Form PTO-1595 (Rev. 07/05) OMB No. 0651-0027 (exp. 6/30/2008)	03-23-	2010	United States Patent and Trademark Office
•			ET .
To the Director of the U.S. Patent ar.	103592	2488	documents or the new address(es) below.
1. Name of conveying party(ies)		2. Name and add	dress of receiving party(ies)
Hubertus Giefers, Karsten Bake, Andreas Frehn, Alexander Redenius and Uwe Diekmann		Name: Benteler Automobiltechnik GmbH	
		Internal Address:	
Additional name(s) of conveying party(ies) attached? Yes V No		Street Address: An der Talle 27-31	
3. Nature of conveyance/Execution Date(s):			
Execution Date(s) January 21, 2010			
Assignment Merger Security Agreement Change of Name Joint Research Agreement		City: Paderborn	
		Government Interest Assignment	
Executive Order 9424, Confirmate	ory License	Courtery. Contractly	210.00102
Other		Additional name(s)	& apdress(es) attached? Yes V
4. Application or patent number(s):	This	document is being	filed together with a new application
A. Patent Application No.(s)		B. Patent No.	(s)
12/589,117			MAR 2 2 2010
	Additional numbers at	ached? Yes	No.
			of applications and patents
5. Name and address to whom correspondence concerning document should be mailed:		involved: 1	or applications and patents
Name: KRIEGSMAN & KRIEGSMAN		7. Total fee (37 (CFR 1.21(h) & 3.41) \$ 40.00
Internal Address:		Authorized to be charged by credit card	
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City: Southborough		8. Payment Info	
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WHEREAS, HUBERTUS GIEFERS of Schaeferweg 3, 33100 Paderborn, Germany, KARSTEN BAKE of Koeslinerstrasse 10, 33154 Salzkotten, Germany, ANDREAS FREHN of Im Ort 3, 33129 Delbrueck, Germany, ALEXANDER REDENIUS of Leipziger Strasse 84, 38124 Braunschweig, Germany, and UWE DIEKMANN of Pontanusstrase 106, 33102 Paderborn, Germany (hereinafter referred to as ASSIGNORS) have invented and own a certain invention entitled A METHOD FOR PRODUCING A WORKPIECE, A WORKPIECE AND USE OF A WORKPIECE, which is described and claimed in an application filed as U.S. Patent Application Serial No. 12/589,117 on October 16, 2009.

WHEREAS, BENTELER AUTOMOBILTECHNIK GMBH, a business organized and existing under and by virtue of the laws of Germany and having a place of business at An der Talle 27-31, 33102 Paderborn, Germany (hereinafter referred to as ASSIGNEE), is desirous of acquiring the entire right, title and interest in, to and under said invention and said application and in, to and under any Letters Patent to be obtained therefor in the United States and in any and all foreign countries.

NOW, THEREFORE, TO ALL WHOM IT MAY CONCERN: Be it known that in consideration of the payment by ASSIGNEE to ASSIGNORS of the sum of One Dollar (\$1.00), the receipt of which is hereby acknowledged, and for other good and valuable consideration, ASSIGNORS hereby sell, assign and transfer to ASSIGNEE the full and exclusive right, title and interest in, to and under said invention in the United States and its territorial possessions and in all foreign countries and in, to and under said application and any Letters Patent or similar legal protection in the United States and its territorial possessions and in any and all foreign countries to be obtained for said invention by said application or any continuation, division, renewal, substitute or reissue thereof or any legal equivalent thereof in a foreign country for the full term or terms for which the same may be granted.

ASSIGNORS hereby covenant that no assignment, sale, agreement or encumbrance has been or will be made or entered into which could conflict with this assignment and sale;

ASSIGNORS further covenant that ASSIGNEE will, upon its request, be provided promptly with all pertinent facts and documents relating to said application, said invention and said Letters Patent and legal equivalents in foreign countries as may be known and accessible to ASSIGNORS and will testify as to the same in any interference or litigation related thereto and will promptly execute and deliver to ASSIGNEE or its legal representative any and all papers, instruments or affidavits required to apply for, obtain, maintain, issue and enforce said application, said invention and said Letters Patent and said equivalents thereof in any foreign country which may be necessary or desirable to carry out the purposes thereof.

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IN WITNESS WHEREOF, I have hereunto set hand and seal this 11th day of John July July Hubertus Giefers
IN WITNESS WHEREOF, I have hereunto set hand and seal this 18 h day of 20 10 KARSTEN BAKE
IN WITNESS WHEREOF, I have hereunto set hand and seal this <u>0744</u> day of <u>Jauuary</u> , 20 <u>10</u> ANDREAS FREHN
IN WITNESS WHEREOF, I have hereunto set hand and seal this 13th day of decembre, 2009 ALEXANDER REDENIUS
IN WITNESS WHEREOF, I have hereunto set hand and seal this 21st day of July 100 Medical Mark Mark Mark Mark Mark Mark Mark Mark

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PATENT REEL: 024119 FRAME: 0763