

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY
CONVEYING PARTY DATA	
Name	Execution Date
Bank of America, N.A., As Agent	03/30/2010
RECEIVING PARTY DATA	
Name:	Impact Forge Group, LLC
Street Address:	2805 Norcross Drive
City:	Columbus
State/Country:	INDIANA
Postal Code:	47201
PROPERTY NUMBERS Total: 3	
Property Type	Number
Patent Number:	5544413
Patent Number:	6041640
Patent Number:	6059378
CORRESPONDENCE DATA	
Fax Number:	(212)859-4000
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
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Correspondent Name:	Alexander M. Kim
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Address Line 4:	New York, NEW YORK 10004
ATTORNEY DOCKET NUMBER:	30029-223
NAME OF SUBMITTER:	Alexander M. Kim

Total Attachments: 3
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**PATENT
 REEL: 024529 FRAME: 0773**

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**RELEASE OF SECURITY INTEREST IN
PATENT COLLATERAL**

This RELEASE, dated as of March 30, 2010 (this "Release"), is made by Bank of America, N.A., as agent ("Bank of America"), in favor of Impact Forge Group, LLC ("Company"):

WITNESSETH

WHEREAS, pursuant to the Grant of Security Interest in Patents, Trademarks, and Copyrights (the "Security Agreement"), Company granted Bank of America a security interest in its patents and all applications therefor, technology and know-how, and all licenses, royalties and other monies relating thereto, including the patents and applications and registrations thereof set forth on Schedule A attached hereto and incorporated by reference (the "Patent Collateral");

WHEREAS, pursuant to and subject to the terms of that certain Pay-Off Confirmation Letter dated as of the date hereof by and among Bank of America, as successor in interest to LaSalle Business Credit, LLC, as agent for the Lenders, Company, a Delaware limited liability company f/k/a Impact Forge, Inc., Jernberg Industries, LLC, a Delaware limited liability company f/k/a Jernberg Industries, Inc., Jernberg Sales, LLC, a Delaware limited liability company f/k/a Jernberg Sales, Inc. (collectively, the "Borrower"), and HHI Forging, LLC, a Delaware limited liability company f/k/a Hephaestus Intermediate Holdings, Inc., Jernberg Holdings, LLC, a Delaware limited liability company f/k/a Jernberg Holdings, Inc., Impact Forge Holdings, LLC, a Delaware limited liability company f/k/a Impact Forge Holdings, Inc. (collectively, the "Guarantor" and together with the Borrower, collectively, the "Loan Parties" and each, a "Loan Party"), Bank of America has acknowledged full payment, complete performance and satisfaction of all obligations pursuant to the Security Agreement have been made; and

WHEREAS, Company has requested that Bank of America release its security interest in all right, title and interest of Bank of America in and to the Patent Collateral.

NOW, THEREFORE, Bank of America, without recourse, representation or warranty and at Company's sole cost and expense, hereby RELEASES all of its right, title and interest in and to the security interests granted to Bank of America pursuant to the Security Agreement in the Patent Collateral.

Bank of America agrees to provide Company with any information and additional authorization necessary to effect the release of Bank of America's security interest in the Patent Collateral.

[SIGNATURE PAGE FOLLOWS]

IN WITNESS WHEREOF, Bank of America has caused this Release to be duly executed and delivered by its duly authorized officer as of the date first written above.

BANK OF AMERICA, N.A.

By: 132/14

Name: Devin J. Kundlich

Title: Senior Vice President

Signature Page to Patent Release

PATENT
REEL: 024529 FRAME: 0776

**SCHEDULE A
TO
RELEASE OF SECURITY INTEREST
IN PATENT COLLATERAL**

Reel/Frame No. 017946/0138

Patents:

Patent	Registration No.	Registration Date
Method and Apparatus for Manufacturing Flashless Metal Connecting Rod	5544413	8/13/1996
Spiral and Hypoid Tooth Member and method and Device for Forming the Same	6041640	3/28/2000
Taperlock Axle Apparatus and Flange	6059378	5/9/2000