PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:			NEW ASSIGNMENT				
NATURE OF CONVEYANCE:			RELEASE BY SECURED PARTY				
CONVEYING PARTY DATA							
Name Execution Date							
LBC Credit Partners,	L.P.			03/30/2010			
RECEIVING PARTY DATA							
Name:	Impact Forge Group, LLC						
Street Address:	2805 Norcross Drive						
City:	Columbus						
State/Country:	INDIANA						
Postal Code:	47201	7201					
PROPERTY NUMBERS Total: 3 Property Type Number							
		5544413					
		6041640					
					554413		
Patent Number: 60		60593	059378				
CORRESPONDENCE DATA							
Fax Number: (212)859-4000							
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.							
Phone: 212-859-8000							
Email: Alexander.Kim@ffhsj.com,teas@ffhsj.com Correspondent Name: Alexander M. Kim							
Address Line 1: One New York Plaza							
Address Line 2: Fried Frank LLP							
Address Line 4: New York, NEW YORK 10004							
ATTORNEY DOCKET NUMBER:			30029-223				
NAME OF SUBMITTER:			Alexander M. Kim				
Total Attachments: 3 source=LBC Patent Release#page1.tif PATENT							

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PATENT REEL: 024529 FRAME: 0781

RELEASE OF SECURITY INTEREST IN PATENT COLLATERAL

This RELEASE, dated as of March <u>30</u>, 2010 (this "<u>Release</u>"), is made by LBC Credit Partners, L.P., as administrative agent ("<u>LBC</u>"), in favor of Impact Forge Group, LLC (f/k/a Impact Forge Group, Inc.) ("Company"):

WITNESSETH

WHEREAS, pursuant to the Amended and Restated Patent Security Agreement dated June 1, 2007 (the "Security Agreement"), Company granted LBC a security interest in its patents and all applications therefor, technology and know-how, and all licenses, royalties and other monies relating thereto, including the patents and applications and registrations thereof set forth on <u>Schedule A attached</u> hereto and incorporated by reference (the "<u>Patent Collateral</u>");

WHEREAS, pursuant to and subject to the terms of that certain Pay-Off Confirmation Letter dated as of the date hereof by and among Company, Jernberg Industries, LLC, a Delaware limited liability company, formerly known as Jernberg Industries, Inc. ("Jernberg"), Jernberg Sales, LLC, a Delaware limited liability company, formerly known as Jernberg Sales, Inc. ("Jernberg Sales") (Company, Jernberg and Jernberg Sales are collectively referred to as the "Borrowers" and each, individually, a "Borrower"), HHI Forging, LLC, a Delaware limited liability company, formerly known as HHI Forging, Inc. ("<u>HHI Forging</u>"), Jernberg Holdings, LLC, a Delaware limited liability company, formerly known as Jernberg Holdings, Inc. ("Jernberg Holdings"), Impact Forge Holdings, LLC, a Delaware limited liability company, formerly known as Impact Forge Holdings, Inc. ("Impact Holdings"; together with HHI Forging and Jernberg Holdings, collectively, the "<u>Guarantors</u>") and LBC as administrative agent, LBC has acknowledged payment in full of all liabilities and has agreed to provide Company with any information and additional authorization necessary to effect the release of LBC's security interest in the Patent Collateral; and

WHEREAS, Company has requested that LBC release its security interest in all right, title and interest of LBC in and to the Patent Collateral.

NOW, THEREFORE, LBC, without recourse, representation or warranty and at Company's sole cost and expense, hereby RELEASES all of its right, title and interest in and to the security interests granted to LBC pursuant to the Security Agreement in the Patent Collateral.

LBC represents and warrants that: (i) it has the full power and authority to execute this Release; (ii) it has not assigned, transferred, restricted or otherwise encumbered any security interest it has against the Patent Collateral; (iii) it has not recorded or otherwise evidenced its security interest with respect to any patent, or registration of an application to register the foregoing, or any trade name or assumed name, other than those of the foregoing set forth on Schedule A attached hereto, in any jurisdiction throughout the world.

[SIGNATURE PAGE FOLLOWS]

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IN WITNESS WHEREOF, LBC has caused this Release to be duly executed and delivered by its duly authorized officer as of the date first written above.

LBC CREDIT PARTNERS, L.P., as Administrative Agent By: David E. Fraimow Name: Vice President Title:

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SCHEDULE A TO RELEASE OF SECURITY INTEREST IN PATENT COLLATERAL

Reel/Frame No. 19365/0556

Patents:

Title	Registration Date	Patent No.
Method and Apparatus for Manufacturing	8/13/1996	5544413
Flashless Metal Connecting Rod		
Spiral and Hypoid Tooth Member and	3/28/2000	6041640
method and Device for Forming the Same		
Taperlock Axle Apparatus and Flange	5/9/2000	6059378

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PATENT REEL: 024529 FRAME: 0784

RECORDED: 06/15/2010