

PATENT ASSIGNMENT

Electronic Version v1.1
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SUBMISSION TYPE:	NEW ASSIGNMENT								
NATURE OF CONVEYANCE:	ASSIGNMENT								
CONVEYING PARTY DATA									
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Douglas E. Beyer</td> <td>10/28/2004</td> </tr> <tr> <td>Steven R. Jenkins</td> <td>11/02/2004</td> </tr> <tr> <td>Eric K.C. Lee</td> <td>10/28/2004</td> </tr> </tbody> </table>		Name	Execution Date	Douglas E. Beyer	10/28/2004	Steven R. Jenkins	11/02/2004	Eric K.C. Lee	10/28/2004
Name	Execution Date								
Douglas E. Beyer	10/28/2004								
Steven R. Jenkins	11/02/2004								
Eric K.C. Lee	10/28/2004								
RECEIVING PARTY DATA									
Name:	Dow Global Technologies Inc.								
Street Address:	Washington Street								
Internal Address:	1790 Building								
City:	Midland								
State/Country:	MICHIGAN								
Postal Code:	48674								
PROPERTY NUMBERS Total: 1									
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>11663374</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	11663374				
Property Type	Number								
Application Number:	11663374								
CORRESPONDENCE DATA									
Fax Number:	(989)636-3237								
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>									
Phone:	989-636-0960								
Email:	pkipfmiller@dow.com								
Correspondent Name:	Pattie Kipfmiller								
Address Line 1:	The Dow Chemical Company								
Address Line 2:	2040 Dow Center								
Address Line 4:	Midland, MICHIGAN 48674								
ATTORNEY DOCKET NUMBER:	63895F								
NAME OF SUBMITTER:	Pattie Kipfmiller								
Total Attachments: 2									

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**PATENT
 REEL: 024487 FRAME: 0302**

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**INDIVIDUAL ASSIGNMENT AND INVENTOR'S DECLARATION
(WITH PRIORITY RIGHTS)**

I/we verily believe I am/we are the original, first and sole/joint inventor(s) of the subject matter which is embraced by and for which a patent is sought on the invention entitled:

PLASTICIZER IN ALKYL ACRYLATE VINYLIDENE CHLORIDE POLYMER

which invention was made and invented by me/us out of and in the course of my/our employment with my/our respective employers as stated below my/our name(s). I/we acknowledge that I/we, by virtue of my/our employee agreement(s) and contractual agreement(s) between our employer(s) and Dow Global Technologies Inc., hold the invention and all patent and other rights and powers obtainable or exercisable in respect thereof in trust for Dow Global Technologies Inc. As trustee(s), and for good and valuable consideration and/or the remuneration received for my/our work from my/our employer, I/we sell, assign and transfer unto:

**DOW GLOBAL TECHNOLOGIES INC.
Washington Street
1790 Building
Midland, Michigan 48674
United States of America**

a corporation organized and existing under the laws of the State of DELAWARE, U.S.A. (hereinafter referred to as the "Assignee"); my/our entire right, title and interest throughout the world, in and to the invention and all rights and powers to make applications, including provisional applications when permitted by law, for Letters Patent in its own name, or in the name of its designee (or nominee(s)); and all rights and powers to file any corresponding or equivalent applications in any and all countries, including all rights to claim priority under all United States domestic laws, International Convention(s) and Treaties in the name of Assignee, and do hereby authorize Assignee or its designee to insert here the

Application No. 60/618,003 Filing Date October 12, 2004
in country the United States of America

of the application, on which the claim for priority will be based; and in and to any Letters Patent that may be issued for the invention in any and all countries. I/we do hereby agree to assist Assignee in the prosecution of the application(s) and in any interference, conflict, opposition or litigation which may arise involving the invention or the patent or patents thereon, and to execute for any and all countries any document relating to applications derived from, corresponding to or equivalent to the above identified application as Assignee may request; and I/we do hereby authorize Assignee or its designee (or nominee(s)) to insert here any corresponding equivalent

Application No. _____ Filing Date _____
in country _____

to the above Priority application of any country where that country's patent property must be identified and entered hereinabove for recordal of this Assignment. I/we authorize Assignee or its designee to translate this Assignment into all languages necessary; and we request that any such Letters Patent be issued to Assignee; and consent to the recordal of this Assignment, or a Notarial True Copy thereof, being under covenant not only that I/we have full power to make the same, but also that such assigned rights are not encumbered by any grant, license, or other right heretofore given.

Subscribed and Declared by me/us:

At: Midland, Michigan 48674, USA
this 28 day of Oct, 2004
Effective as of October 12, 2004

Signature: Douglas E. Beyer
Full Name: **Douglas E. Beyer**
Residence: **3008 Camberly Lane
Midland, Michigan 48640**
Country: **United States of America**
Citizenship: **United States of America**
P. O. Address: **Same as Residence**
Employed By: **The Dow Chemical Company**
Of Country: **United States of America**

At: Midland, Michigan 48674, USA
this 2 day of Nov, 2004
Effective as of October 12, 2004

Signature: Steven R. Jenkins
Full Name: **Steven R. Jenkins**
Residence: **576 Point Drive
Clare, Michigan 48617**
Country: **United States of America**
Citizenship: **United States of America**
P. O. Address: **Same as Residence**
Employed By: **The Dow Chemical Company**
Of Country: **United States of America**

At: Midland, Michigan 48674, USA
this 28 day of Oct, 2004
Effective as of October 12, 2004

Signature: Eric K. C. Lee
Full Name: **Eric K. C. Lee**
Residence: **1100 Wildwood Street
Midland, Michigan 48642**
Country: **United States of America**
Citizenship: **Canada**
P. O. Address: **Same as Residence**
Employed By: **The Dow Chemical Company**
Of Country: **United States of America**

At: _____
this _____ day of _____, 20____

Signature: _____
Full Name: _____
Residence: _____

Country: _____
Citizenship: _____
P. O. Address: _____
Employed By: _____
Of Country: _____

() Additional names and signatures are attached.

PATENT

