Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
Bank of America, N.A., As Agent	03/30/2010

RECEIVING PARTY DATA

Name:	Cloyes Gear and Products, Inc.
Street Address:	6101 Phoenix Avenue
Internal Address:	Suite #2
City:	Fort Smith
State/Country:	ARKANSAS
Postal Code:	72903

PROPERTY NUMBERS Total: 36

Property Type	Number
Patent Number:	5174169
Patent Number:	5181432
Patent Number:	5286234
Patent Number:	5425680
Patent Number:	5495776
Patent Number:	5645024
Patent Number:	5711732
Patent Number:	5738055
Patent Number:	5782625
Patent Number:	5797818
Patent Number:	5848948
Patent Number:	5876295
Patent Number:	5921878
Patent Number:	5921879

PATENT " REEL: 024529 FRAME: 0540

Patent Number:	5976045
Patent Number:	5993344
Patent Number:	5997424
Patent Number:	6030306
Patent Number:	6090003
Patent Number:	6179741
Patent Number:	6325734
Patent Number:	6354972
Patent Number:	6371875
Patent Number:	6532923
Patent Number:	6572502
Patent Number:	6623391
Patent Number:	6761657
Patent Number:	6758777
Patent Number:	6910980
Patent Number:	6913552
Patent Number:	7163479
Patent Number:	6988479
Patent Number:	7074147
Patent Number:	7094170
Patent Number:	7252066
Patent Number:	7416500

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ATTORNEY DOCKET NUMBER:	30029-223
NAME OF SUBMITTER:	Alexander M. Kim

Total Attachments: 4

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PATENT REEL: 024529 FRAME: 0541 source=Patent Release _Cloyes_#page4.tif

PATENT REEL: 024529 FRAME: 0542

RELEASE OF SECURITY INTEREST IN PATENT COLLATERAL

This RELEASE, dated as of March 30, 2010 (this "<u>Release</u>"), is made by Bank of America, N.A., as agent ("<u>Bank of America</u>"), in favor of Cloyes Gear and Products, Inc. ("<u>Company</u>"):

WITNESSETH

WHEREAS, pursuant to the Grant of Security Interest in Patents, Trademarks, and Copyrights (the "Security Agreement"), Company granted Bank of America a security interest in its patents and all applications therefor, technology and know-how, and all licenses, royalties and other monies relating thereto, including the patents and applications and registrations thereof set forth on Schedule A attached hereto and incorporated by reference (the "Patent Collateral");

WHEREAS, pursuant to and subject to the terms of that certain Pay-Off Confirmation Letter dated as of the date hereof by and among Bank of America, as successor in interest to LaSalle Business Credit, LLC, as agent for the Lenders, Company, an Ohio corporation, HDM Products Inc., a Delaware corporation, The Mesh Company, LLC, an Arkansas limited liability company (collectively, the "Borrower"), and Cloyes Gear Holdings, LLC, a Delaware limited liability company (the "Guarantor" and together with the Borrower, collectively, the "Loan Parties" and each, a "Loan Party"), Bank of America has acknowledged full payment, complete performance and satisfaction of all obligations pursuant to the Security Agreement have been made; and

WHEREAS, Company has requested that Bank of America release its security interest in all right, title and interest of Bank of America in and to the Patent Collateral.

NOW, THEREFORE, Bank of America, without recourse, representation or warranty and at Company's sole cost and expense, hereby RELEASES all of its right, title and interest in and to the security interests granted to Bank of America pursuant to the Security Agreement in the Patent Collateral.

Bank of America agrees to provide Company with any information and additional authorization necessary to effect the release of Bank of America's security interest in the Patent Collateral.

[SIGNATURE PAGE FOLLOWS]

IN WITNESS WHEREOF, Bank of America has caused this Release to be duly executed and delivered by its duly authorized officer as of the date first written above.

BANK OF AMERICA, N.A.

