PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT	
NATURE OF CONVEYANCE:	ASSIGNMENT	

CONVEYING PARTY DATA

Name	Execution Date
Jonathan Busolli	02/05/2009
Nicola Diulgheroff	02/04/2009
Francesca Scarpitta	02/05/2009
Roberta Volonte	02/04/2009
Alessandro Pontiroli	02/05/2009

RECEIVING PARTY DATA

Name:	Sicor, Inc.
Street Address:	19 Hughes
City:	Irvine
State/Country:	CALIFORNIA
Postal Code:	92618

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	12646387

CORRESPONDENCE DATA

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Address Line 4: MINNEAPOLIS, MINNESOTA 55402

ATTORNEY DOCKET NUMBER:	70175.0006USD3	
NAME OF SUBMITTER:	Sharon T. Huang	

PATENT REEL: 023696 FRAME: 0475 **DP \$40.00 1264638**

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Total Attachments: 2

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> PATENT REEL: 023696 FRAME: 0476

ASSIGNMENT OF AN APPLICATION

attorney docket no. TEVSIT 3.0-010

FIRST NAMED INVENTOR

Jonathan Busolli

U.S. APPLICATION SERIAL NO. (If known)

11/827,443

WHEREAS, I/we,			
Jonathan Busolli	, residing at	Via Buronzo n.65, Carisio (VC) 13040, Italy	: a
Nicola Diulgheroff	, residing at	C.so Tassoni, 34, Torino, Italy	*
Francesca Scarpitta	, residing at	Via S. Pertini n.8, Ivrea (TO), 10015, Italy	5
Roberta Volonte	, residing at	Via de Amicis n.4, Rovellasca (CO), 22069, Ita	ly ,
Alessandro Pontiroli	, residing at	Via Begoglio 40, S. Maria della Versa (PV), Ita	ly ,
	, residing at		
	, residing at		5:
	, residing at		3
	, residing at		3
	, residing at		×
made certain new and useful inventions	and improvem	ents for which I/we filed an application for	
Letters Patent of the United States on		October 7, 2007	
U.S. Application Serial Number		11/827,443	
which is entitled:	The state of the s		
PROCESS FOR TH	E PREPARAT	TION OF TIOTROPIUM BROMIDE	
	***************************************	e Invention)	
AND WHEREAS		Sicor, Inc. , a corpora	ation
having an office and place of business a	it	19 Hughes, Irvine, CA 92618	
(hereinafter "Assignee") is desirous of a	equiring the en	tire right, title and interest in and to said inventions,	
improvements and application and in ar			
		n, be it known that for and in consideration of the s	um of
		, the receipt and sufficiency whereof is hereby	
		and by these precents do sell, assign and transfer u	into:
		title and interest for all countries in and to all inver	
		a, and in and to the application, all divisions,	
		ich may be granted therefrom, and all reissues or	
		olications which have been or shall be filed in any f	oreign
		vements, including an assignment of all rights unde	
		ers Patent of foreign countries which may be grante	

PATENT REEL: 023696 FRAME: 0477 therefrom; and we do hereby authorize and request the Commissioner of Patents and Trademarks to issue any and all United States Letters Patent for the assessed inventions and improvements to the Assignee as the assignee of the entire right, title and interest in and to the same, for the use of the Assignee, its successors and assigns.

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AND, for the consideration afterward, we do hereby agree that we and our executors and legal representatives will make, execute and deliver any and all other instruments in writing including any and all further application papers, affidevits, and generals and other documents, and will communicate to said Antigmed its ancreasest and expresentatives all facts known to us relating to said improvements and the history thereof and will teathfy in all legal proceedings and generally do all things which may be necessary or desirable more affectually to secure to and vest in said Antigone, its successors or assigns the entire right, title and interest in advantages hereby sold, sudged and conveyed, or intended so to be.

AND, furthermore we covernant and appear with said Assigned, its automaton and assigns, that no assignment, grant, mortgage, license or other appearant affecting the rights and property herein conveyed has been made to others by as and that full right to convey the same as herein expressed in pressured by us.

The undersigned hereby grant(s) the firm Merchant & Goold, P.C. the power to insert on this assignment any further identification, including the application number and filling date, which may be necessary or this document.

this document.

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