

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Richard J. Gubanich</td> <td>02/03/2010</td> </tr> <tr> <td>Edward M. Dinco</td> <td>02/02/2010</td> </tr> <tr> <td>Kent P. Mizgalski</td> <td>02/04/2010</td> </tr> <tr> <td>Thomas R. Weisel</td> <td>02/03/2010</td> </tr> </tbody> </table>		Name	Execution Date	Richard J. Gubanich	02/03/2010	Edward M. Dinco	02/02/2010	Kent P. Mizgalski	02/04/2010	Thomas R. Weisel	02/03/2010
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Richard J. Gubanich	02/03/2010										
Edward M. Dinco	02/02/2010										
Kent P. Mizgalski	02/04/2010										
Thomas R. Weisel	02/03/2010										
RECEIVING PARTY DATA											
Name:	Kennametal Inc.										
Street Address:	1600 Technology Way										
Internal Address:	P.O. Box 231										
City:	Latrobe										
State/Country:	PENNSYLVANIA										
Postal Code:	15650-0231										
PROPERTY NUMBERS Total: 1											
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>11945647</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	11945647						
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Application Number:	11945647										
CORRESPONDENCE DATA											
Fax Number:	(412)945-5933										
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>											
Phone:	412-471-8815										
Email:	assignments@webblaw.com										
Correspondent Name:	The Webb Law Firm										
Address Line 1:	700 Koppers Building										
Address Line 2:	436 Seventh Avenue										
Address Line 4:	Pittsburgh, PENNSYLVANIA 15219										
ATTORNEY DOCKET NUMBER:	K-1936//0687-060266										
NAME OF SUBMITTER:	James G. Porcelli, Reg. No. 33,757										

OP \$40.00 11945647

Total Attachments: 4

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RECORDATION FORM COVER SHEET PATENTS ONLY

To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

1. Name of conveying party(ies)

Richard J. Gubanich,
Edward M. Dinco,
Kent P. Mizgalski,
Thomas R. Weisel

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)

Name: Kennametal Inc.

Internal Address: _____

Street Address: 1600 Technology Way

P.O. Box 231

City: Latrobe

State: PA

Country: U.S.A. Zip: 15650-0231

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance/Execution Date(s):

Execution Date(s) 02/03/2010, 02/02/2010, 02/04/2010, 02/03/2010

- Assignment Merger
 Security Agreement Change of Name
 Joint Research Agreement
 Government Interest Assignment
 Executive Order 9424, Confirmatory License
 Other _____

4. Application or patent number(s):

This document is being filed together with a new application.

A. Patent Application No.(s)
11/945,647

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address to whom correspondence concerning document should be mailed:

Name: _____

Internal Address: The Webb Law Firm

Street Address: 436 Seventh Avenue
700 Koppers Building

City: Pittsburgh

State: PA Zip: 15219

Phone Number: 412-471-8815

Fax Number: 412-945-5933

Email Address: assignments@webblaw.com

6. Total number of applications and patents involved: _____

7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00

- Authorized to be charged by credit card
 Authorized to be charged to deposit account
 Enclosed
 None required (government interest not affecting title)

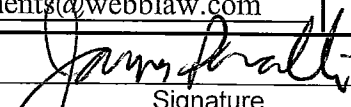
8. Payment Information

a. Credit Card Last 4 Numbers 4775
Expiration Date 05/2012

b. Deposit Account Number 23-0650

Authorized User Name The Webb Law Firm

9. Signature:



Signature

March 1, 2010

Date

James G. Porcelli, Reg. No. 33,757

Name of Person Signing

Total number of pages including cover sheet, attachments, and documents:

4

Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

Doc. No.

ASSIGNMENT

In accordance with my/our obligations under an Employment Agreement or (as applicable) arising out of other agreements, and/or for other good and valuable consideration of which I/we acknowledge receipt, I/we,

RICHARD J. GUBANICH	of	523 Monticello Drive Delmont, PA 15626
EDWARD M. DINCO	of	118 E. Third Street Derry, PA 15627
KENT P. MIZGALSKI	of	127 Fox Haven Drive Stahlstown, PA 15687
THOMAS R. WEISEL	of	718 Hill Street Greensburg, PA 15601

hereby sell and assign to Kennametal Inc., a corporation of the Commonwealth of Pennsylvania, (hereinafter referred to as Assignee) having an address at 1600 Technology Way, Latrobe, Pennsylvania 15650-0231, USA, its successors and assigns my (our) entire respective right(s), title(s) and interest(s) in and to the invention and improvements invented and originated by me/us and described in the application for United States Patent currently entitled: **METHOD AND APPARATUS USING A SPLIT CASE DIE TO PRESS A PART AND THE PART PRODUCED THEREFROM**

- executed concurrently herewith,
- filed on November 27, 2007 having Serial Number 11/945,647

and any and all applications for patent and patents therefrom in any and all countries, including all divisions, continuations, reexaminations and reissues thereof, and all rights of priority resulting from the filing of said United States application, and authorize and request any official whose duty it is to issue patents, to issue any patent on said inventions and improvements resulting therefrom to said Assignee, or its successors or assigns and agree that on request and without further consideration, but at the expense of said Assignee, I/we will communicate to said Assignee or its representatives or nominees any facts known to me/us respecting said inventions and improvements and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, reexamination and reissue applications, make all rightful oaths and generally do everything possible to aid said Assignee, its successors, assigns, and nominees to obtain and enforce proper patent protection for said invention and its improvements in all countries.

I/we, an inventor signing below, hereby authorize and request my attorneys associated with Customer Number 27877 to insert the application number and filing date, when known, into the assignment for this invention.

INVENTOR 1

Signature: Richard J. Gubanich
RICHARD J. GUBANICH

Date: 3 Feb. 2010

Witnessed by: Susan Cranmer-Jervis
Signature
Susan Cranmer-Jervis
Printed Name of Witness

Date: Feb 3, 2010

Witnessed by: Esther K. Novotny
Signature
Esther K. Novotny
Printed Name of Witness

Date: Feb. 3, 2010

INVENTOR 2

Signature: Edward M. Dinco
EDWARD M. DINCO

Date: 2-2-10

Witnessed by: Susan Cranmer-Jervis
Signature
Susan Cranmer-Jervis
Printed Name of Witness

Date: Feb 2, 2010

Witnessed by: Esther K. Novotny
Signature
Esther K. Novotny
Printed Name of Witness

Date: Feb. 2, 2010

INVENTOR 3

Signature: Kent P. Mizgalob
KENT P. MIZGALSKI

Date: 2/4/10

Witnessed by: Susan Cranmer-Jervis
Signature
Susan Cranmer-Jervis
Printed Name of Witness

Date: Feb 4, 2010

Witnessed by: Esther K. Novotny
Signature

Date: Feb. 4, 2010

Esther K. Novotny
Printed Name of Witness

INVENTOR 4

Signature: Thomas R. Weisel
THOMAS R. WEISEL

Date: 2/3/2010

Witnessed by: Susan Cranmer-Jervis
Signature

Date: Feb 3, 2010

Susan Cranmer-Jervis
Printed Name of Witness

Witnessed by: Esther K. Novotny
Signature

Date: Feb. 3, 2010

Esther K. Novotny
Printed Name of Witness