

**PATENT ASSIGNMENT**

Electronic Version v1.1  
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY
<b>CONVEYING PARTY DATA</b>	
Name	Execution Date
Fifth Third Bank	11/20/2009
<b>RECEIVING PARTY DATA</b>	
Name:	Mannings, U.S.A., Inc.
Street Address:	200 Richards Avenue
Internal Address:	P.O. Box 896
City:	Dover
State/Country:	NEW JERSEY
Postal Code:	07802
<b>PROPERTY NUMBERS Total: 1</b>	
Property Type	Number
Patent Number:	5523546
<b>CORRESPONDENCE DATA</b>	
Fax Number:	(202)533-9099
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
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Correspondent Name:	Cory M. Amron
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Address Line 4:	Washington, DISTRICT OF COLUMBIA 20036
ATTORNEY DOCKET NUMBER:	5252-467/0769/MANNINGS
NAME OF SUBMITTER:	Richard S. Donnell
Total Attachments: 3 source=Bolttech USPTO Releases2#page1.tif source=Bolttech USPTO Releases2#page2.tif	

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**PATENT  
 REEL: 023594 FRAME: 0124**



## RELEASE OF PATENT SECURITY AGREEMENT

THIS RELEASE OF PATENT SECURITY AGREEMENT, dated as of November 20, 2009, is made by Fifth Third Bank, an Ohio banking corporation ("Bank").

WHEREAS, Bank and Mannings, U.S.A., Inc., a New Jersey corporation ("Grantor"), are parties to that certain Patent Security Agreement dated as of October 16, 2008 (the "Agreement"), which was recorded with The United States Patent and Trademark Office on October 22, 2008 in its records at Reel 021719, Frame 0717;

WHEREAS, the Agreement granted, assigned and conveyed to Bank a security interest in Grantor's entire right, title and interest in and to all of its "Patent Collateral" (as defined in the Agreement), including, without limitation (i) all of Grantor's now or in the future owned or existing and filed Patents (as defined in the Agreement) listed on Schedule I of the Agreement (attached hereto and made a part hereof as Schedule I); (ii) all reissues, divisions, continuations, renewals, extensions and continuations-in-part of each of the Patents; (iii) all income, royalties, damages and payments now and in the future due or payable under or with respect to any and all of the Patents, including damages and payments for past or future infringements of any and all of the Patents; (iv) all rights to sue for past, present and future infringements of any and all of the Patents; (v) all rights corresponding to any and all of the Patents throughout the world; and (vi) all of Grantor's Patent License Rights (as defined in the Agreement); and

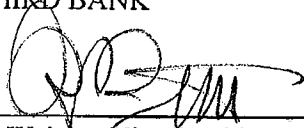
WHEREAS, Bank desires to release its rights and security interests in the Patent Collateral.

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, Bank hereby fully and finally releases and terminates (i) its security interest and other rights in, to and under the Patent Collateral and (ii) any and all other rights it may have under the Agreement.

*[Signature Page Follows]*

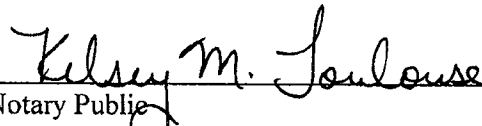
IN WITNESS WHEREOF, Bank has caused this Release of Patent Security Agreement to be duly executed as of the day and year first above written.

FIFTH THIRD BANK

By:   
Bryan Walters, Vice President

STATE OF OHIO            )  
                                  ) SS:  
COUNTY OF CUYAHOGA )

The foregoing Release of Patent Security Agreement was acknowledged before me on this 19th day of November, 2009 by Bryan Walters, Vice President of Fifth Third Bank, an Ohio banking corporation, on behalf of such corporation.

  
Notary Public

My commission expires:

NEVER

KELSEY M. TOULOUSE, Atty.  
NOTARY PUBLIC • STATE OF OHIO  
My commission has no expiration date  
Section 147.03 O.R.C.

SCHEDULE I

PATENTS

Patents

<b>Patent No.</b>	<b>Title</b>	<b>Owner</b>	<b>Liens/Notes</b>
5,523,546	<i>Apparatus and Method of Inductively heating a Workpiece with a Slender Bore</i>	Mannings, U.S.A., Inc.	The USPTO records identify the title as "Apparatus and Method of Inductively heating a Workpiece with a Slender Bore".

Patent Licenses

None.