the aforesaid applications or on applications describing said Invention or any parts thereof;

AND ASSIGNORS hereby authorize and request an authorized representative of Kraton Polymers U.S., LLC. to insert hereon any identification necessary or desirable for recordation of this document, including the filing date and application number of said application when known.

AND ASSIGNORS hereby agree for themselves and their assigns, executors and administrators to execute without further consideration any further documents and instruments which may be necessary, lawful and proper in the prosecution of said above-referenced applications or in the preparation or prosecution of any continuing, substitute, divisional,

Patent.

Atty. Dkt. No.: W0121/US

renewal, reexamination or reissue application or in any amendments, extensions or interference proceedings, or other applications for patents of any region or country, that may be necessary to secure to ASSIGNEE its interest and title in and to said Invention or any parts thereof, and in and to said several patents or any of them;

AND ASSIGNORS hereby covenant for themselves and their legal representatives, and agrees with said ASSIGNEE, its successors and assigns, that ASSIGNORS have granted no right or license to make, use, sell or offer to sell the Invention, to anyone except said ASSIGNEE, that prior to the execution of this deed, ASSIGNORS' right, title and interest in said Invention had not been otherwise encumbered, and that ASSIGNORS have not and will not execute any instrument in conflict therewith;

AND ASSIGNORS do hereby authorize and request the United States Commissioner for Patents to issue any and all letters patent which may be granted upon said United States applications, or upon said Invention or any parts thereof when granted, to said ASSIGNEE.

IN WITNESS WHEREOF, we have hereunto set our hands and seals.

FOR ASSIGNORS: THE INVENTORS

November 5, 2009

Name: Carl Leslev Willis

Witnessed:

FOR ASSIGNEE: KRATON POLYMERS U.S. LLC

5 November , 2009

RECORDED: 11/06/2009

Witnessed

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PATENT REEL: 023482 FRAME: 0689