Ву: _	<u> 132/1</u>	Thum:		
Name: _	Down	5. Ku	Wich	
Title:	Same	Vice	Mas Ass	

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PATENT REEL: 024529 FRAME: 0544

SCHEDULE A TO RELEASE OF SECURITY INTEREST IN PATENT COLLATERAL

Reel/Frame No. 017626/0904

Patents:

Patent	Registration No.	Registration Date
Angularly Adjustable Timing Gear	US 5,174,169	12/29/1992
Timing Gear Having Different Keyways	US 5,181,432	1/26/1993
Chain Tensioner Apparatus	US 5,286,234	2/15/1994
Snap-Fit Chain Tensioner Apparatus and Method	US 5,425,680	6/20/1995
Cam Shaft Timing Adjustment Device	US 5,495,776	3/5/1996
Camshaft End-Play Adjustment Device	US 5,645,024	7/8/1997
Chain Tensioner Apparatus and Method	US 5,711,732	1/27/1998
Adjustable Camshaft Timing Device	US 5,738,055	4/14/1998
Automatic Tensioner with One-Pin Locking Mechanism	US 5,782,625	7/21/1998
Chain Tensioner with Damping Feature	US 5,797,818	8/25/1998
Roller Chain Timing Drive Having Reduced Noise	US 5,848,948	12/15/1998
Asymmetrical Tooth Profile	US 5876295	3/2/1999
Roller Chain Drive System Having Improved Noise Characteristics	US 5921878	7/13/1999
Random Engagement Roller Chain Sprocket with Staged Meshing and Flank Relief to Provide Improved Noise Characteristics	US 5921879	7/13/1999
Random Engagement Roller Chain Sprocket Having Improved Noise Characteristics	US 5976045	11/2/1999
Roller Chain Drive System Having improved Noise Characteristics	US 5,993,344	11/30/1999
Random Engagement Roller Chain Sprocket with Staged Meshing and Root Relief to Provide Improved Noise Characteristics	US 5997424	12/7/1999
Method for Chain Meshing Phasing on a V-Engine Camshaft Drive to Reduce Noise	US 6030306	2/29/2000
Short Pitch Tooth Chain	US 6,090,003	7/18/2000
Random Engagement Roller Chain Sprocket with Cushion Rings and Root Relief for Improved Noise Characteristics	US 6179741	1/30/2001
Random Engagement Roller Chain Sprocket with Staged Meshing and Flank Relief to Provide Improved Noise Characteristics	US 6,325,734	12/4/2001
Blade-Type Mechanical Chain Tensioner with External Strengthening Rib	US 6,354,972	3/12/2002
Roller Chain Sprocket with Symmetric Cushion Rings	US 6,371,875	4/16/2002
Adjustable Cam Sprocket	US 6,532,923	3/18/2003
Random Engagement Roller Chain Sprocket and Timing Chain System Including Same	US 6572502	6/3/2003

Blade-Type Mechanical Chain Tensioner with External Strengthening Rib	US 6623391	9/23/2003
Roller Chain Sprocket with Added Chordal Pitch Reduction	US 6761657	1/13/2004
Snap-Fit Guide with Locking Connector Arrangement	US 6,758,777	7/6/2004
Cushion Ring Sprocket Assembly and Method	US 6910980	6/28/2005
Snap-Fit Chain Guide with Saw-Tooth Fixing Feature	US 6,913,552	7/5/2005
Snap-Fit Chain Guide with Locking Connector Arrangement	US 7,163,479	1/24/2006
Integrated Drive Sprocket and Gear for Balance Shaft	US 6,988,479	1/24/2006
Roller Chain Sprocket with Symmetric Cushion Rings	US 7074147	7/11/2006
Cushioned Sprocket and Improved Inverted Tooth Chain for Use with Same	US 7094170	8/22/2006
Integrated Drive Sprocket and Gear for Balance Shaft	US 7,252,066	8/7/2007
Random Engagement Roller Chain Sprocket and Timing Chain System Including Same	US 7,416,500	8/26/2008

RECORDED: 06/15/2010