

PATENT ASSIGNMENT

Electronic Version v1.1

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SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"><thead><tr><th>Name</th><th>Execution Date</th></tr></thead><tbody><tr><td>Hiroshi MIZUHATA</td><td>12/18/2009</td></tr><tr><td>Yutaka MURAI</td><td>12/18/2009</td></tr><tr><td>Manabu SUZUKI</td><td>12/18/2009</td></tr><tr><td>Hiromi NAMBU</td><td>12/18/2009</td></tr></tbody></table>		Name	Execution Date	Hiroshi MIZUHATA	12/18/2009	Yutaka MURAI	12/18/2009	Manabu SUZUKI	12/18/2009	Hiromi NAMBU	12/18/2009
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<table border="1"><tr><td>Name:</td><td>KAO CORPORATION</td></tr><tr><td>Street Address:</td><td>14-10, Nihonbashi Kayabacho 1-chome, Chuo-ku</td></tr><tr><td>City:</td><td>Tokyo</td></tr><tr><td>State/Country:</td><td>JAPAN</td></tr></table>		Name:	KAO CORPORATION	Street Address:	14-10, Nihonbashi Kayabacho 1-chome, Chuo-ku	City:	Tokyo	State/Country:	JAPAN		
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PROPERTY NUMBERS Total: 1											
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CORRESPONDENCE DATA											
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NAME OF SUBMITTER:	Abdul Joya										
Total Attachments: 2 source=353558USAssignment#page1.tif source=353558USAssignment#page2.tif											

OP \$40.00 12671576

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PATENT
REEL: 023896 FRAME: 0601

Assignment of Application

INSERT NAMES
AND RESIDENCE
ADDRESS OF
THE INVENTORS:

WHEREAS, I (WE) (1) Hiroshi MIZUHATA

(2) Yutaka MURAI

(3) Manabu SUZUKI

(4) Hiromi NAMBU

all of c/o Kao Corporation, Research Laboratories, 1334, Minato, Wakayama-shi, Wakayama,
Japan

, respectively,

INSERT TITLE OF
INVENTION:

have invented certain new and useful improvements in: PROCESS FOR PRODUCING TONER FOR
ELECTROPHOTOGRAPHY

(Application No. 12/671,576, filed 02/01/2010), and

INSERT NAME
AND ADDRESS OF
COMPANY OR
OTHER ASSIGNEE

WHEREAS, KAO CORPORATION

(hereinafter referred to as "ASSIGNEE") having a place of business at: 14-10, Nihonbashi Kayabacho 1-chome, Chuo-
ku, Tokyo, Japan is desirous of acquiring the entire right, title and interest in and to said invention and in and to any
Letters Patent that may be granted therefore in the United States and its territorial possessions and in any and all
foreign countries;

NOW, THEREFORE, in consideration of the sum of FIVE DOLLARS (\$5.00), the receipt whereof is hereby
acknowledged, and for other good and valuable consideration, I (WE), by these presents do sell, assign and transfer
unto said ASSIGNEE, the full and exclusive right to the said invention in the United States and its territorial
possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which
may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in
and to any and all divisions, reissues, continuations, substitutions and renewals thereof.

I (WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions
and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the
assignee of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE,
its (his) successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and
entirely as the same would have been held by me (us) had this Assignment and sale not been made.

Further, I (WE) agree that I (WE) will communicate to said ASSIGNEE or its (his) representatives any facts known to me (us) respecting said invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, substitute, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letter Patent to be issued to said ASSIGNEE, make all rightful oaths, and, generally do everything possible to aid said ASSIGNEE, its (his) successors and assigns, to obtain and enforce proper protection for said invention in the United States and its territorial possessions and in any and all foreign countries.

The undersigned hereby grant(s) the firm of Oblon, Spivak, McClelland, Maier & Neustadt, P.C. of 1940 Duke Street, Alexandria, Virginia 22314 the power to insert on this assignment any further identification, including the application number and filing date, which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

Date: DEC. 18. 2009

Hiroshi Mizuhata
(Signature of Inventor) Hiroshi MIZUHATA

Date: DEC. 18. 2009

Yutaka Murai
(Signature of Inventor) Yutaka MURAI

Date: DEC. 18. 2009

Manabu Suzuki
(Signature of Inventor) Manabu SUZUKI

Date: DEC. 18. 2009

Hiromi Nambu
(Signature of Inventor) Hiromi NAMBU

Date: _____

(Signature of Inventor)

Date: _____

(Signature of Inventor)

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ATTORNEYS AT LAW
1940 DUKE STREET
ALEXANDRIA, VIRGINIA 22314