PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Jim KISIELEWSKI	03/04/2010
Donald M. ROBERTSON	03/02/2010
Robert N. SKOGLEY	02/20/2010

RECEIVING PARTY DATA

Name:	SOLVAY CHEMICALS, INC.	
Street Address:	3333 Richmond Avenue	
City:	Houston	
State/Country:	TEXAS	
Postal Code:	77098-3009	

PROPERTY NUMBERS Total: 1

Property Type	Number
PCT Number:	EP0865428

CORRESPONDENCE DATA

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Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

713-525-6082 Phone:

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3333 Richmond Avenue Address Line 1: Houston, TEXAS 77098-3099 Address Line 4:

ATTORNEY DOCKET NUMBER: SC 2007/04

NAME OF SUBMITTER: Sandra Andress

Total Attachments: 2

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REEL: 024354 FRAME: 0701

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ASSIGNMENT OF APPLICATION

WHEREAS I, (WE)

- Jim KISIELEWSKI, 2365 Pennsylvania Blvd, Green River, Wyoming 82935, U.S.A.;
- Donald M. ROBERTSON, 3600 Short Street, Green River, Wyoming 82935, U.S.A.; and
- Robert N. SKOGLEY, 7402 Peregrine Court, Missoula, Montana 59808, U.S.A.

,respectively, have invented certain new and useful improvements in:

"Method of decarbonation and its use in producing crystalline sodium sulfite or other alkali products"

(Application N° PCT/EP2008/065428, filed on November 12, 2008), and

WHEREAS, SOLVAY CHEMICALS INC.

(hereinafter referred to as "ASSIGNEE") having a place of business at : 3333 Richmond Avenue, HOUSTON TX 77098-3009, United States

is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent that may be granted therefore in the United States and its territorial possessions and in any and all foreign countries;

NOW, THEREFORE, in consideration of the sum of FIVE DOLLARS (\$5.00), the receipt whereof is hereby acknowledged, and for other good and valuable consideration, I (WE), by these presents do sell, assign and transfer unto said ASSIGNEE, the full and exclusive right to the said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations, substitutions and renewals thereof.

I(WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE, its (his) successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by me (us) had this Assignment and sale not been made.

Further, I (WE) agree that I (WE) will communicate to said ASSIGNEE or its (his) representatives any facts known to me (us) respecting said invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, substitute, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said

PATENT REEL: 024354 FRAME: 0702 Letter Patent to be issued to said ASSIGNEE, make all rightful oaths, and, generally do everything possible to aid said ASSIGNEE, its (his) successors and assigns, to obtain and enforce proper protection for said invention in the United States and its territorial possessions and in any and all foreign countries.

The undersigned hereby grant(s) the patent practitioner(s) of Solvay North America, L.L.C. of 3333 Richmond Avenue, Houston, TX 77098 the power to insert on this assignment any further identification, including the application number and filing date, which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

03-04-7010	Q. Writh
MM-DD-YYYY	(Signature of inventor) – Jim KISIELEWSKI
03-02-2010 mm-dd-yyyy	(Signature of inventor) – Donald M. ROBERTSON
0 2-20-2010 MM-DD-YYYY	(Signature of inventor) – Robert N. SKOGLEY
	(Signature of inventor) —
	MM-DD-YYYY 03-02-2010 MM-DD-YYYY 0 2-20-2010

IAM-Nafta Solvay North America, L.L.C. 3333 Richmond Avenue Houston, TX 77098

RECORDED: 05/07/2010